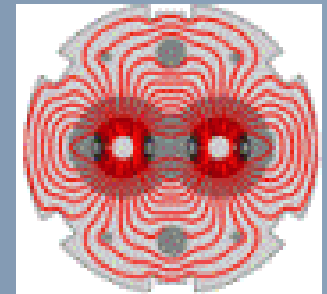




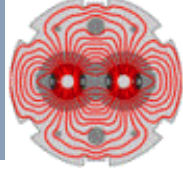
Session Summary - Preconditions for LHC operation at 5 TeV in 2010



LHC Performance Workshop – Chamonix 2010

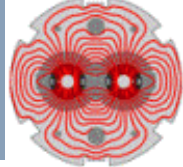
Session 1 - 25th January 2010

A.Siemko , M.Zerlauth TE/MPE



Session overview

- ❑ Scope and results of hardware commissioning to 3.5 TeV and lessons learnt (M.Solfaroli)
- ❑ Enhanced QPS – performance, commissioning at 3.5 TeV, outlook towards 5 TeV (R.Denz)
- ❑ Do the splices limit us to 5 TeV – plans for the 2010 run (M.Koratzinos)
- ❑ Lessons Learnt from Beam Commissioning and Early Beam Operation of the Beam Loss Monitors (incl. outlook to 5 TeV) (E.B.Holzer)
- ❑ How to safely reach higher energies and intensities? Settings and commissioning of MPS for 5 TeV operation (J.Wenninger)
- ❑ What else needs to be done, to reach 5 TeV and beyond? Consolidation and commissioning of essential magnet powering systems (W.Venturini)
- ❑ Hardware Commissioning 2010 and beyond (R.Schmidt)



HWC 2009/2010 and beyond

01/04/08
10/09/08

164 days

121*MA (2)
3*MAN (3)

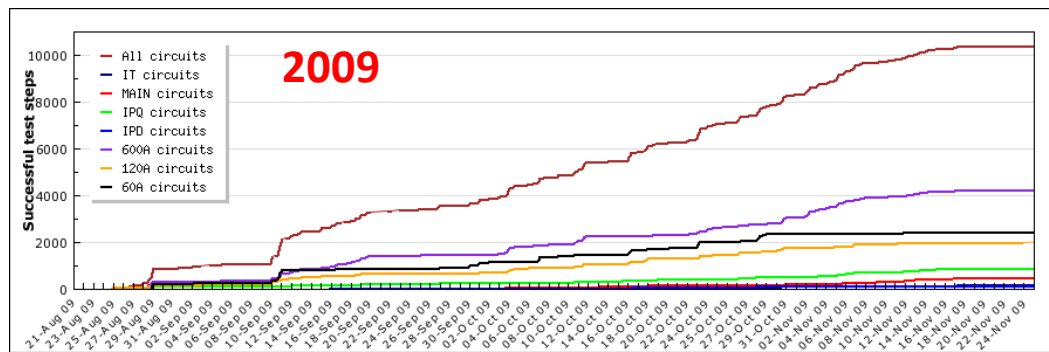
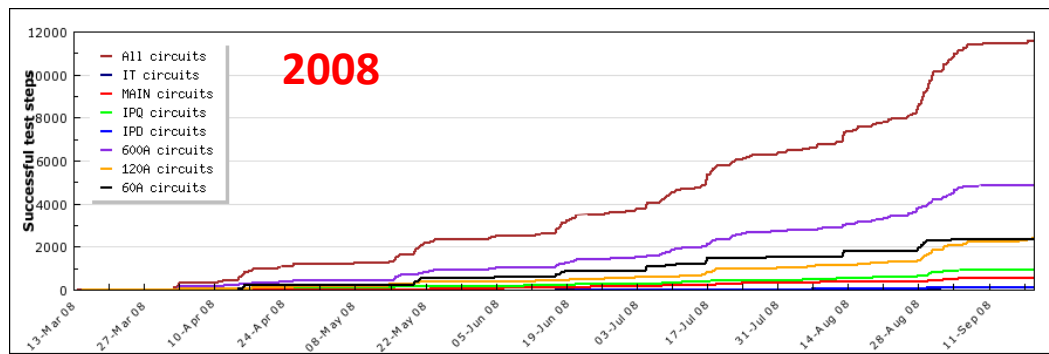
251 shifts

21/08/09
18/11/09

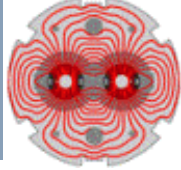
89 days

33*MA (2)
52*MAN (3)

222 shifts



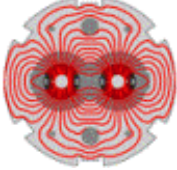
- HWC in 2009 went smooth (total time reduced from 164 to 89 days and 20% less shifts) despite the increase in complexity due to nQPS
- Mainly thanks to increased parallel commissioning (up to 5 sectors in 2009)
- nQPS connector repair finished on schedule and commissioning to 3.5 TeV well underway



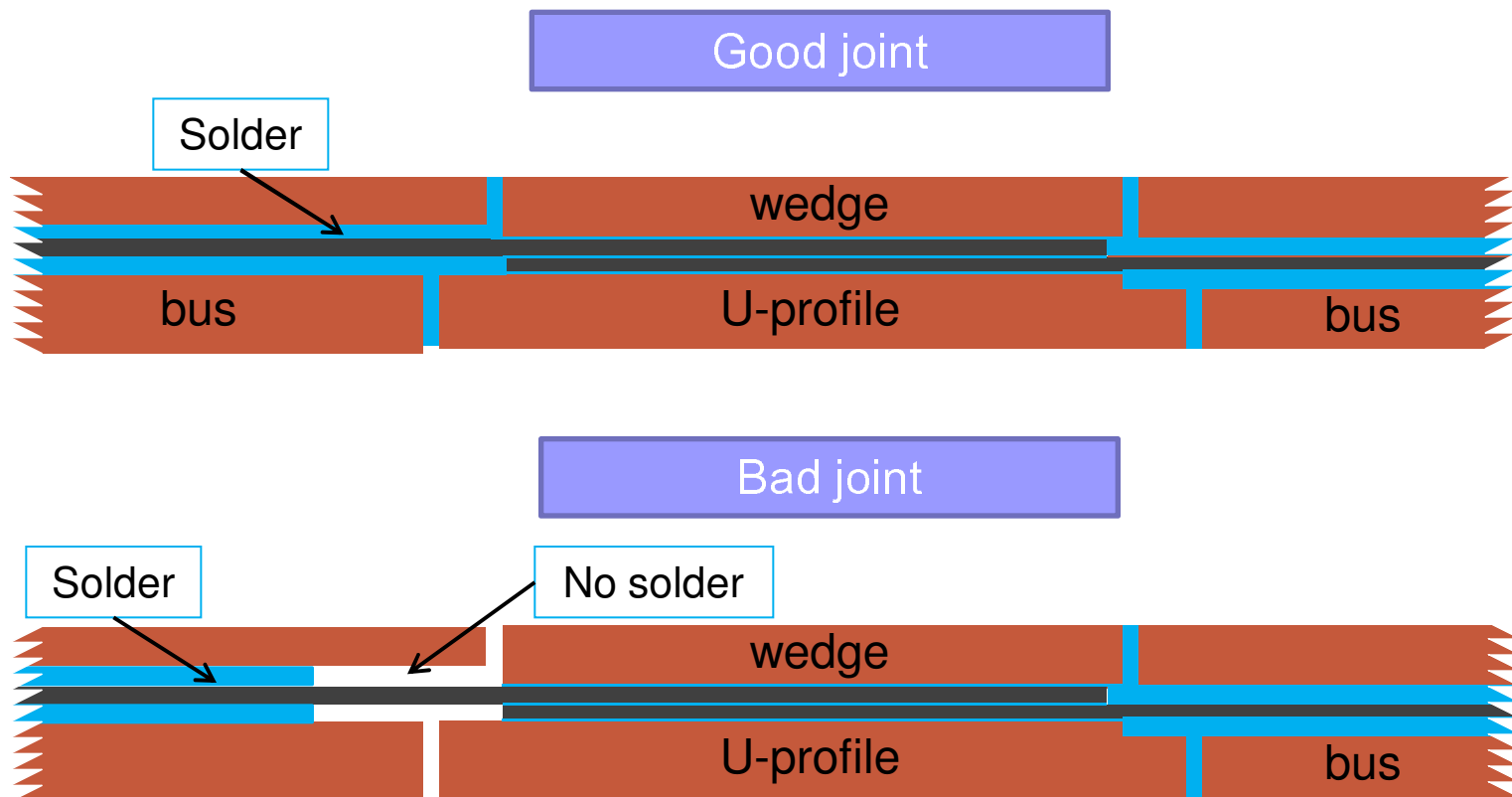
- ❑ **For several years, extensive re-commissioning of the super-conducting circuits is to be expected**, after total or partial warm up...
 - ❑ adding relief valves, consolidation of splices, commissioning to 5...7 TeV, magnet training, upgrades with radiation tolerant electronics,....

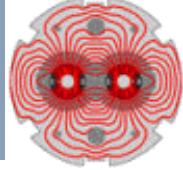
- ❑ It is worth to invest time and effort into further optimisation of hardware commissioning with the **long-term goal to commission the machine in 3 weeks**

- ❑ **Re-organisation of HWC team proposed for campaigns beyond 2010** to
 - ❑ Further optimize the planning/coordination between shut-down coordination and hardware commissioning
 - ❑ Increase efficiency by starting preparations for future campaigns with a dedicated team (involving members from OP, MEF, MPE/MP3, EPC, Controls, Cryo, MSC,..)
 - ❑ to propose improvements of tools
 - ❑ updating of commissioning procedures for future shut-downs/upgrade scenarios



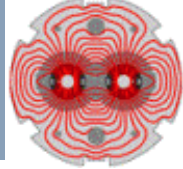
- ❑ A copper stabilizer with no continuity coupled to a superconducting cable badly soldered to the stabilizer poses a real problem (A. Verweij)





Interconnect splice resistances

- ❑ The nQPS campaign of 2009 gave excellent results for ‘cold’ splices:
 - ❑ There is no excess resistance **above $4\text{n}\Omega$** anywhere in the machine
 - ❑ The splice resistances found above $2\text{n}\Omega$ are:
 1. 2.87 ± 0.1 (RQ circuit, sector 23)
 2. 2.32 ± 0.1 (RB circuit, sector 34)
 3. 2.05 ± 0.5 (RQ circuit, sector 34)
- ❑ An excess resistance at cold of $2\text{n}\Omega$:
 - ❑ Poses no problems under normal operation.
 - ❑ However it might suggest a structural problem or a problem with the soldering procedure which might be more serious
 - ❑ **Time evolution** needs to be followed closely
- ❑ The excess resistances found are natural candidates to be checked by the new X-ray tomograph

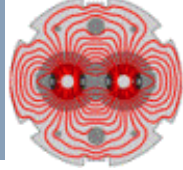


Resistance measurements at warm



A heroic effort was undertaken in 2009 to measure bus bar segment resistances at warm. Measurements were taken **by hand** (100,000 numbers!). Five sectors were measured at warm and the worst splices were opened up and repaired.

Circuit/ Sector	Temperature spread (K)	Excess resistance spread	Highest remaining excess resistance	Excess resistance limit 90%CL
A12 RB	1.1	13	37	51
A34 RB	1.9	10	35	47
A45 RB	0.9	17	53	78
A56 RB	0.4	9	20	34
A67 RB	0.6	14	31	48



Interconnection splice limitations

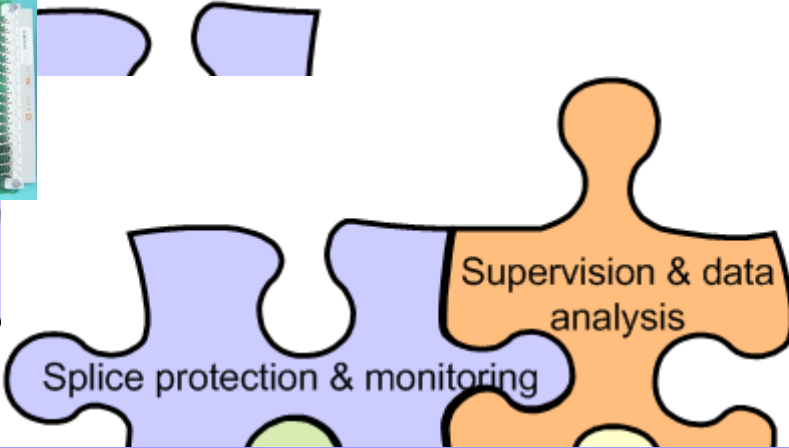
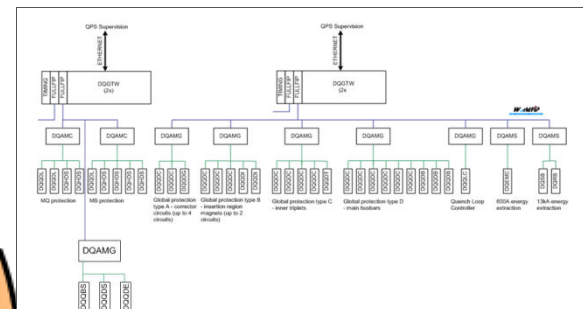
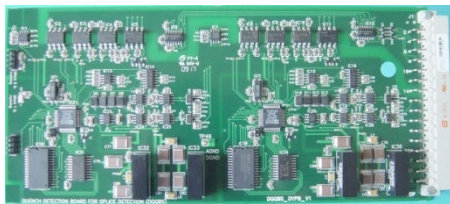
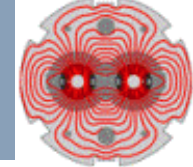
- ❑ Superconducting splices measured with excellent accuracy (at cold), copper stabilizer splices are limiting the top energy
 - ❑ Worst Cu-Cu-splice measured: $60 \pm 1 \mu\Omega$, worst known to exist : $53 \pm 15 \mu\Omega$, worst estimated to exist : $90 \mu\Omega$

- ❑ **Current knowledge of copper stabilizer splices leaves no margin for operation at 3.5TeV**

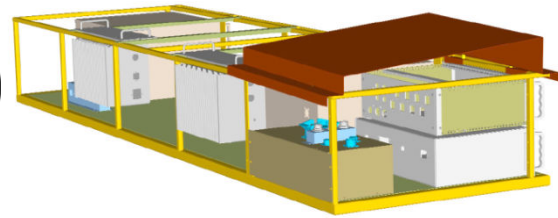
- ❑ **5TeV running is excluded without major repairs**

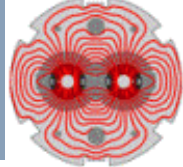
- ❑ Two diagnostic **methods are under development to further increase our knowledge** of interconnection splices and to spot outliers
 - ❑ A low current method that can measure the RRR of the busbars
 - ❑ A high current method (the Thermal Amplifier) that is sensitive to the worst splices in all bus bar segments

What is enhanced QPS (nQPS)?



436 crates, 3924 detection boards, 872 power packs
~30000 signals
240 km of cables, 7800 connectors

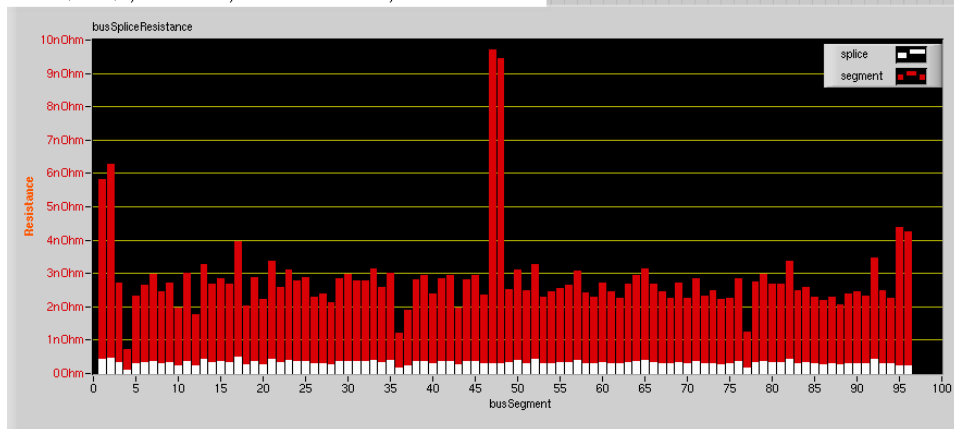




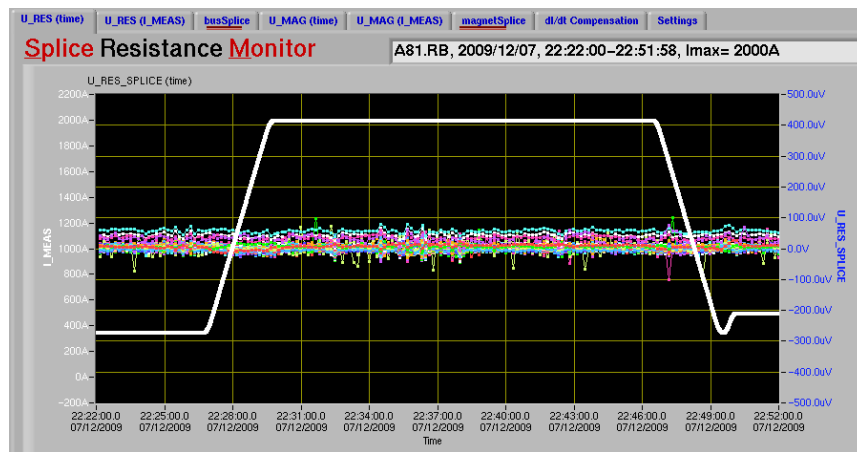
nQPS performance – splice mapping

- ❑ Complete mapping of the superconducting interconnection splices in the LHC main circuits for the first time – no bad surprises
- ❑ Successful validation of nQPS design
- ❑ Final commissioning up to 3.5 TeV of **nQPS** is ongoing – no bad surprises
 - ❑ Only **minor additional commissioning to go to 5TeV will be needed**
 - ❑ Main constraint with respect to the overall dependability (= reliability + availability + safety) of the QPS system is the large equipment number
 - ❑ For **long term need a radiation tolerant/hard MicroFip™** for whole QPS

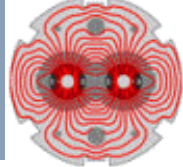
A12.RQD/RQF, 2009/09/24, 17:15:00–21:44:11, I_{max}= 2000A



First splice mapping at I = 2 kA to qualify splices (~ 400 pW)



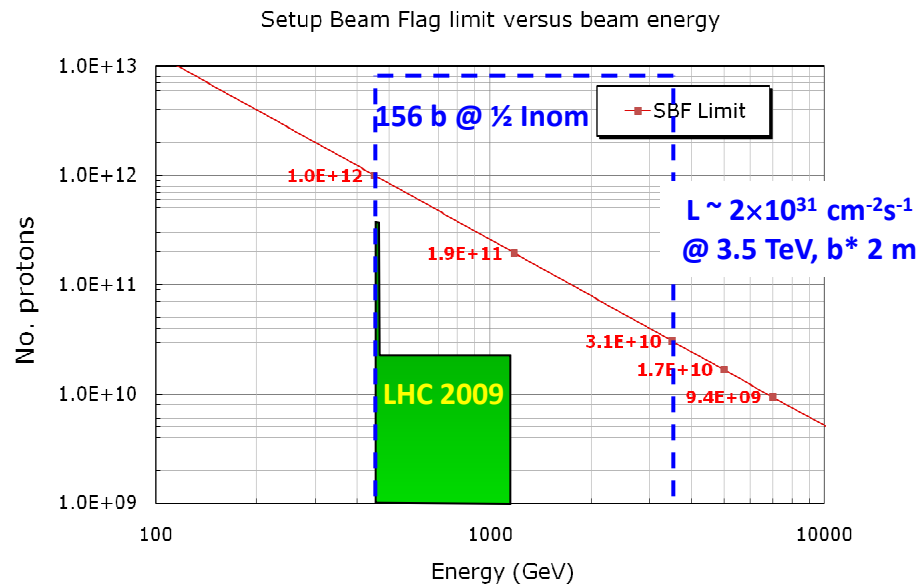
Resistive voltage during ramp and coasting



Machine Protection Systems in 2009

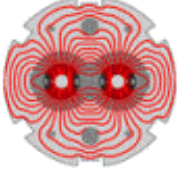
- ❑ The large majority of interlocks were tested and ACTIVATED !
 - ❑ and we could still operate the LHC !
 - ❑ and we did not quench with circulating beam – thanks to very good collimation !
 - ❑ the *‘with so many interlocks it will never work’* scenario did not occur !
- ❑ But the beams were modest – compared to design:
 - ❑ the maximum stored energy was ~ 30 kJ – a factor 10'000 to go...
 - ❑ no beam made it above the SBF limit.

The 2010 plans imply World record stored energies
 $\sim 10 \times$ TEVATRON to be reached on the time scale of a few months !

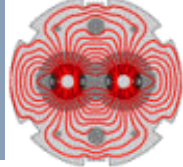




Increasing energy and intensity in 2010

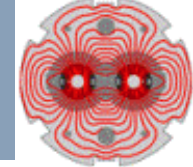


- ❑ In **2010 we will operate (highly) unsafe beam**: we may reach sufficient stored energy to shutdown the LHC for some months in case of incident.
- ❑ **For unsafe beams, we need a careful machine setup, a well established operational cycle, good diagnostics and a reliable control system.**
- ❑ **MPS commissioning to be finished (essentially equivalent for 3.5TeV, 5TeV or 7TeV)**, some part to be repeated (global tests).
 - ❑ Collimators and absorbers are critical.
- ❑ **Stable operational cycle must be established, intensity increase must be gradual** and only after careful analysis of losses
- ❑ Machine (MPP) and Magnet (MP3) Protection must work closely together, in particular if we start to quench!
- ❑ Great care must be used during MD periods not to jeopardize safety of regular operation
 - ❑ Procedures are needed to restore initial machine & settings

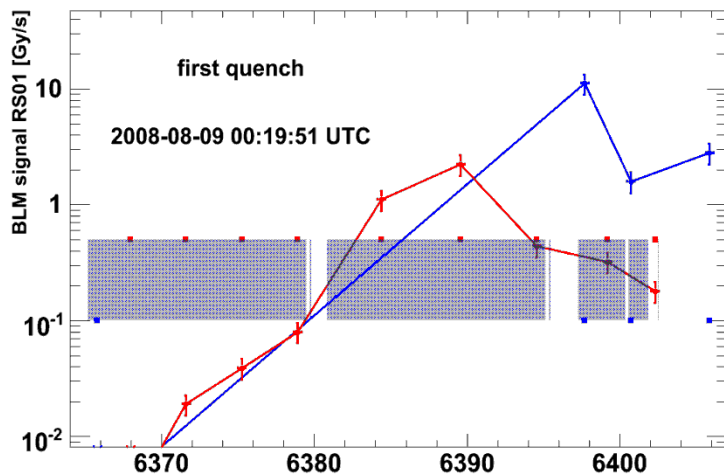


Early Beam Operation of the Beam Loss Monitors

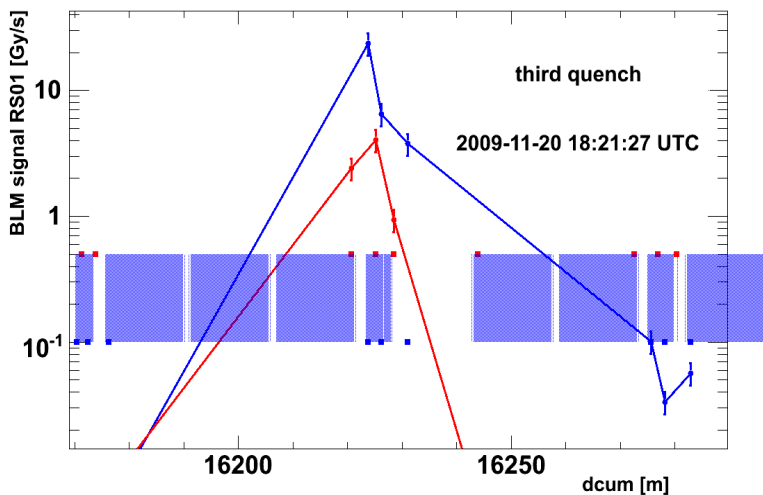
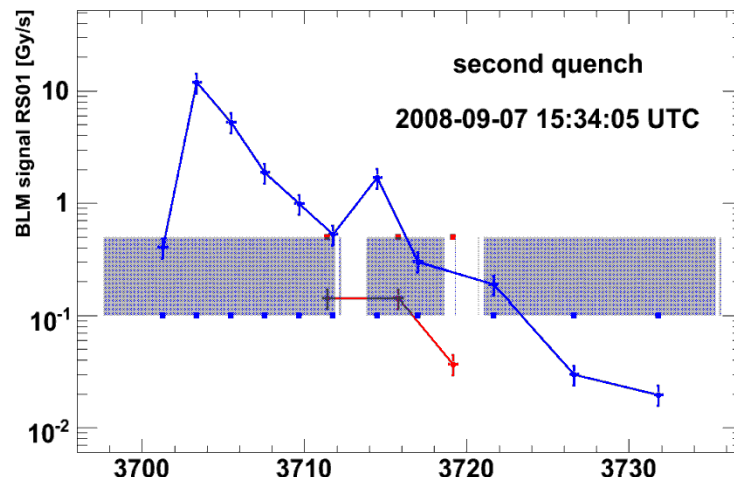
- ❑ During 2009 run very satisfying performance, with machine protection functionalities being **phased in**, in order not to compromise the availability during commissioning
- ❑ Important step for the BLM system is to go to unsafe beams, and will be crucial to reach full protection level
 - ❑ Additional Beam tests in 2010 to determine safe setting of threshold levels and full application of procedures
- ❑ Known BLM system limitations and upgrades look compatible with LHC schedule
 - ❑ Typically, warm elements should have higher thresholds
 - ❑ Certain locations **need** higher thresholds (add capacitor or install new small IC, choose different monitor location, install shielding, etc.)
- ❑ **No additional limitation found for energies up to 5 TeV**
- ❑ Collimation cleaning looks very promising
 - ❑ In 2009 **limitation** seen in **injection losses (injection was not yet optimized)**



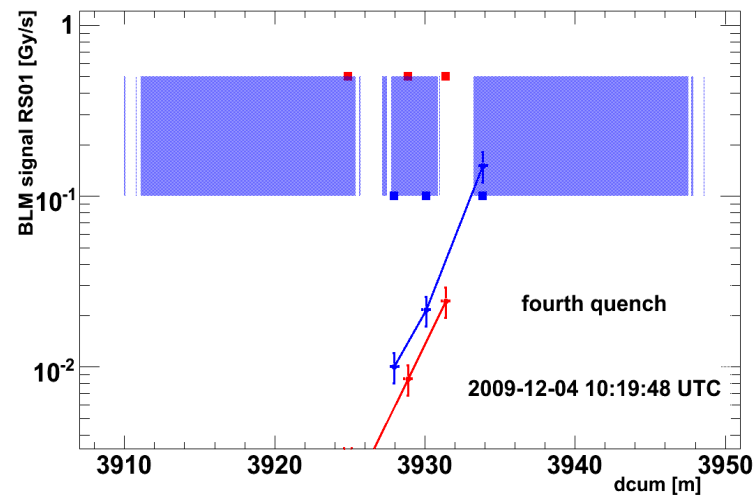
analyzed (opposite beam equipped)



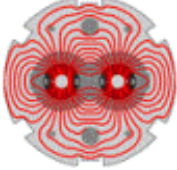
analyzed



highest IC saturation

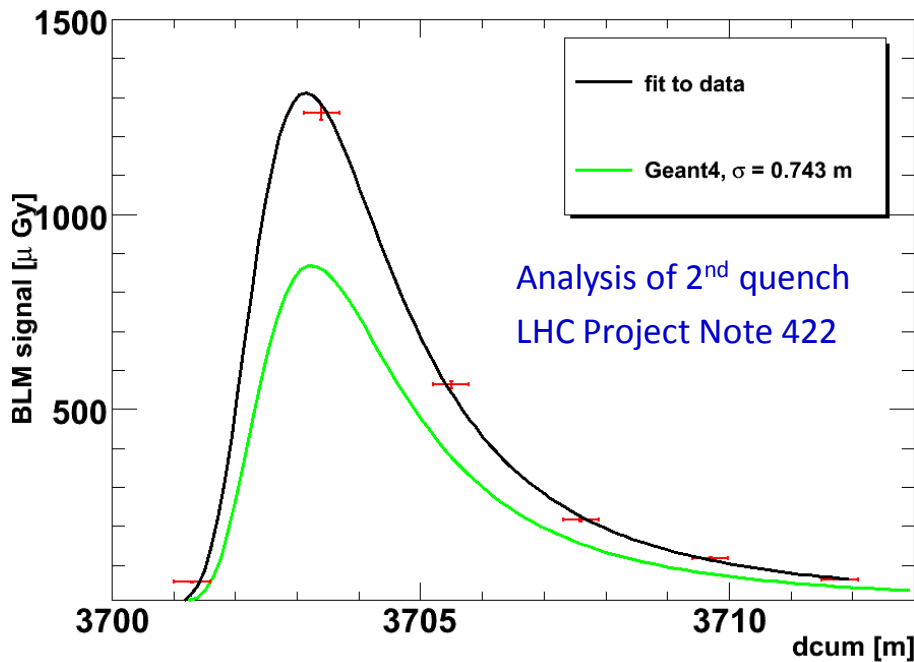


MB not equipped

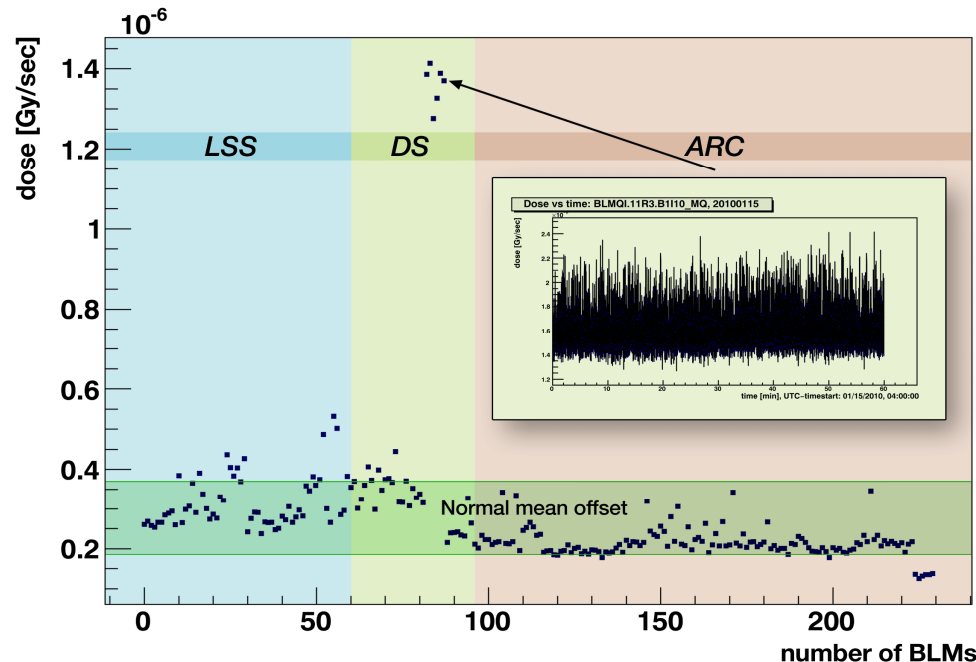


- All quenches so far on main bending magnets (all injected beam). Most likely loss locations with circulating beam are the quadrupoles.
- 2 quenches in 2008 (injected beams): signals in BLMs could be reproduced by GEANT4 simulations to a factor of 1.5

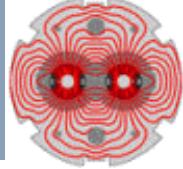
→ thresholds raised by $\approx 50\%$



Simulation vs measured losses for MB quench



Example mean offset level right of IP3



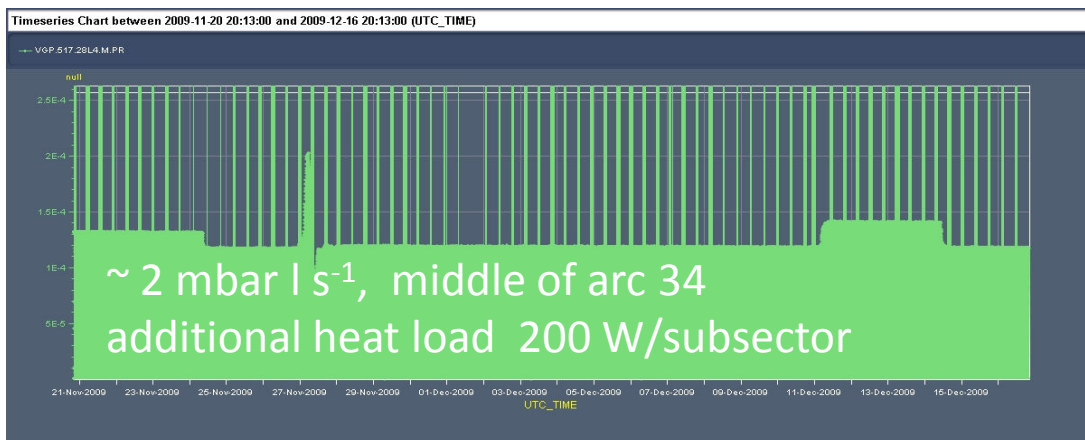
Other consolidation work necessary for 5 TeV

Consolidation needed to go from 3.5TeV to 5TeV:

- ❑ Snubber capacitors + Reduced R_{dump} ($\tau=68$ s for RB, $\tau=15$ s for RQF/D)
- ❑ Replacement of dipole magnet with faulty quench heaters in S12
- ❑ Weak MCBY circuits: prepare fallback solution? (under study)
- ❑ R1Q1 protection

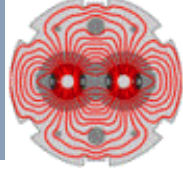
Potentially impacting availability (already for 3.5TeV):

- ❑ Vacuum leak in sector 34
- ❑ Valve consolidation on DFBs
- ❑ MCBX and several other 600 A circuits (0V crossing, QPS calibration,...)



Evolution of leak in S34 during 2009 run with beam

13kA EE system of LHC main circuits



Session 1 – Conclusions

- ❑ Smooth HWC in 2009 (50% of 2008 campaign, 20% less shifts)
 - ❑ further improvements to be discussed and worked out for future campaigns **to achieve 3 weeks for full LHC commissioning**
- ❑ Final commissioning up to 3.5 TeV of **nQPS** is ongoing – no bad surprises
 - ❑ **Only minor additional commissioning to go to 5TeV will be needed**
- ❑ Known BLM system limitations and upgrades look compatible with LHC schedule - **no additional limitation found for energies up to 5 TeV**
- ❑ Large majority of MPS interlocks were tested and activated, no unsafe beam yet in 2009 - **a factor 10'000 in stored energy to go**
- ❑ Superconducting splices measured with excellent accuracy (at cold), copper stabilizer splices are limiting the top energy
- ❑ **Current knowledge of copper stabilizer splices leaves no margin for operation at 3.5TeV, 5TeV running is excluded without major repairs**
- ❑ **Additional consolidation needed before increasing energy above 3.5TeV**
 - ❑ snubber capacitors, dump resistors, replacement of MB in S12, weak MCBYs, R1Q1 protection issue, vacuum leak in sector 34, valve consolidation,....