



# Low Emittance Rings Workshop 2010 (LER2010)

Tuesday 12 January 2010 - Friday 15 January 2010

## GENERAL SUMMARY OF THE COLLECTIVE EFFECTS SESSIONS

G. Rumolo, also on behalf of the other session chairmen  
S. Calatroni, G. Dugan, Y. Papahilippou  
15 January 2010

- **WHAT WE CAN EXPECT FOR THE CLIC AND ILC DRs**
- **WHY IT IS IMPORTANT TO TAKE COLLECTIVE EFFECTS INTO ACCOUNT IN THE DESIGN PHASE**
- **EXPERIENCE FROM RUNNING (LEPTON) MACHINES**
- **REMEDIES, COUNTERMEASURES**



# From the LER workshop program

- 4 sessions were entirely devoted to collective effects over Wednesday and Thursday
  - Ion effects and IBS
  - Electron cloud
    - Simulations, measurements
    - Mitigation techniques
  - Impedance related issues
- 3 WebX talks during Wednesday's sessions could not take place due to technical problems with the WebX connection
  - 2 talks on the ATF experience on FBII and IBS
  - 1 overview talk on electron cloud issues for both ILC and CLIC damping rings (M. Pivi)

# From the LER workshop program (II)

- Overview talks
  - Ion effects, impedance in lepton machines
  - Chamber coatings
- Experimental results from running machines and lab measurements
  - CSR at Anka
  - Electron cloud studies at CEsr-TA and KEKB
  - Electron cloud instabilities at DAFNE
  - Use of NEG coating at Soleil
  - Impedance studies and reduction at DAFNE, ELETTRA
  - Scrubbing as a function of electron energy
- Studies for future facilities (using simulation codes)
  - Electron cloud in SUPERKEK and SUPERB
  - IBS and Touschek for PEP-X
  - Vacuum design for ILC-DR
- Results of novel methods of calculation
  - IBS with self-consistent beam distributions
  - Taper impedances
  - Resistive wall impedance with coating and in the THz regime

# Why are collective effects so important for the CLIC and ILC Damping Rings

## ILC-DR

From S. Guiducci

Number of bunches	2625
Number of particles per bunch	$2 \times 10^{10}$
Repetition frequency (Hz)	5
Normalized e <sup>+</sup> injected emittance $\gamma\epsilon_{x,y}$ (m)	0.01
Energy acceptance	$\pm 0.5\%$
Normalized horizontal extracted emittance $\gamma\epsilon_x$ ( $\mu\text{m}$ )	< 8
Normalized horizontal extracted emittance $\gamma\epsilon_x$ ( $\mu\text{m}$ )	0.02
RMS relative energy spread	< 0.15%
RMS bunch length (mm)	6

Bunch spacing 6 ns

- High number of bunches
- High intensity per bunch
- Close bunch spacing and short bunches
- Low transverse emittances, low gaps

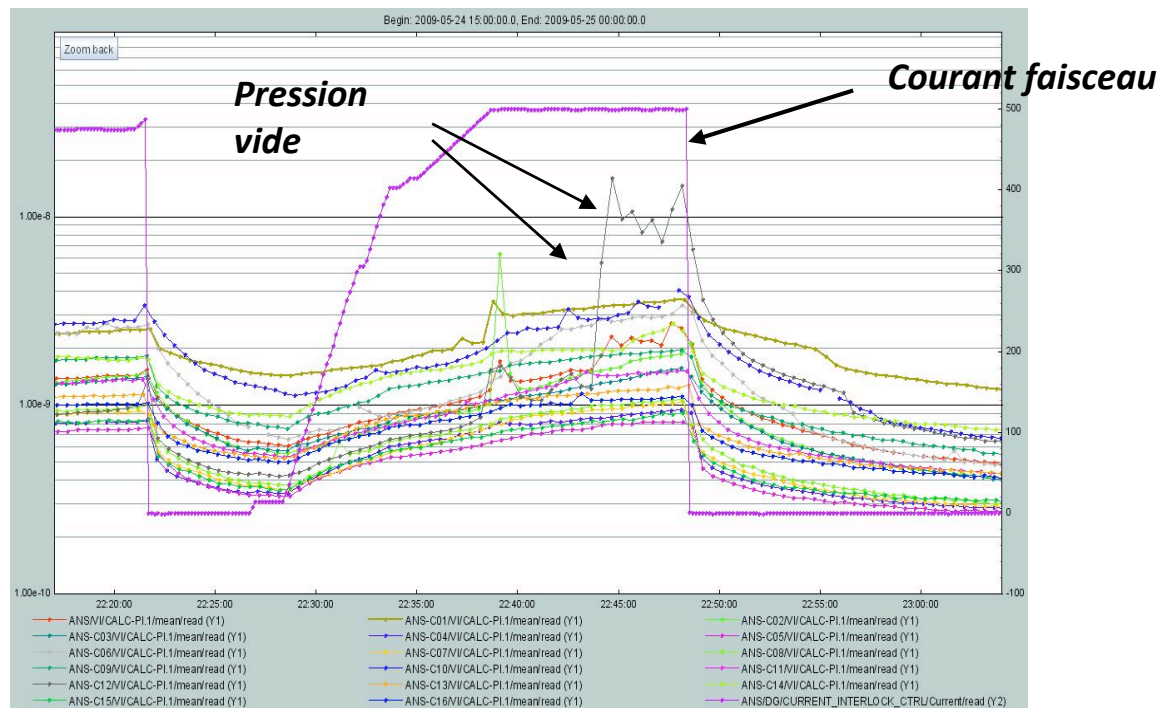
## CLIC-DR

Parameter	Symbol	Value
Energy	$p_0$ (GeV)	2.86
Norm. transv. emitt.	$\epsilon_{xn,yn}$ (nm)	480, 4.7
Bunch length	$\sigma_z$ (mm)	1.4
Momentum spread	$\sigma_\delta$	$1 \times 10^{-3}$
Bunch spacing	$\Delta T_b$ (ns)	0.5
Bunch population	$N_b$	$4.1 \times 10^9$
Circumference	$C$ (m)	493.05
Coupling	(%)	0.1
Mom. compact.	$\alpha$	$6 \times 10^{-5}$
Number of bunches	$n_b$	312
Tunes	$Q_{x,y,s}$ (m)	58.2, 18.8
Store time/train	$T_{st}$ (ms)	20
Energy loss	$\Delta E$ (MeV/turn)	5.9
Damping times	$\tau_{x,y,z}$ (ms)	1.6, 1.6, 0.8
RF frequency	$f_{rf}$ (GHz)	2
RF voltage	$V_{rf}$ (MV)	7.2
Bend length	$L_{bend}$ (m)	0.4
Bend chamber rad.	$R_{bend}$ (cm)	1
Number of bends	$N_{bend}$ (m)	96
Wiggler length	$L_w$ (m)	2
Wiggler field	$B_w$ (T)	2.5
Number of wigglers	$N_w$ (m)	76
Wiggler radius	$r_w$ (mm)	9

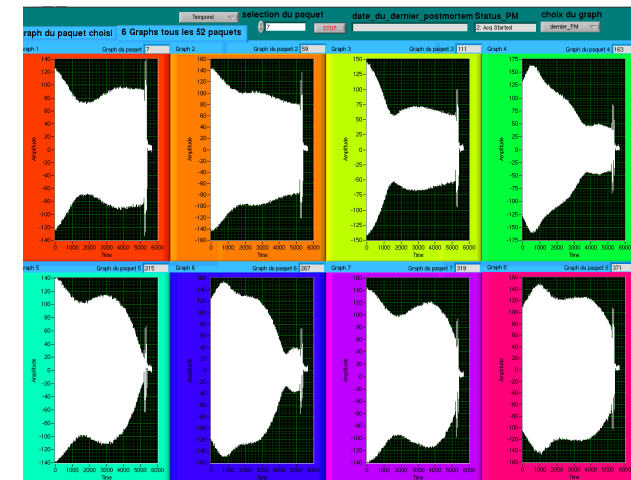
# Two-stream phenomena

## Ion effects in electron rings

- Due to residual gas ionization ions can be generated and then trapped around a bunch train
- Even if the presence of a gap between trains clears the ions, a **Fast Beam Ion Instability** (ex. SOLEIL below) can be excited over one train
- The threshold for this instability critically depends on the pressure in vacuum chamber (and residual gas composition)



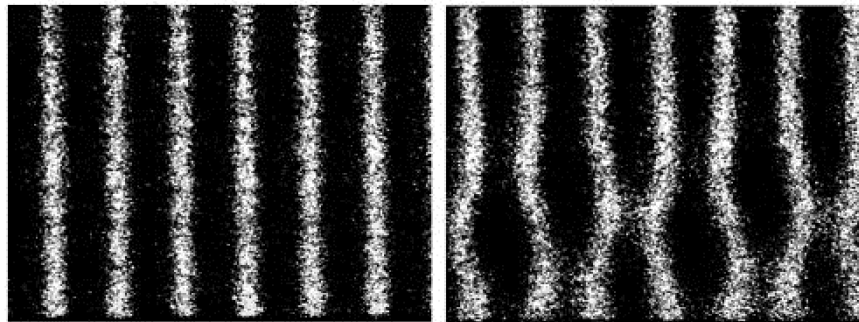
From R. Nagaoka



# Two-stream phenomena

## Ion effects in electron rings

- Usually the **FBI** has been observed in electron rings
  - During commissioning/start up (chamber not yet conditioned, bad vacuum)
  - Because of some localized pressure rise (e.g., directly connected to heating caused by impedance degradation)
  - Artificially induced by injecting gas into the chamber and raising the pressure by more than one order of magnitude
- It seems to be stabilized by other effects (yet to be explained)
- No quantitative comparison between theoretical predictions and measurements



(a)

(b)

P=0.4nTorr  
(normal)

P=1nTorr  
w/o He injection

From R. Nagaoka

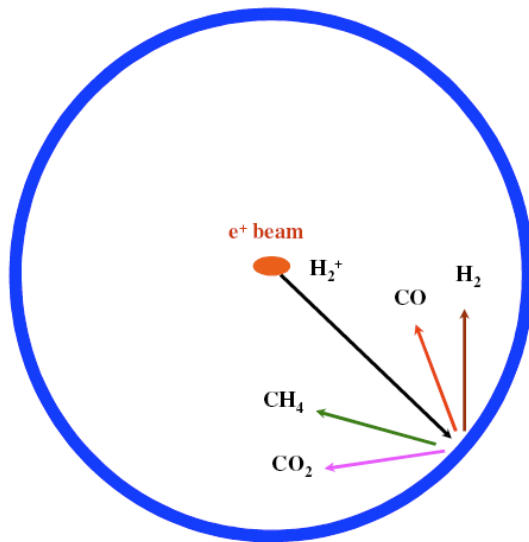
*Dual sweep streak camera image of a bunch train*

*(M. Kwon et al., Phys. Rev. **E57** (1998) 6016)*

# Two-stream phenomena

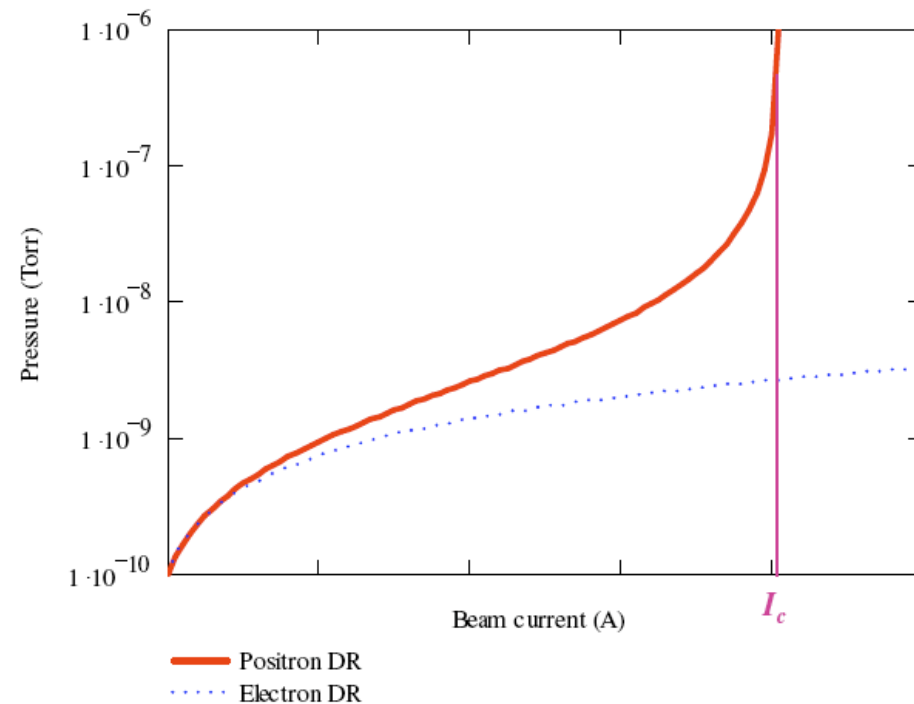
## Ion effects in positron rings

- Ions from gas ionization can also cause trouble in the positron DRs
- When lost to the chamber walls, they produce more molecules according to their energy and the wall desorption yield
- Consequently, more ions are produced and the process can lead to an **ion induced pressure instability**



- **Use of NEG coating fully eliminates the probability of the ion induced pressure instability.**

From O. Malyshev

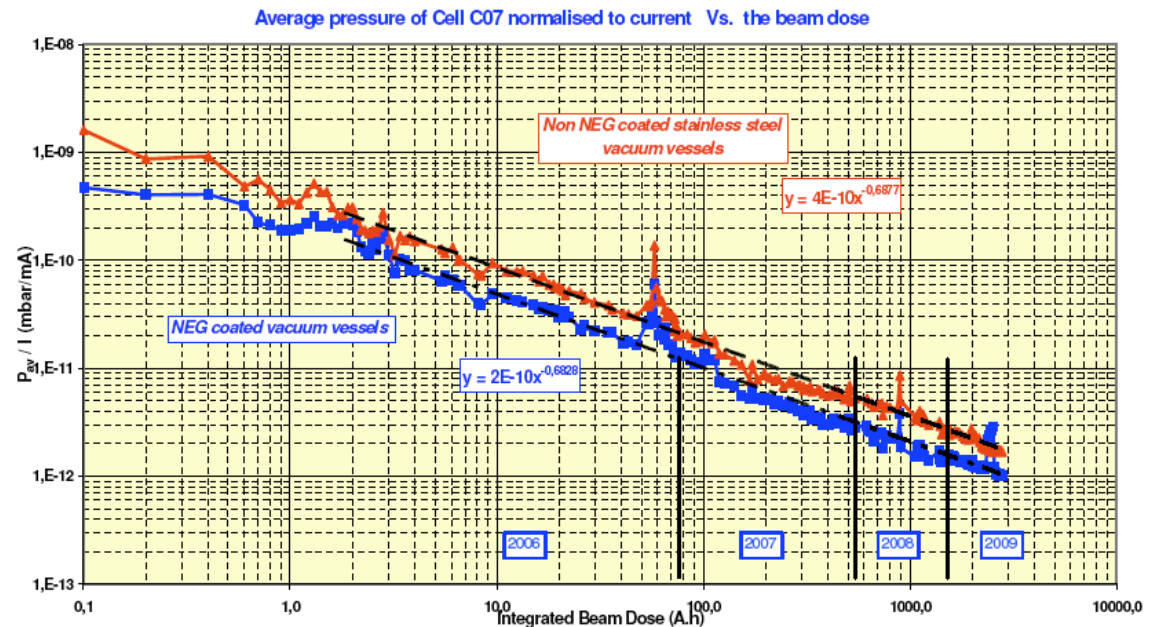


# Two-stream phenomena

## Suppression of the ion effects

- Very good vacuum required
    - In the electron DR, to be sure that we are far enough from the FBII threshold
    - In the positron DR, to be sure that there is no pressure instability
  - NEG coating seems a good option
  - Other types of coatings (provided they are UHV compatible) could be envisioned for the positron DR (against electron cloud, see next slides)
  - SOLEIL experience shows the advantages of activated NEG coating
    - Lower photon stimulated desorption
    - No vacuum limitation at the beginning, fast recovery after venting + re-activation
- But ALS has uncoated Al chambers and seems to have equally good performances...

From C. Herbeaux

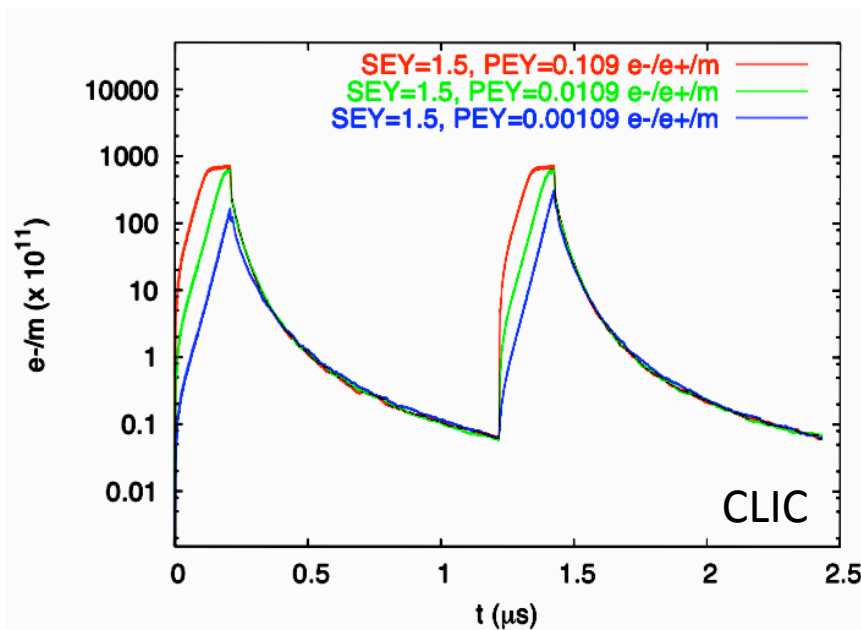




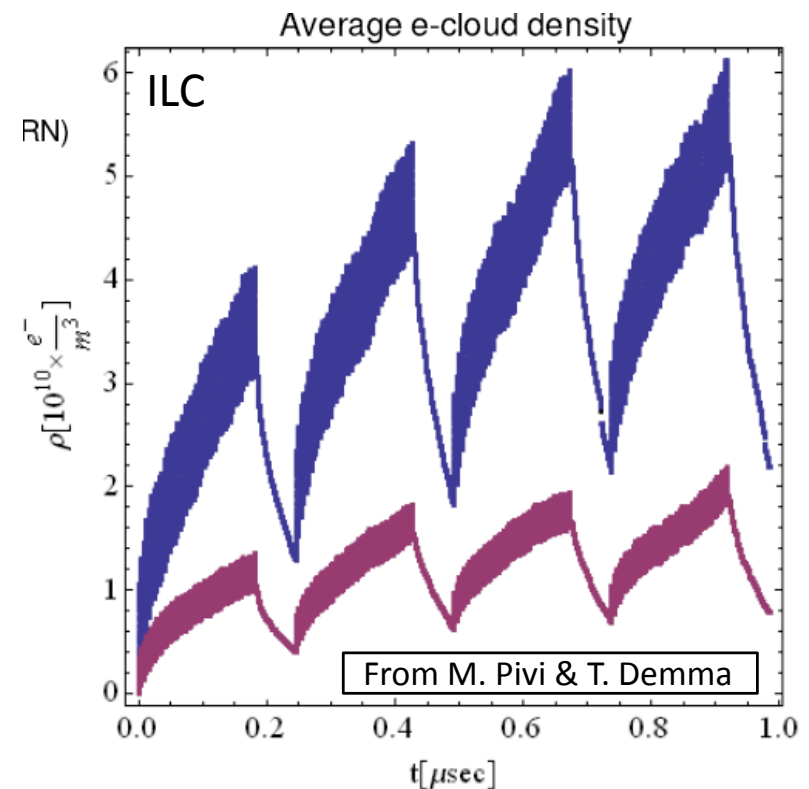
# Two-stream phenomena

## Electron cloud

- In the positron DR, **electron cloud formation** is an issue
- Primary electrons (seed) come from:
  - Photoemission from synchrotron radiation (can be significant even without multiplication)
  - Gas ionization (negligible)
- Multiplication to be avoided by keeping the Secondary Emission Yield below 1.



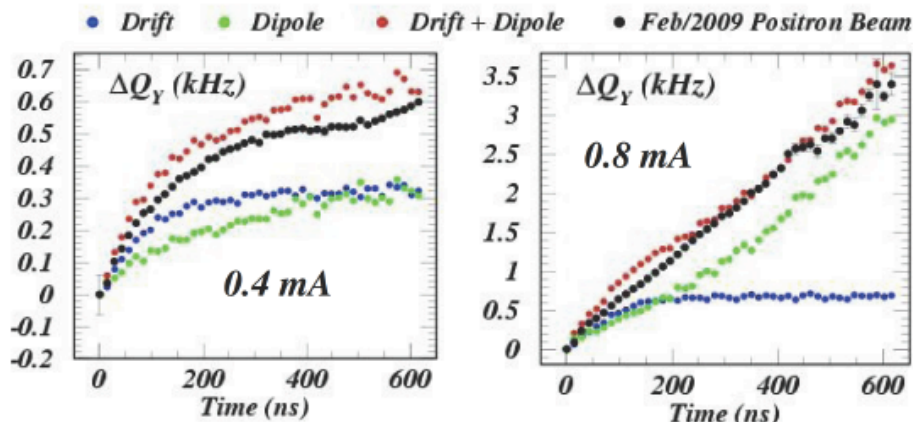
Simulations show that both for the CLIC and ILC DRs SEY<1.2 is necessary, as well 99% absorption of the SR



# Two-stream phenomena

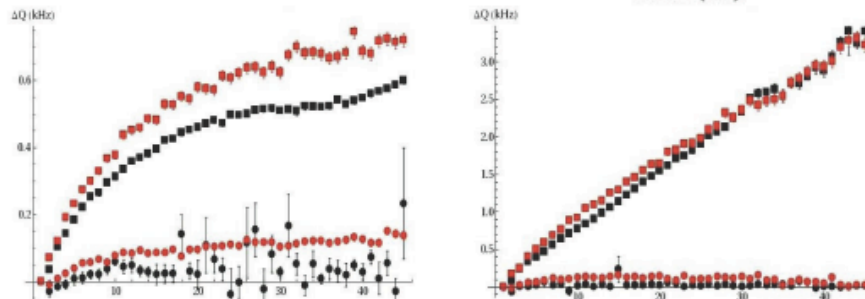
## Electron cloud simulations

- **Electron cloud simulations** are based on codes for
  - Build up (ELOUD, POSINST, CLOUDLAND,..)
  - Single bunch instability (HEADTAIL, PEHTS, WARP, CMAD,...)
  - Coupled bunch instability (PEI-M)
- Based on tune shift measurement, code predictions have been benchmarked against experimental data at Csr-TA (simulation parameters tuned)



With appropriate care taken to be sure that the cloud models are the same, both POSINST and ELOUD give similar results.

ELOUD



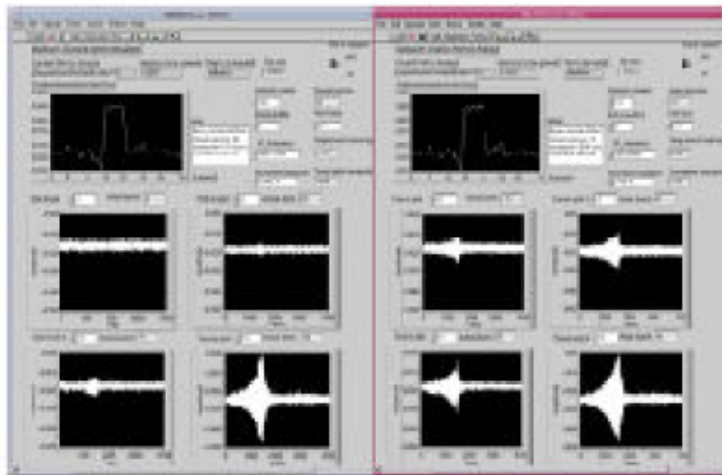
POSINST

From G. Dugan

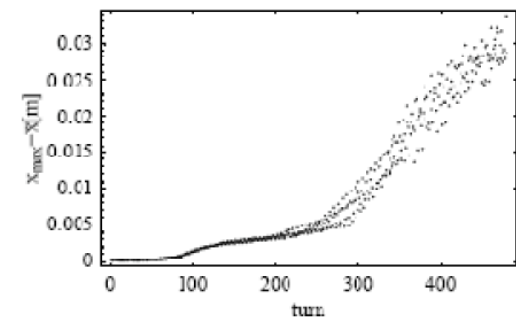
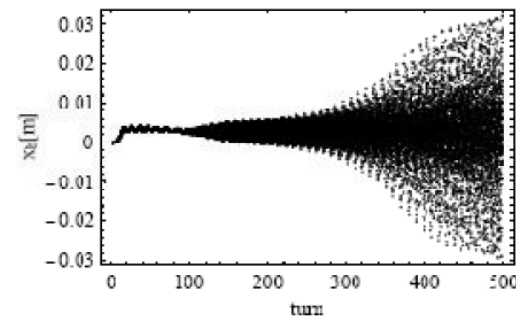
# Two-stream phenomena

## Electron cloud simulations

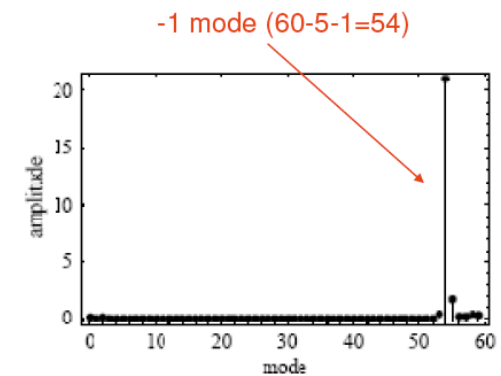
- **Coupled bunch instability** data from DAFNE (only positron ring) have been compared with the simulations with PEI-M
- Very good agreement found, which confirms that the observed instability is caused by electron cloud



Horizontal instability on mode -1



60 equispaced bunches  
Beam current 1.2 A  
Growth time  $\sim 100$  turn

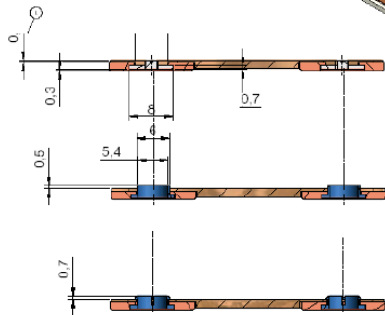
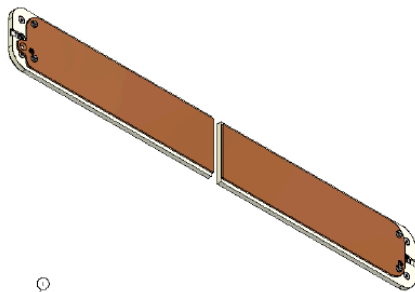


# Two-stream phenomena

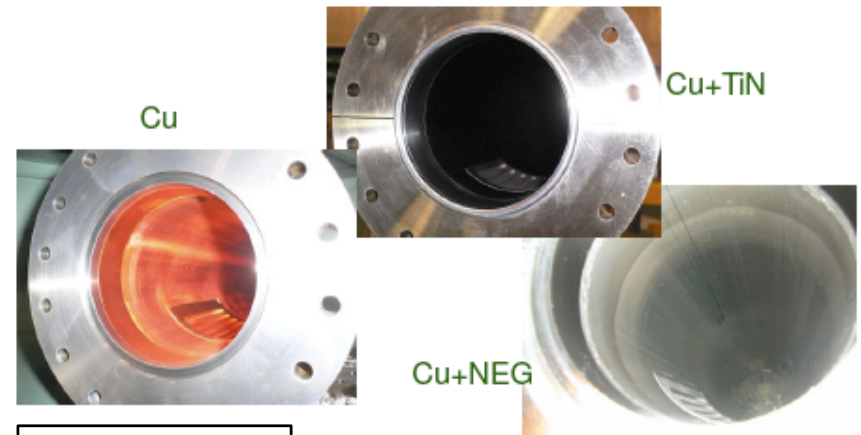
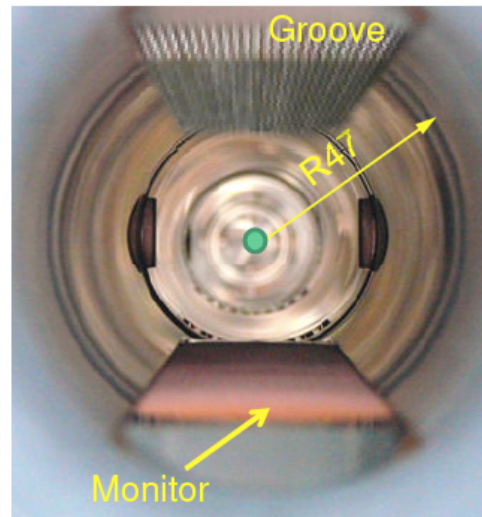
## Electron cloud **mitigation/suppression** techniques

- To combat electron cloud:
  - Surface coating with low SEY materials (Cu, NEG, TiN, a-C)
  - Non-smooth surfaces (natural roughness, grooves)
  - Clearing electrodes
  - Solenoids
  - Conditioning, scrubbing

### Clearing electrodes for DAFNE

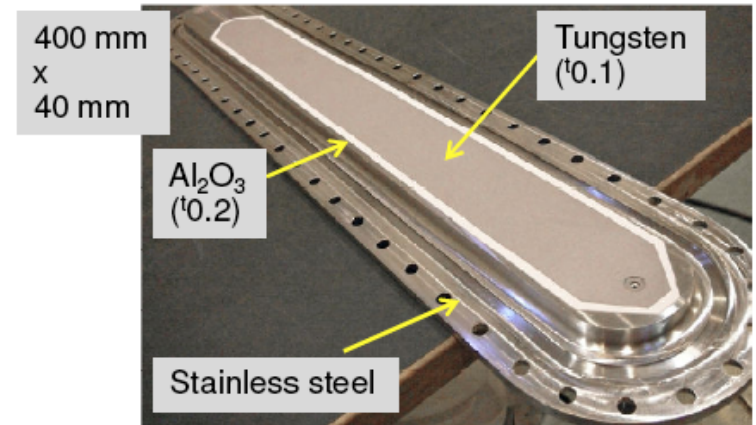


From T. Demma



From S. Suetsugu

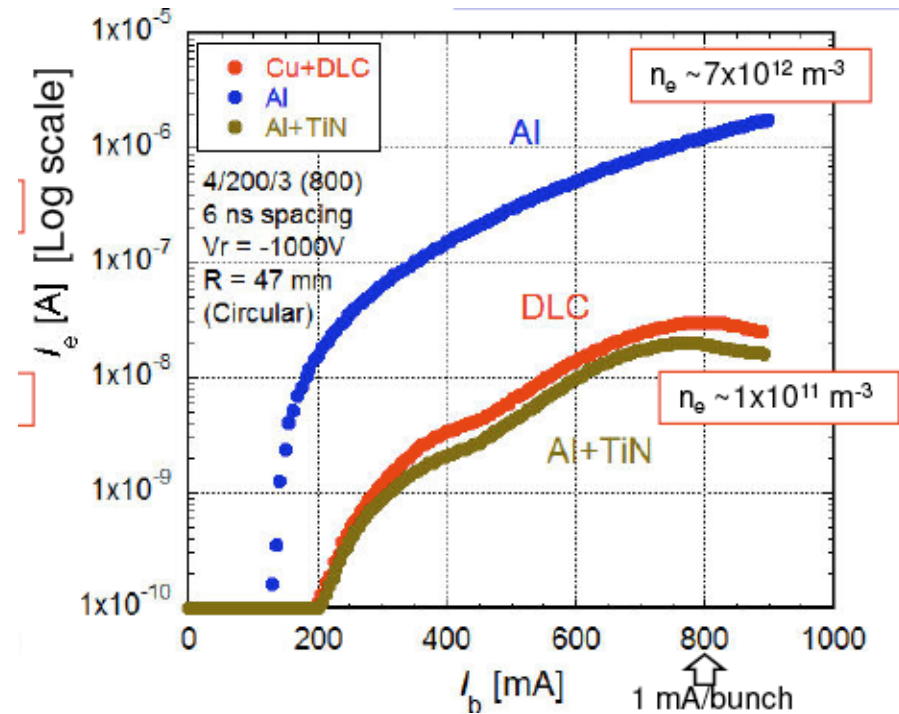
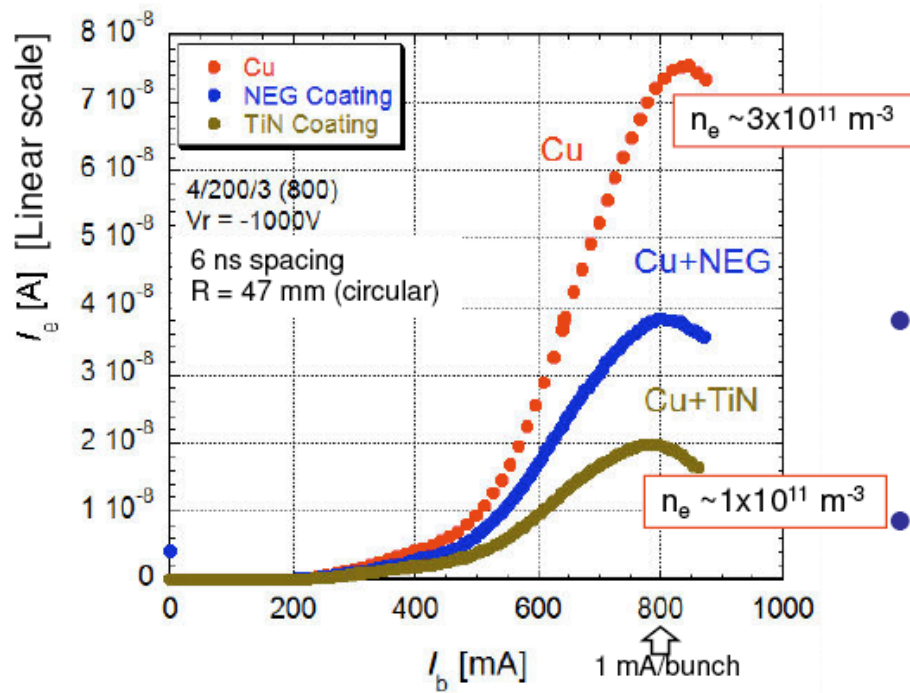
### An insertion for test with a thin electrode



# Two-stream phenomena

## Surface coating (I)

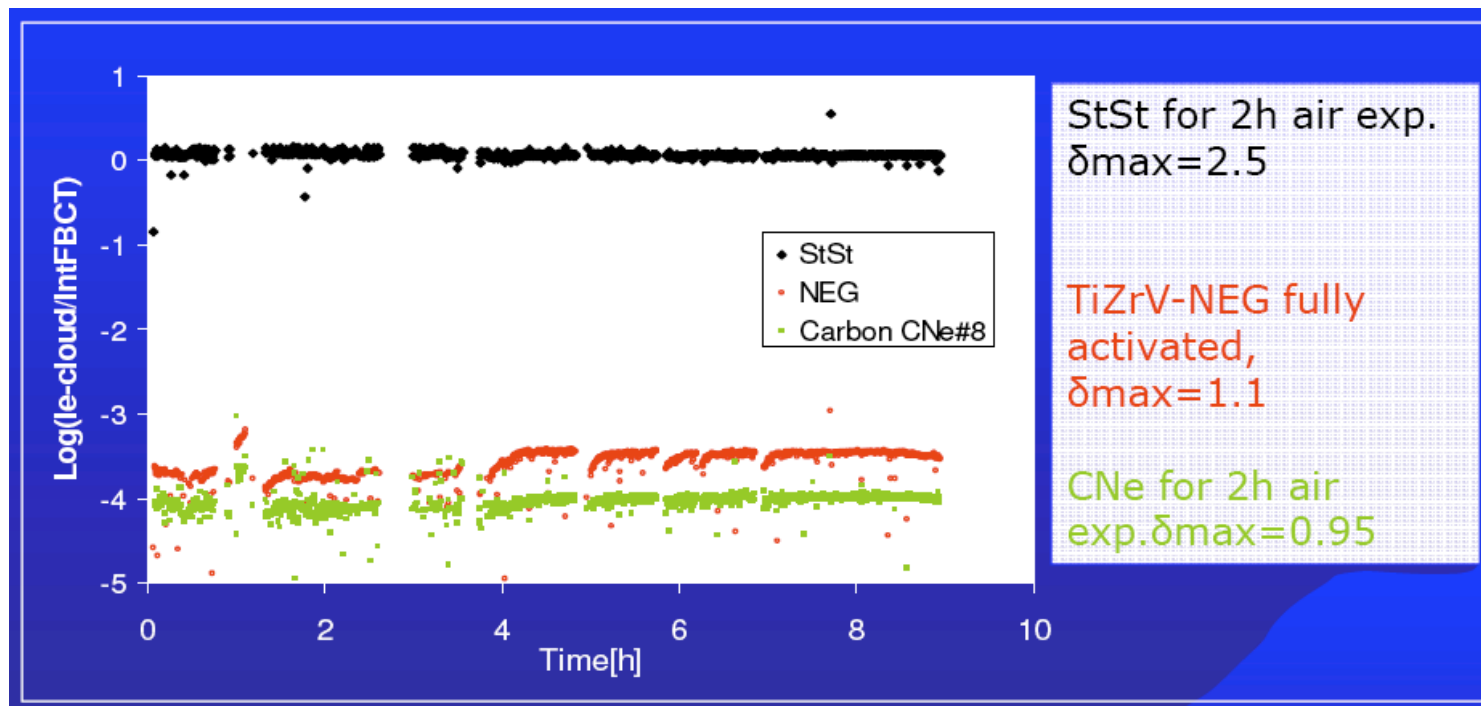
- Experience with **coatings** at KEK shows that:
  - Aluminum needs to be coated!
  - TiN coating is better than NEG coating
  - However, TiN coating shows large desorption at the beginning (improves with scrubbing)



# Two-stream phenomena

## Surface coating (II)

- Experience with **coatings** at CERN shows that:
  - Stainless Steel has maximum SEY>2
  - a-C coating is slightly better than NEG coating (from direct electron signals)
  - Pressure data on a-C coated vs. uncoated chambers not fully understood yet
  - In any case, a-C does not need activation/baking and the experience at the SPS over 1.5 years shows that it is stable and very robust against ageing.



# Two-stream phenomena

## Surface coating (III)

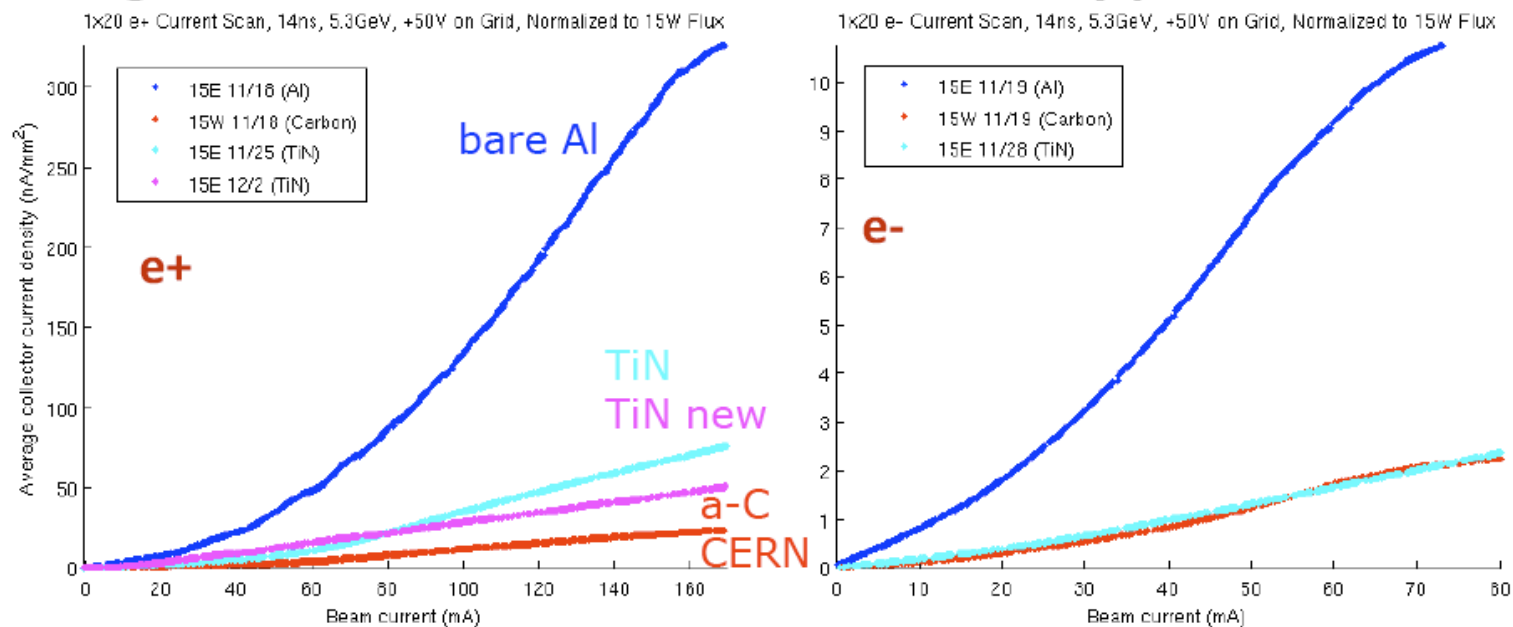
- Experience with **coatings** at Cestr-TA shows that:
  - a-C is well behaved also with respect to photoemission (at least factor 10)
  - a-C coating is slightly better than TiN coating, at least with positrons
  - RGA shows peaks for CO and CO<sub>2</sub> at the gauge close to the a-C coated chamber



Cornell University  
Laboratory for Elementary-Particle Physics

Courtesy of Calvey, Palmer, Li

### Average collector current densities normalized by photon flux

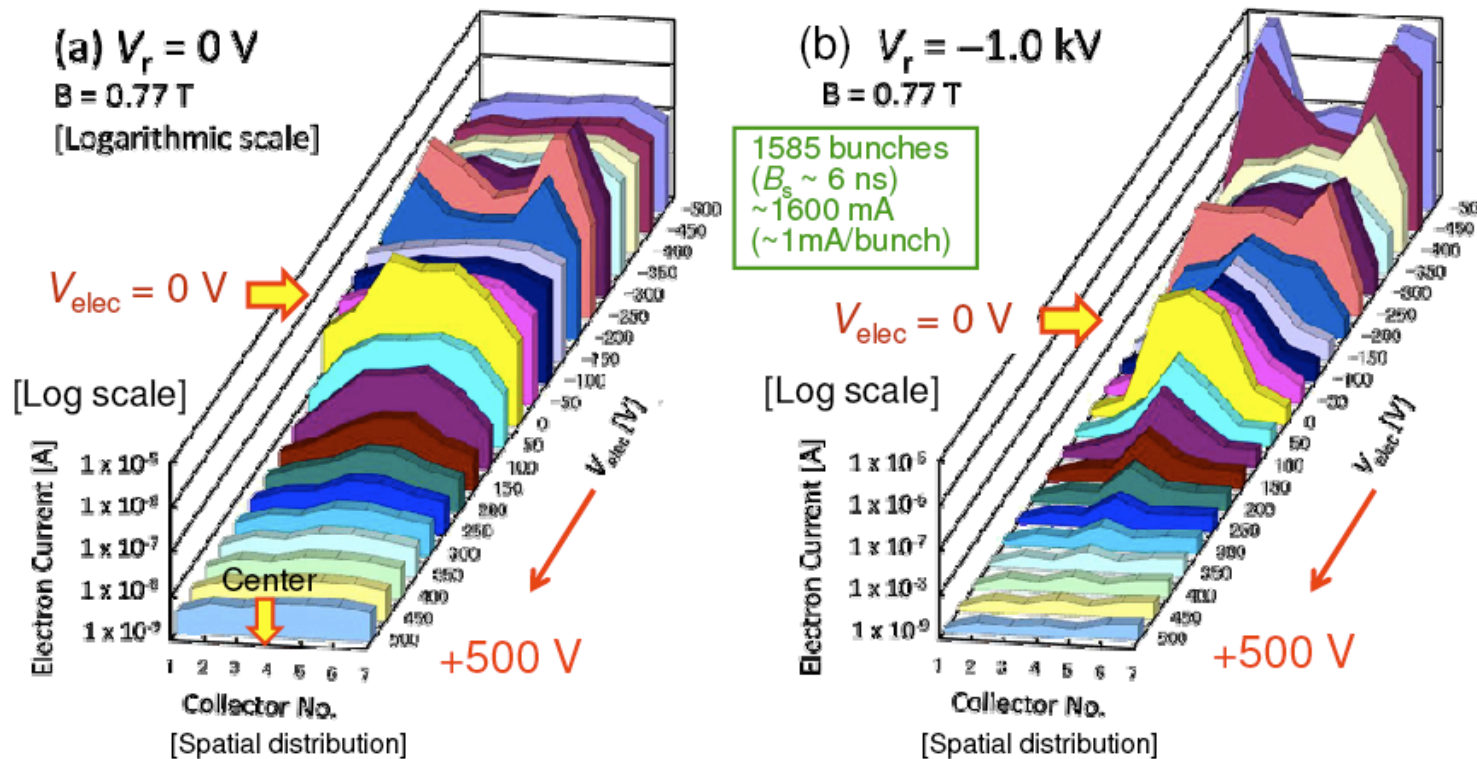


From M. Taborelli

# Two-stream phenomena

## Clearing electrodes

- Experience with **clearing electrodes** shows that:
  - There is a drastic reduction of the electron cloud when the voltage is applied
  - Beware of the impedance!
  - Low impedance design needed

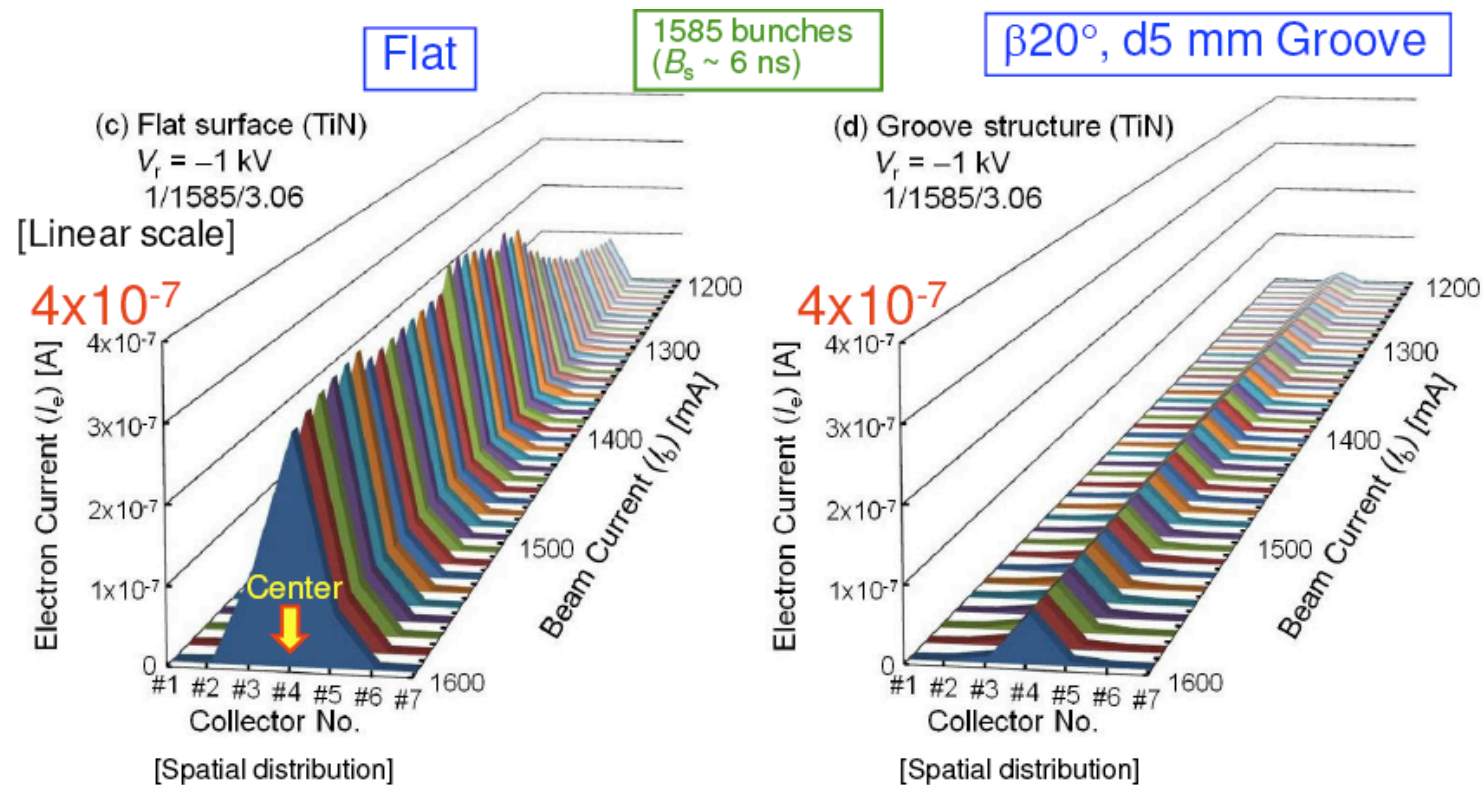




# Two-stream phenomena

## Grooved surface

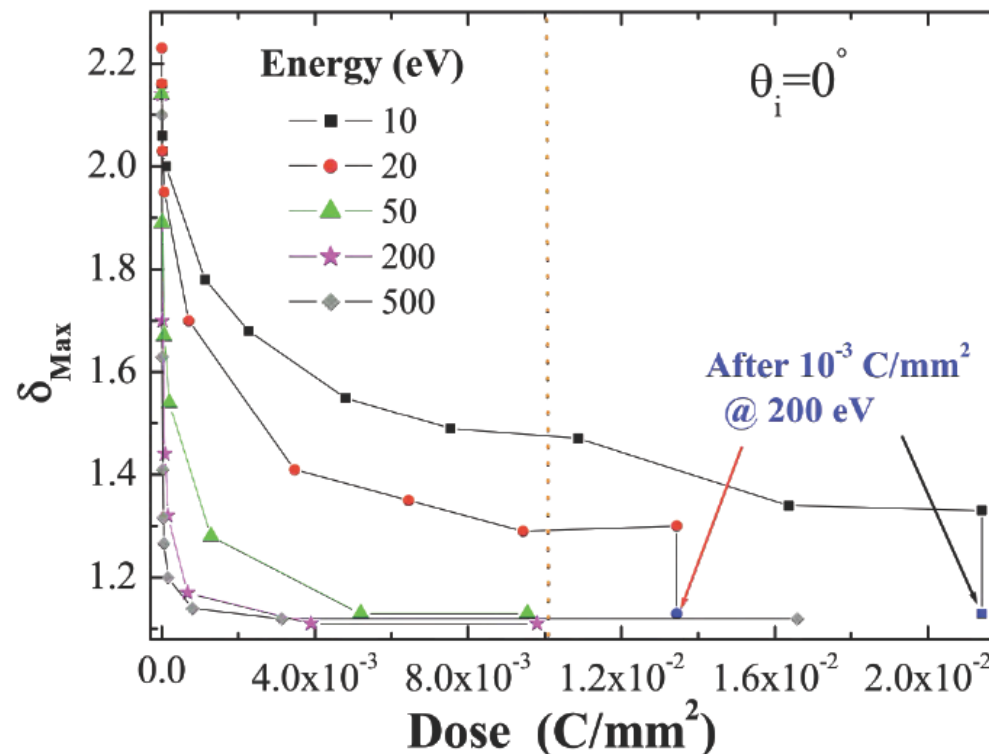
- Experience with a **grooved surface** at KEK shows that:
  - Also grooves are effective against cloud formation
  - No significant change with beam dose, however it produces less electrons than all the other surfaces
  - Impedance does not seem to be an issue (GdfidL simulations)



# Two-stream phenomena

## Conditioning, scrubbing

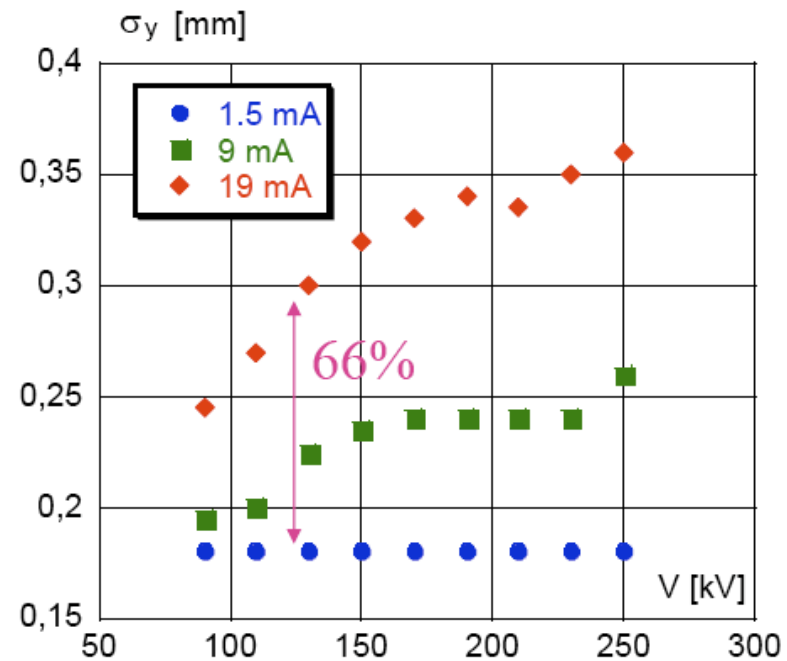
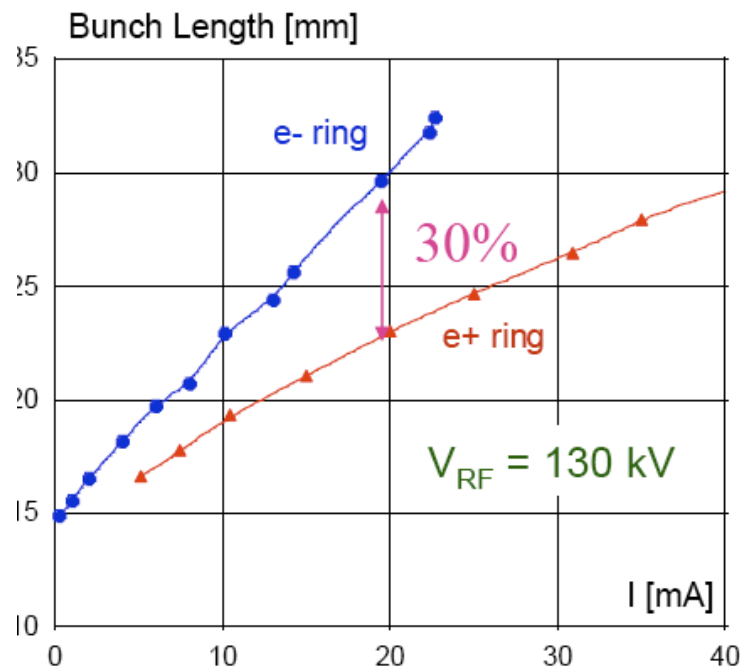
- Many machines rely on **scrubbing** to reduce the SEY of the pipe walls and increase the current threshold for electron cloud build up
  - The scrubbing “e-folding dose” depends on the energy of the impinging electrons
  - The final SEY value also depends on the energy of the electrons, low energy electrons (which dominate the energy spectrum in an e-cloud) are not equally efficient



# Impedances

## Clearing electrodes: impedance issue

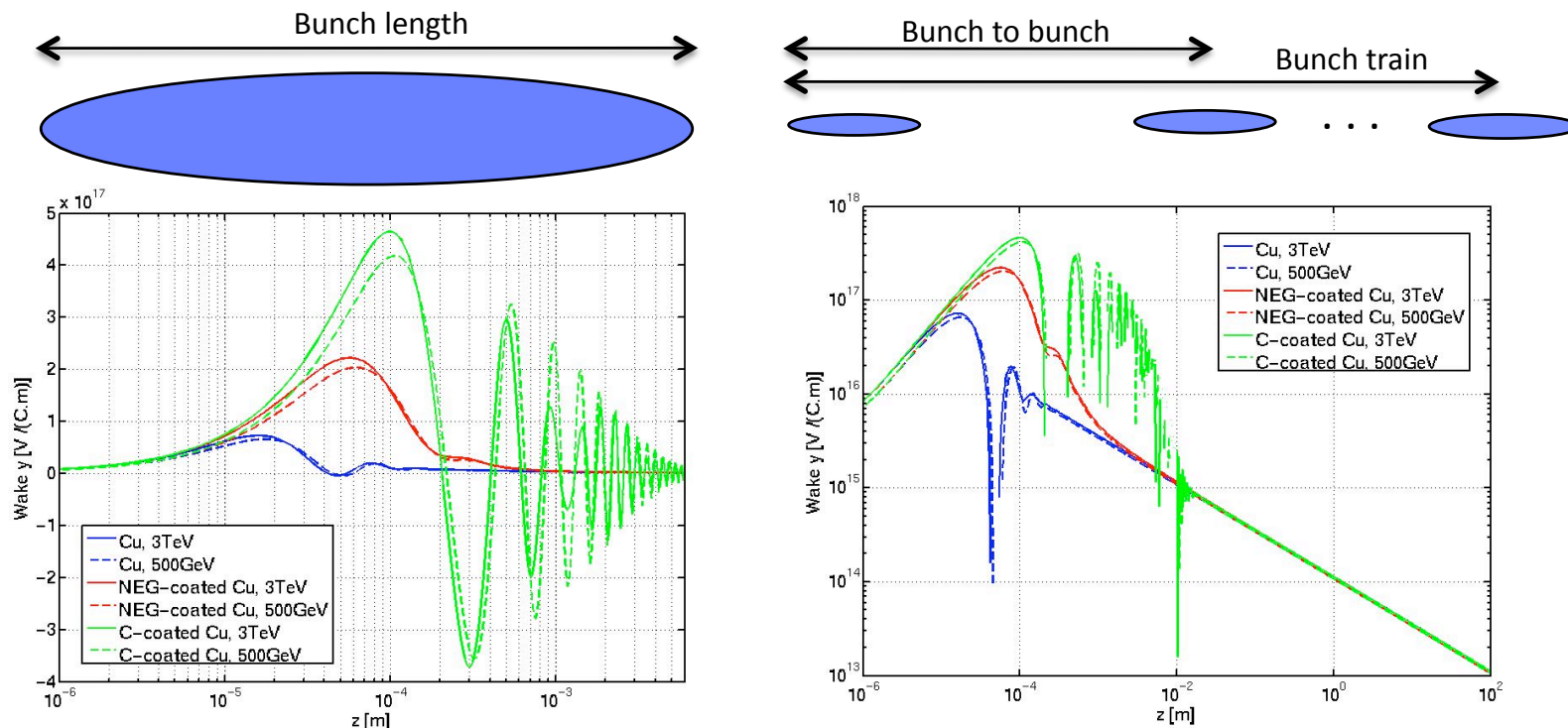
- Clearing electrodes at DAFNE (originally installed in the electron ring, to clear from ions) shows that:
  - They can significantly contribute to the impedance
  - Bunch lengthening, quadrupole instability, vertical emittance blow up (they all disappeared after removing the electrodes)
  - New low impedance design being implemented for the electron clearing electrodes to be installed in the positron ring



# Impedances

## Resistive wall impedance: high frequency & coating

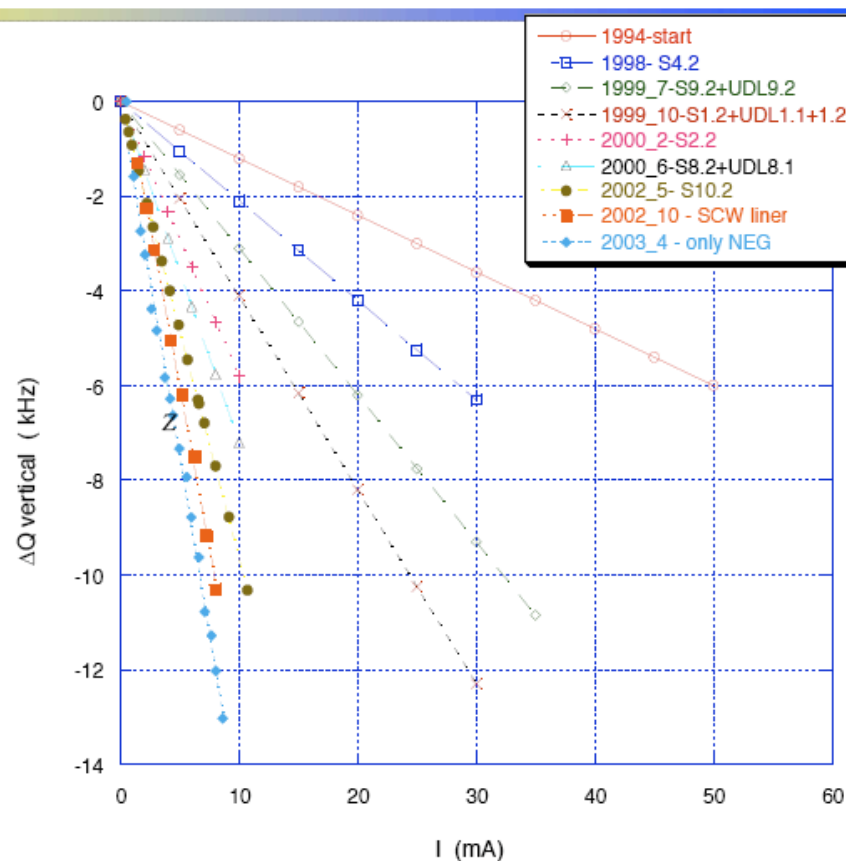
- The resistive wall phenomena in the DRs need to be studied taking into account that:
  - The frequency regime to be covered is much higher, which also entails a few unknowns (a.c. conductivity, anomalous skin effect...)
  - The influence of coatings for vacuum or electron cloud suppression
- Solution found for axisymmetric structure with multi-layer boundary
  - Impedance and wake field (needed for beam dynamics simulations with HEADTAIL)



# Impedances

## Influence of coating on the ring impedance

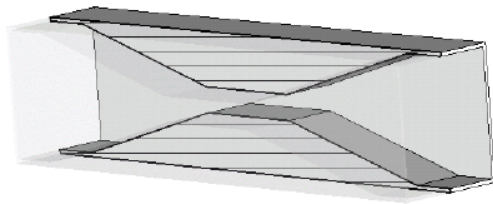
- At ELETTRA an increase of the slope of the tune shift with intensity was observed after the installation of NEG chambers
- More measurements done at ESRF and Soleil showed that NEG coating should have increased the machine impedance by a smaller amount



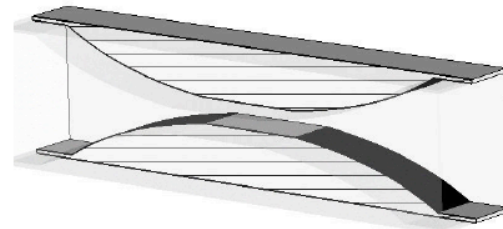
# Impedances

## Geometric contributions from tapered transitions

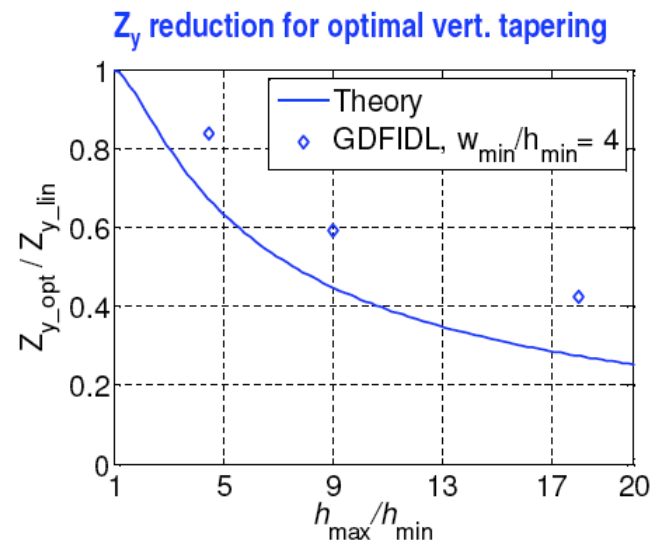
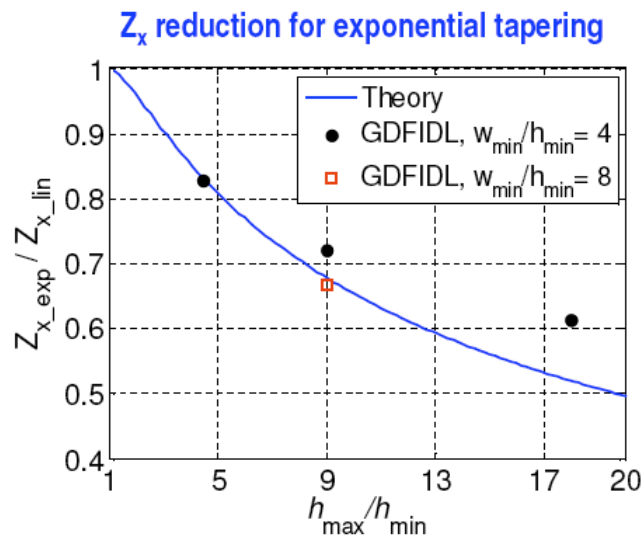
- There is a low frequency regime in which the impedance from tapers is purely inductive
  - Impedance can be minimized by shaping the taper
  - Both calculations and EM simulations with ECHO and ABCI confirm the impedance reduction (within a small factor for the elliptical and rectangular cases)
- In the optical regime (probably important for the short bunches of the damping rings) the taper behaves like a step transition



Linear taper



“Optimal” taper

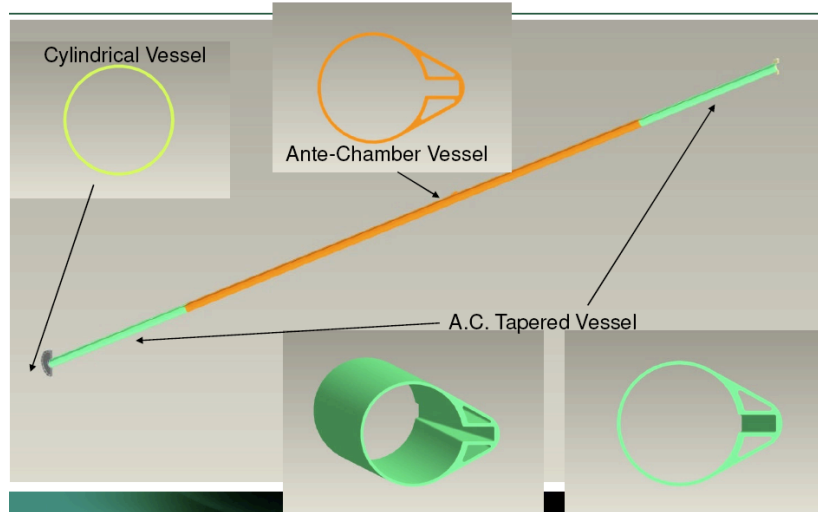


# Impedances

## General

- The accelerator design must be oriented to impedance minimization
  - Smooth design based on tapering without abrupt transitions (broad-band impedance, especially important for single bunch stability)

### Vacuum Vessel Profiles

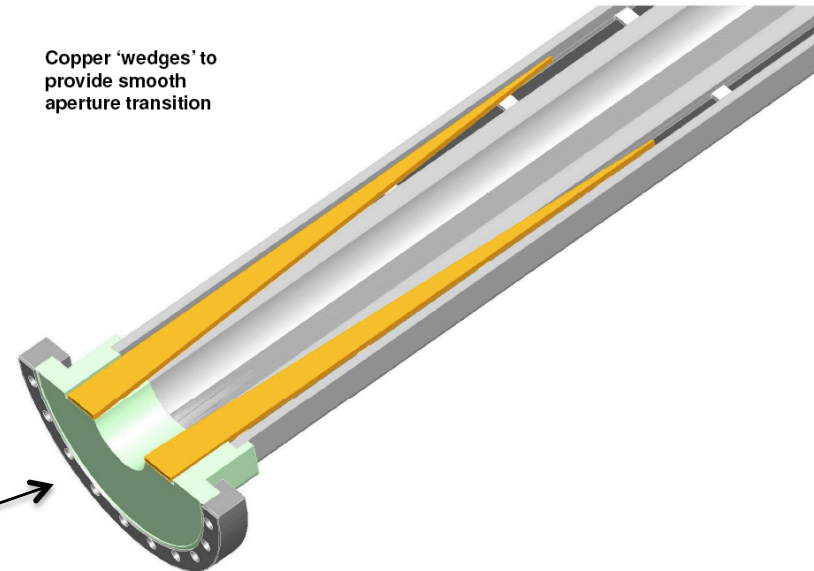


Tapering to chamber with antechamber

Tapering to the wiggler chamber

### ILC vacuum vessels design

Copper 'wedges' to provide smooth aperture transition

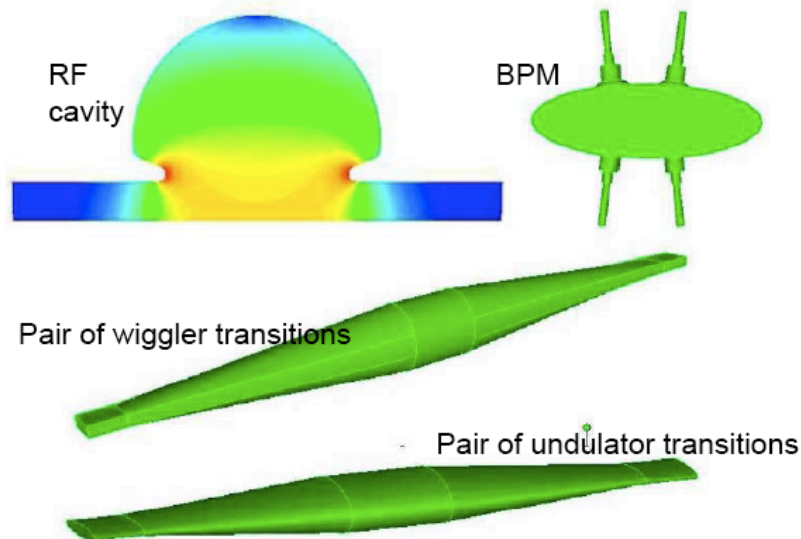


# Impedances

## General

- The accelerator design must be oriented to impedance minimization
  - While designing a future facility, the contributions to the impedance can be evaluated based on existing machines
  - All contributions summed up and compared with the impedance budget

### Selected Impedance Sources



### Impedance Budget

Object	Single Contribution			Total Contribution			
	$k_{loss}[V/pC]$	$R [\Omega]$	$L [nH]$	$N_{obj}$	$k_{loss}[V/pC]$	$R [\Omega]$	$L [nH]$
RF cavity	.92	30.4	–	16	14.7	487	–
Undulator taper (pair)	.06	3.2	.32	30	1.9	95	9.6
Wiggler taper (pair)	.43	21.4	.72	16	6.8	340	11.5
BPMs	.013	.6	.005	839	11.3	465	4.1
Bellows slots	.00	.0	4e-4	720	.0	.0	.3
Bellows masks	.005	.2	.004	720	3.7	142	2.7
Resistive wall wake					21.3	880	11.3
<b>Total</b>					<b>59.7</b>	<b>2409</b>	<b>39.5</b>

*Impedance budget for PEP-X,*

*Selected impedance objects included in our straw man PEP-X design. inspired by objects in other machines, such as PEP-II*

From K. Bane

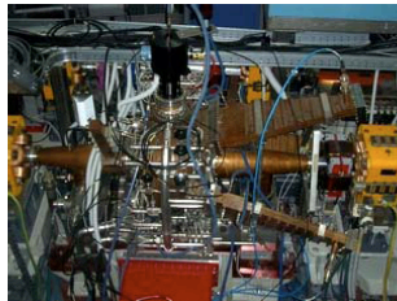


# Impedances

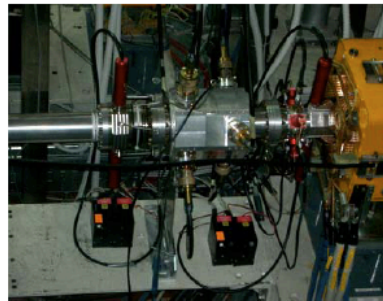
## General

- The accelerator design must be oriented to impedance minimization
  - HOM as well as potentially harmful trapped modes have to be damped (narrow-band resonators, especially important for coupled bunch stability)

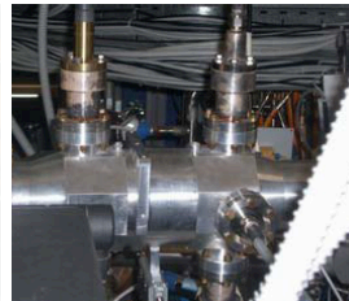
### HOM Damped Vacuum Chamber Elements



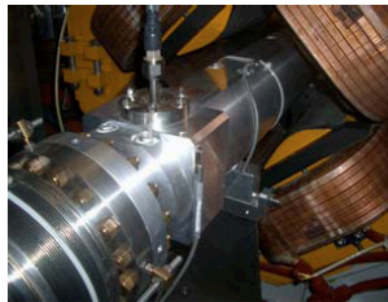
RF CAVITY



LONGITUDINAL  
KICKER



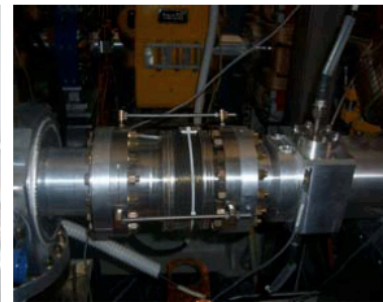
TRANSVERSE  
KICKER



INJECTION  
KICKER



WALL CURRENT &  
DCCT MONITOR



SHIELDED  
BELLOWS

# Instabilities & beam quality degradation

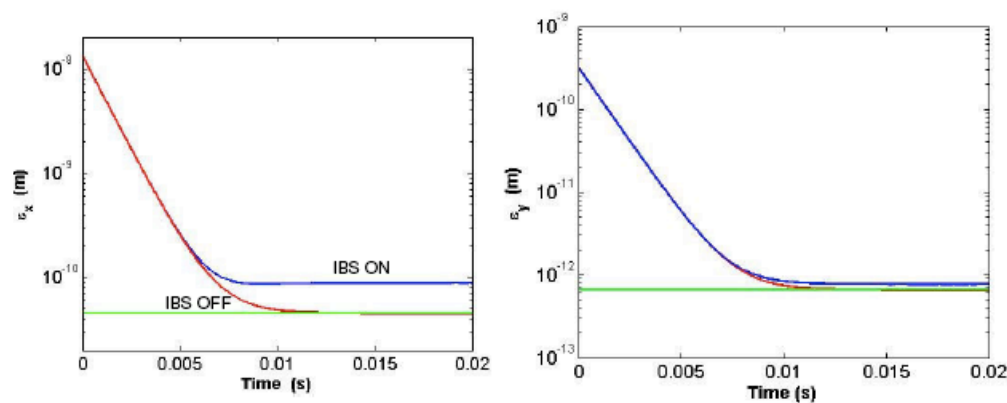
## General

- Many types of instabilities have been observed in the existing machines, and often limit their performance
  - Coupled bunch instabilities (e.g., e-cloud in DAFNE, FBII in SOLEIL)
  - Transverse Mode Coupling Instability (ELETTRA)
  - Head-tail instabilities on mode 0, or higher (ELETTRA, SOLEIL)
  - Bunch lengthening, hitting sometimes the microwave instability threshold (DAFNE, ELETTRA)
  - Emittance blow up (DAFNE, SOLEIL)
- Low emittance design enhances the sensitivity to most of the mechanisms underlying these phenomena (R. Nagaoka)
  - Small momentum compaction means short bunch and high synchrotron tune
  - Transversely small bunches
- Instabilities are usually suppressed with:
  - High positive chromaticity, but this excites higher order head-tail modes and could deteriorate the beam lifetime
  - Landau cavities for bunch lengthening (perhaps the DRs could have longer bunches and compress them before extraction?)
  - Impedance reduction (beam based measurements to spot impedance sources and remove)
  - Active feedback system (multi-bunch or single-bunch, see Instrumentation summary)

# Instabilities & beam quality degradation

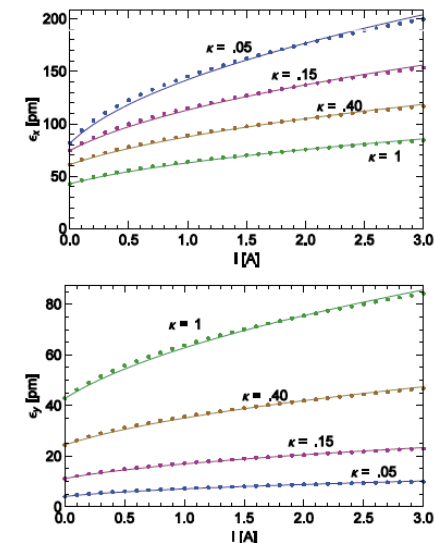
## General

- High brilliance is also associated to more **space charge** and **IBS**, which are potentially responsible for beam quality degradation, or could prevent a DR from reaching the design emittance
  - **Space charge** included in the nonlinear tracking for the CLIC DRs, it causes the formation of tails, which can be very much populated for working points close to resonance lines (discussed in the session of Nonlinear Dynamics)
  - **IBS** calculations
    - modeled taking into account a self-consistent particle distribution for the CLIC DRs. While the vertical emittance levels off to a value very close to nominal, the horizontal emittance is almost twice the nominal value.
    - Bjorken-Mtingwa (BM) method with a fast algorithm, applied to PEP-X calculations
  - Both effects depend on the optics and need to be considered in the lattice design



From A. Vivoli

From K. Bane

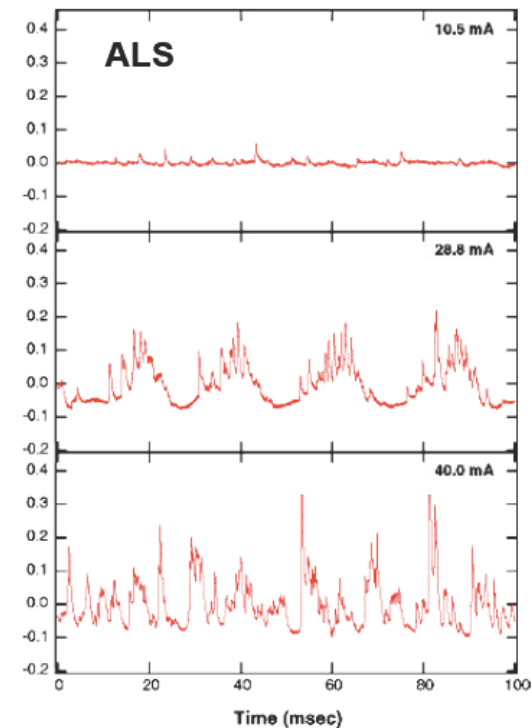
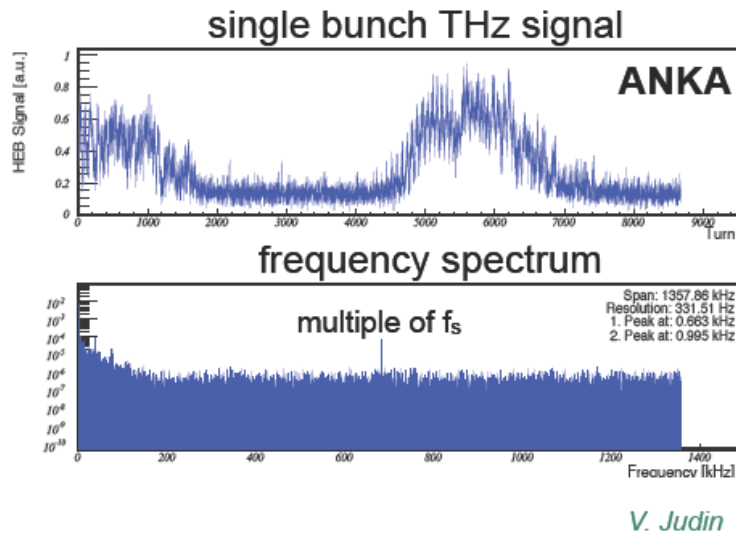


Steady-state emittances as function of current in PEP-X for various couplings. Dots give the solution to the fitted 1d equation.

# Instabilities & beam quality degradation

## Coherent Synchrotron Radiation

- Unshielded **CSR** from main and fringe fields is an important effect for machines operating with short bunches (mainly in the THz regime)
  - CSR can cause a microwave-like instability
  - Saturation of this instability and radiation damping leads to a sawtooth-like pattern as a function of time
  - CSR changes with bunch current and shape





## Conclusions

- Most of the collective effects play equally important roles in the design of both the ILC and the CLIC DRs, as well as of future high energy lepton machines
  - Electron cloud (DRs, SUPERKEKB, SUPERB), ions
  - IBS (DRs, PEP-X), space charge
  - Impedance driven instabilities enhanced by the low emittance design
- Efforts to find solutions and suppression techniques are conducted in synergy between different communities
  - Lab measurements (coatings, scrubbing efficiency)
  - Learn from experience of running machines (vacuum, methods for instability suppression, impedance reduction campaign based on beam measurements), understand impedance degradation, which can lead to heating, pressure rise and ion instabilities
  - New tests in the existing machines, benchmark of e-cloud simulation codes (Cesr-TA)
  - Design of accelerator components optimized for the beam impedance (nonlinear tapers, strip-line kickers, low impedance clearing electrodes, ...)
  - Better understanding of resistive wall in the THz frequency regime and of coated walls
- Big thanks to all the speakers and those who contributed to the discussion

