[R. Alemany] [CERN AB/OP] [Engineer In Charge of LHC] Beam Commissioning Workshop, Evian Jan 2010

How to improve operational efficiency ?



I. Machine availability/unavailability

Machine availability/unavailability

Machine available 60% Machine not available 40%

Source: e-logbook from the 20th of November to 16th of December 2009





- Precycle side effects (18%):
 - Non correct settings
 Dry runs (but we need the full monty)
 - Power converter problems (some occasions access needed)
 - QPS problems:
 - Not possible to reset with power cycle → intervention tunnel needed
 - Trips due to U_RES drifts up > 0 mV
 - Noise induced by RBHI in TI2 trips nQPS
 - RQTD, RQTF trips in the whole machine because Q-feedback left over.
 - Circuits mostly affected: 600 A



- Precycle side effects (18%):
 - Non correct settings
 - Power convel Remote reset is available for all sectors cess but for some reasons not always works, needed) why? Can it be fixed?
 - **QPS** problems:
 - Not possible to reset with power cycle \rightarrow intervention tunnel needed
 - Trips due to U_RES drifts up $> 0 \text{ mV}_{0}$
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We need a PVSS method (Sequencer task) that resets U RES drift once per day

Thresholds increased from 300 μ V to 500 μ V in S12, but is this enough? We systematically switch off TI2. Once wrong thresholds loaded





- → 600 A circuits
 - Most of problems observed during 2009 run related to a hand full of controllers / circuits
 And I would like to repeat that the EMC problem
 - Hardware failures (very few) between the RBHI in TI2 and the nQPS of S12
 - Communication problems ar should not be forgotten.
 - Trips during pre-cycle and operation
 - Analysis is ongoing
 - In some cases help by MP3 may be needed
 - · Firmware updates
 - Field-bus controllers, inductance tables (in a few cases only)
 - · Change of thresholds only where absolutely needed
 - Some hardware to be repaired exchanged
 - PGC tests mandatory for final validation
 - Upgrades may be required afterwards

Courtesy of Reiner



- Precycle side effects (18%):
 - Non correct settings
 - Power con needed)
 Avoid to left over Q-Feedback action after an unscheduled dump
 Q/Q' ER dependence on beam presence flag (RPE);
 - \rightarrow Q/Q'-FB dependence on beam presence flag (BPF):
 - **QPS probl** automatic FB 'on \rightarrow off' if BPF 'on \rightarrow off' FB 'off \rightarrow on' only if 'BPF == true'
 - Not pos: (without forgetting that sometimes we may want to switch intervent off the feedback when beam is in)
 - Trips due to U_RES drifts p > 0 mV
 - Noise induced by RBHI in 12 trips nQPS
 - RQTD, RQTF trips in the whole machine because Q-feedback left over.
 - Circuits mostly affected: 600 A



- **QPS** specific (10%), examples:
 - Access to increase thresholds on global bus bar detection
 Systematic
 - Access to reset circuits that cannot be rested from CCC

Systematic verification of heaters power supplies. Automatic tasks in the QPS system with corresponding alarms.

- Access to replace heater discharge power supply S34
- Experiments (~ 3%):
 - ATLAS lost patrol (2 hours)

Procedure to recover pretty simple, but only one person new it ... Difficult to find in the middle of the night \rightarrow Better trained shifts crews in the experiments.

- ATLAS up to 20 minutes to analyze PM and give back injection permit SYSTEMATICALL Unacceptable when beam dump not produced by ATLAS and cote
- ALICE problems to give the injection permit (4 hours)

Unacceptable when beam dump not produced by ATLAS and safe beam. With unsafe beam we should discuss. Other experiments by far more fast.

- Miscellaneous (~ 5%):
 - Emergency access
 - A combination of precycle problems + cryo lost + access needed
- One of the major down time reasons is related to having to remove the power permit to access the machine, even the UAs. Why? Because this implies switching off the PC and then having to recycle with all the unwanted side effects. This procedure is very expensive for operations. Can we do something about, like declaring PHASE I (injection current) for all the machine except the RB which will be OFF when accessing UAs? CHAMONIX should answer



Machine availability/unavailability



What is this 60%?

Source: e-logbook from the 20^{th} of November to 16^{th} of December 2009



- Out of the 60%, 50% beam in the machine, the other 50% was:
 - Preparation for injection: set up transfer lines, MKI soft start, handshakes, LBDS/BIC arming, etc
 - Solve problems (most of them mentioned in Brennan's talk)

Understand the dump (PM)



The first thing to do is to solve those problems

PERCENTAGE OF BEAM IN THE MACHINE DURING THE 26 DAYS → ~30 %

Thanks to Chris R.



- The big majority of problems are solved within few minutes. What is important in this case is the number of times the problem gets repeated.
- If the problem repeats systematically this is an indication of control tools not adequate, procedures not adequate, training insufficient.
- There are problems that we can afford to have them with safe beam, if they happen one or two times, but even at this low rate the may constitute an important issue when working with unsafe beam.
- There are problems that they are not problems by themselves but because of the collateral damage they produce: powering-access interlock → locks all PCs

- Most of the problems mentioned by Brennan have a rather easy and straight forward technical solution
 Controls problems (FESA servers, proxies, etc) (Wojtek's talk)

Experiment-machine interface

Rigorous use of mode, automatize actions as a function of beam mode changes (fill number changes, handshake, etc)

 \rightarrow

Communication with experiments and machine modes

- End-of-fill not signaled
- Machine mode changes forgotten
- Slow handshake (e.g. injection, before dumping beam, ...)

Manual mode change, e.g. from 'stable' after dump

Sometimes forgotten – needed by at least ATLAS to switch off

BG's talk



 Sequencer: a review took place the first week of Jan and a list of requirements with priorities exists.
 Within the requirement list emphasis is given to prepare the sequencer for unsafe beam operation.

> ID 10

11

12

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1	Factorize sub_s subseq name, u	2
2	Give more visib	3
	tasks are visible	4
3	Show only oper	
	mode (unless o	5
4	Visualize all ope	6
5	Use single click	-
6	Show the conte	7
	is executed	8
	Tooltips are ver	9
	i o o i ci po di ci vei	

Requests S

ID	Request for the server part (if * r
1	Unskipable tasks*
2	Possibility to set a subsequence t single task inside
3	Checklist tasks*
4	New properties to monitor const the Sequencer behaviour via the
5	Avoid simultaneous execution of (reservation mechanism)
6	Possibility to pass parameters fro inside
7	Calling applications/fixed display
8	Long task execution more verbos
9	Encapsulate consolidated sub_se

1 Put in place a mechanism that wh sequencer can change the active

Requests Sum From Table						
	Request for the server part (if $*$ means DB is affect S_{OO}	Priority				
	 Check entry conditions/sanity checks before starting a cn. Should indicate time when the task was executed. Should be possible to save it to see what happened, like active optics history. Should be possible to insert them into the elogbook 	1 Review				
	User mode/expert mode: user mode can only execute a full sequence, cannot execute sub_sequences or tasks individually or jump or skip; expert mode is what we have now. Can be implemented at the level of the server and the GUI.	1				
	Create a LHCSuperUser user which has the role LHCSUPERUSER. If we are running unsafe beam equipment rules will be configured such: operational mode=OPERATIONAL, role=LHCSUPERUSER, location=the EIC console in the	1				

Priority 1 in red fields means has to be ready for unsafe beam

CCC. Therefore, only this role can access the lhc equipment. This role should

only come from the sequencer. \rightarrow Or something similar.



Sequencer and state machines

□ Sequencer and MP:

- Once a standard sequence is established, the sequencer is useful for MP since it avoids (or reduced the number of) mistakes.
- But using the sequencer to force integrity checks etc should be avoided.

> I do not believe in the safety of 'unskippable' tasks and similar tricks.

- Servers implementing state machines should be used to enforce periodic checks, task order etc
 - Equipment access through state machine server (enforced by RBAC), for example for BICs, BLMs, LBDS.
 - State machine can block untimely commands, refuse rearm/reset without execution of operational check...

CO should invest into a state machine framework !

Jorg's talk



 BLMs issues found in 2009 being addressed/solved + lot of work on reliability/monitoring of the healthiness of the system + over-injection problem under study



Christos' talk



- But there are other problems that require a careful thinking, mainly the ones which solution has to be in place before unsafe beam operation:
 - Injection mechanism: improve software tools to assure correct injection (IQC, injection sequencer, LHC sequencer), check entry conditions before injecting, clean-up the system after injection to be ready for next step, procedures/sequences + of course W. Bartmann's presentation

3.5 TeV? Higher intensity?

- NOT ready
- Injection protection needs to be fully operational for maximum intensity of 1e12 per injection
- Needs adequate setting-up time
- TCDQ system should be tested for different $\,\beta^*$ squeeze steps
- TCDQ system needs to be operational for stable beam

- Beam dump analysis:
 - XPOC still work to be done here, as well as
 - Post Mortem:

Post-mortem System

- Dump diagnostics with Post-mortem system is already a routine check in the CCC. The diagnostics is very good for:
 - $_{\circ}~$ BIS who dumped and when (BIS Team)
 - o BLMs (F. Folin)
 - o BPMs (J. Wenninger)
 - PIC, FMCM (MI team)

Online diagnostics must be extended to more systems

	HEADER					SUMMARY			
System	BIC		pmAnatysi	sModuleVersion	0.3.15		111 x 1 x		
Class	EVENT_SEQ		Analysis result description First Triggered BIC inputs Ch		First input change detected: USER_PERMIT: Ch 14(FMCM_RD1LR1): AT -> F on CIB				US15.L1.82
Source	6A				Ch 14(FMCM_RD1 LR1), Ch 14(FMCM RD1 LR1), Ch 14(FMCM_RD1 LR5), Ch 12(FMCM_RD34 LR				
Event stamp	01:10:36.212.02/12/09		OVERALL		30 BICs triggered valid PM	data			
Version	0.3.15								
Encoding	BIC/EVENT_SEQ								
Qualifier									
Analysis flags	INTERESTING, EQP, INTEREST	NG_BEAM]							
			EVENT OVERVIEW			SOURCE OVERVIEW			
ex Loc Permit	A/8 Time	Delta	a(uSec)	100	Description	BIC name	Index	Source Name	Data Va
	01:10:36.212+212966	2		USER_PERMIT: (Ch 14(FMCM_RD1 LR1) AT	CIB.US15.L1.82 -	1	CIB.UA83 L8.82	true
3	01:10:36.212+212966	2		USER_PERMIT: (Ch 14(FMCM RD1.LR1): A T	CIB.US15.L1.81	2	CIB.UJ56.R5.B1	true
	01:10:36.212+212967	3		USER_PERMIT: 0	Ch 14(FMCM_RD1 LR1): B T	CIB. US15. L1.82	3	CIB.UJ56.R5.82	true
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5	01:10:36.216+216385	3421		USER_PERMIT: (Ch 14(FMCM_RD1LR5): AT	CIB.UJ56.R5.81	6	CIB. US15 1.1.82	true
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7	01:10:36.216+216387	3423		USER_PERMIT: 0	Ch 14(FMCM_RD1LR5): B T	CIB UJ56.R5.82	8	CIB.SR7.S7.82	true
2	01 10 36 217+217113	4149		USER_PERMIT: I	Ch 12(FMCM_RD34.LR3): AT.	CIB.SR3.S3 B2	9	CIB.USC55.LS.B2	true
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1	01 10 36 218+218700	5736		MASKED_PERMI	T: Ch 12(FMCM_RD341R7): .	CIB SE7.57 B1	~ ~	CIB.UJ33.U3.81	true
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	01:10:36.221+221183	8219		USER PERMIT: I	Ch SEMCH_RMSD-D1) AT -	CR.UA67.R6.B1	17	CIB 5R3 53.82	true
5	01 10 36 221+221184	8220		USER_PERMIT: 0	Ch 9(FMCM_RMSD-b1): B T	CIB.UA67.R6.B1	18	CIB.SR3.S3.81	true
	01:10:36.227+227307	14343		USER_PERSUT: 0		CIB.SR7.S7.B1	19	CIB.UA67.R6.81	true
1	01:10:36.227+227308	14344		USER PLANT: 0	Ch13(FM.M. HQ4LC7) AT	CIB.SR7.S7.B2	20	CIB UA47 R4 81	true
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3	01:10:36.227+227384	14420		USER_PERMIT: 0	Ch 14(FMCM_RQS LR7): AT	CIB.SR7.S7.B1	23	CIB.CCR.UHC.B2	true
9 13 3	01 10 36 227+227385	14421		USER_PERMIT: 0	Ch 14(FMCM_RQ5 LR7): AT	CIB.SR7.57.B2	24	CIB UA47 R4.82	true
D D	01:10:36.227+227386	14422		USER, PERMIT: 0	Ch 14(FMCM_RQ5 LR7): B T	CIB.SR7.S7.B2	25	CIB.UA23.L2.B1	true
1 33	01 10:36.227+227386	14422		USER, PERMIT: 0	Ch 14(FMCM_RQ5.LR7): B T	CIB.SR7.57.81	26	CIB.UA43 L4 82	true
2	01:10:36.229+229332	16368		USER_PERMIT: (Ch 13(FMCM_RQ4 LR3): A T	CIB.SR3.53.B2	27	CIB UA43 L4 B1	true
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- System specific problems: we have to make sure they are addressed and solved. This needs follow up: beam commissioning meeting, dry runs.
- **Procedural problems**: need a major debate, but what Brennan proposes is already a good start.
- Operational discipline/training

Conclusion



- If we manage to solve the solvable problems which make the machine unavailable we can recover 40-50 % of the down time.
- If we manage to solve the problems which prevents us of having beam in the machine when the machine is available, we can recover ~15% of down time.
- The means to do this exist.
- But when trying to maximize the beam availability time we should not compromise safety. Unsafe beam operation will imply less flexibility, more checks before injection takes place, more time to analyze the beam dumps ... Less beam presence in the machine