



# LER 2010

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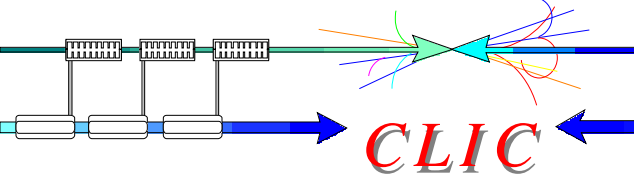


## High-field low-period wiggler design for the CLIC damping rings

Remo Maccaferri, Daniel Schoerling, Mikko Karppinen

January 14, 2010



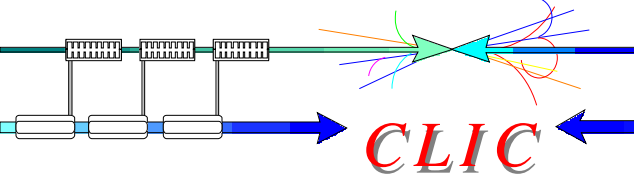


# Designs Overview



- 1- Permanent magnets**
- 2- Superconducting Nb-Ti coils**
- 3- Superconducting Nb<sub>3</sub>-Sn Coils**

# Permanent magnets



**Sintered magnets:  $\text{Sm}_2 \text{Co}_{17}$**

**$B_{\text{max}} 1.2 \text{ T}$**

(VACOMAX 240)

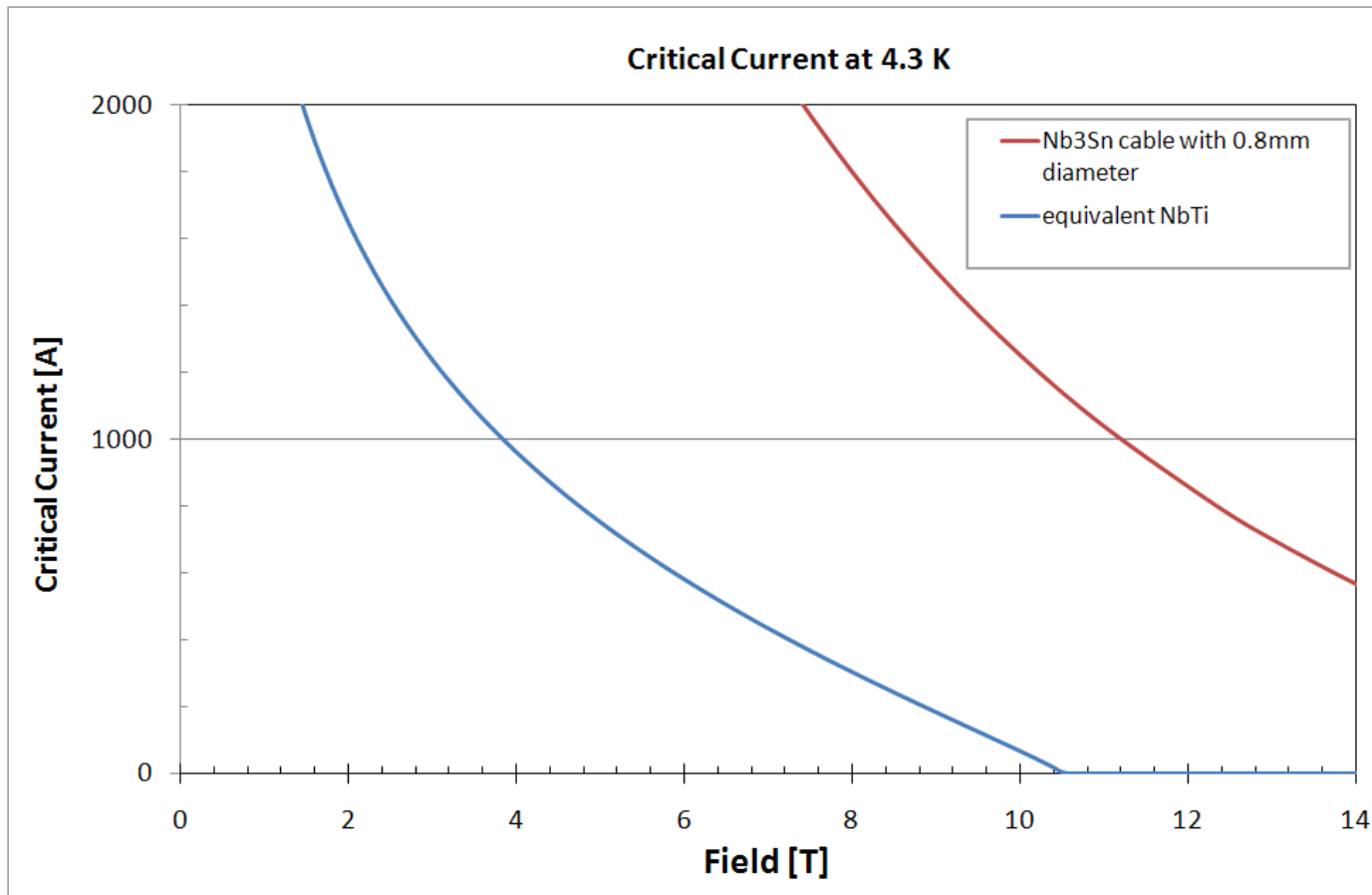
**-To build a suitable wiggler we need pole concentrators**

**-We can use permendur but the maximum pole field will not be more than 2.3 T**

**-With a gap of 14 mm and 40 mm period, the peak field on the mid plane will be in the order of 1.1 T !**

**-With the same gap (14mm) and 100 mm period we can reach 1.7 T.**

**ADVANTAGE: No Cryogenics !**



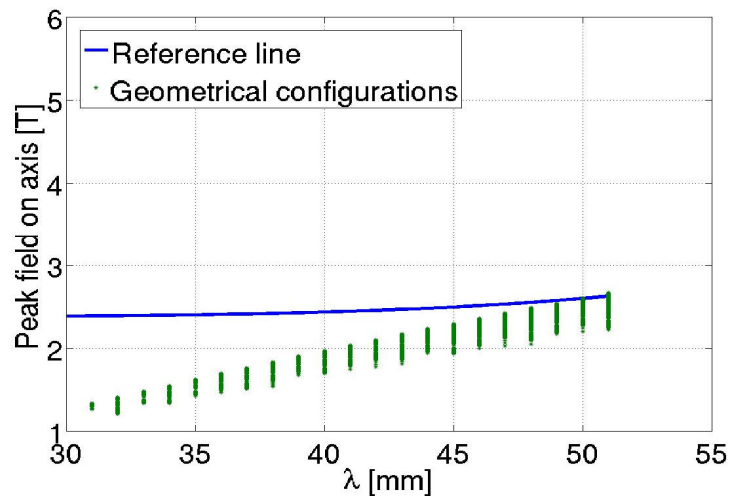


## Heat load capabilities

“ sacrificing Nb<sub>3</sub>Sn current density in favor of temperature margin can provide very good heat transfer capacity: more than 1 order of magnitude bigger than Nb-Ti”

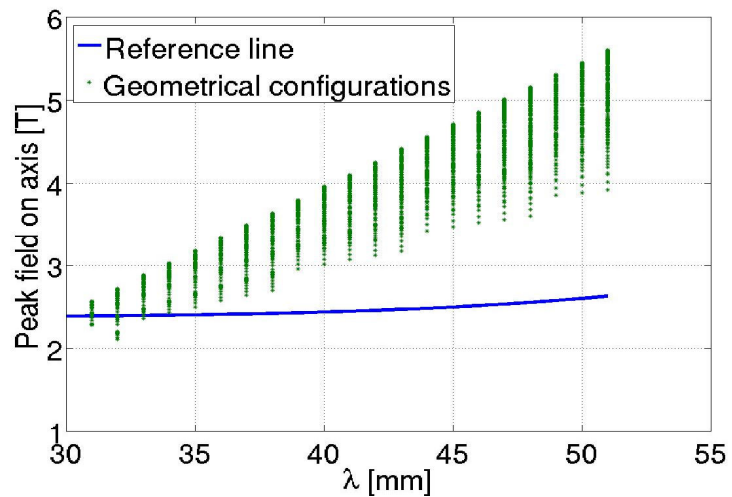
Phys. Rev. ST Accel. Beams **11**, 082401 (2008)

## NbTi

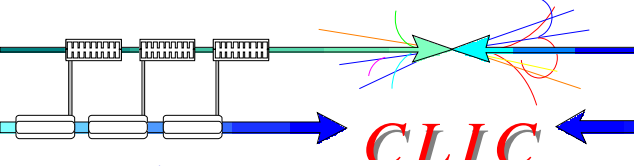


LHC NbTi corrector wire #3, 1.25 x 0.73 mm<sup>2</sup> including insulation, 1.13 x 0.61 mm<sup>2</sup>, Cu:Sc 1.71; 70% of maximal current density

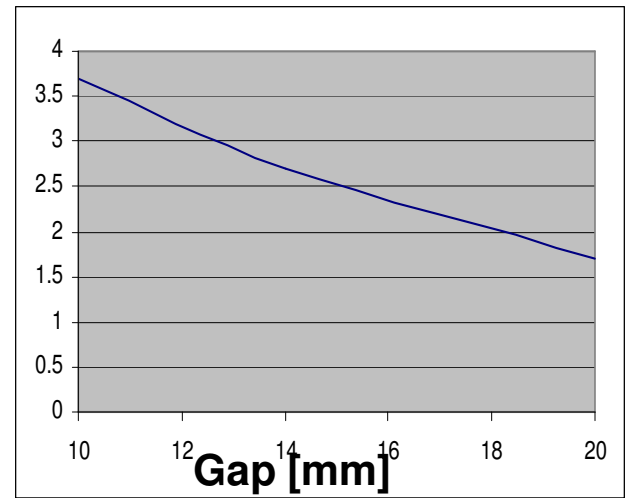
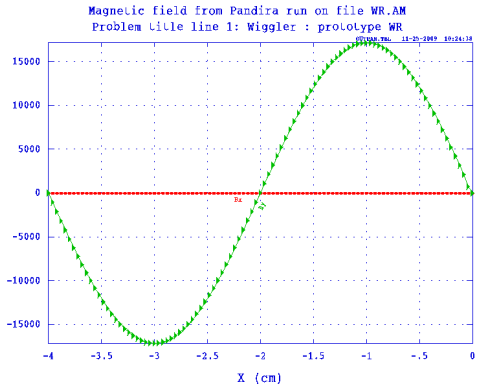
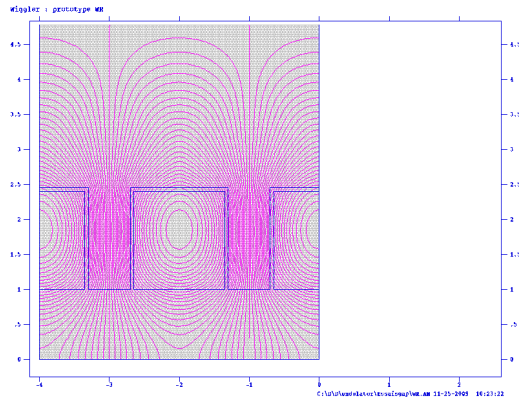
## Nb<sub>3</sub>Sn



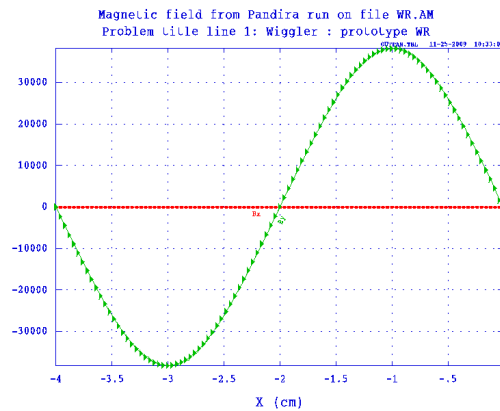
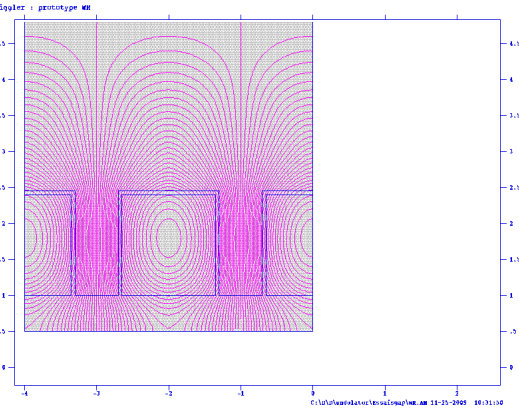
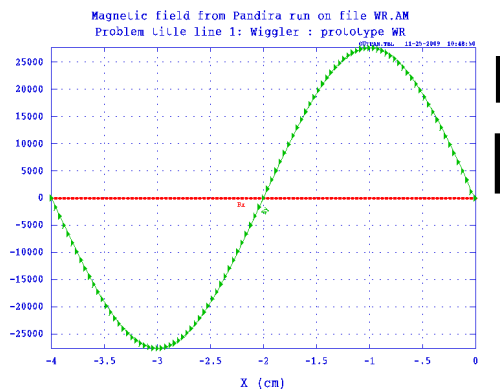
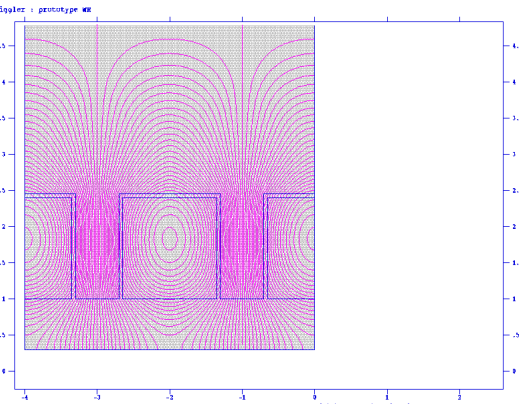
0.8 mm RRP Nb<sub>3</sub>Sn Strand; 70% of maximal current density

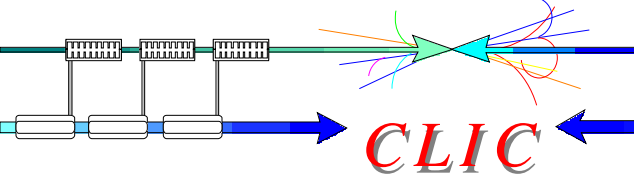


# B (peak) → Gap size

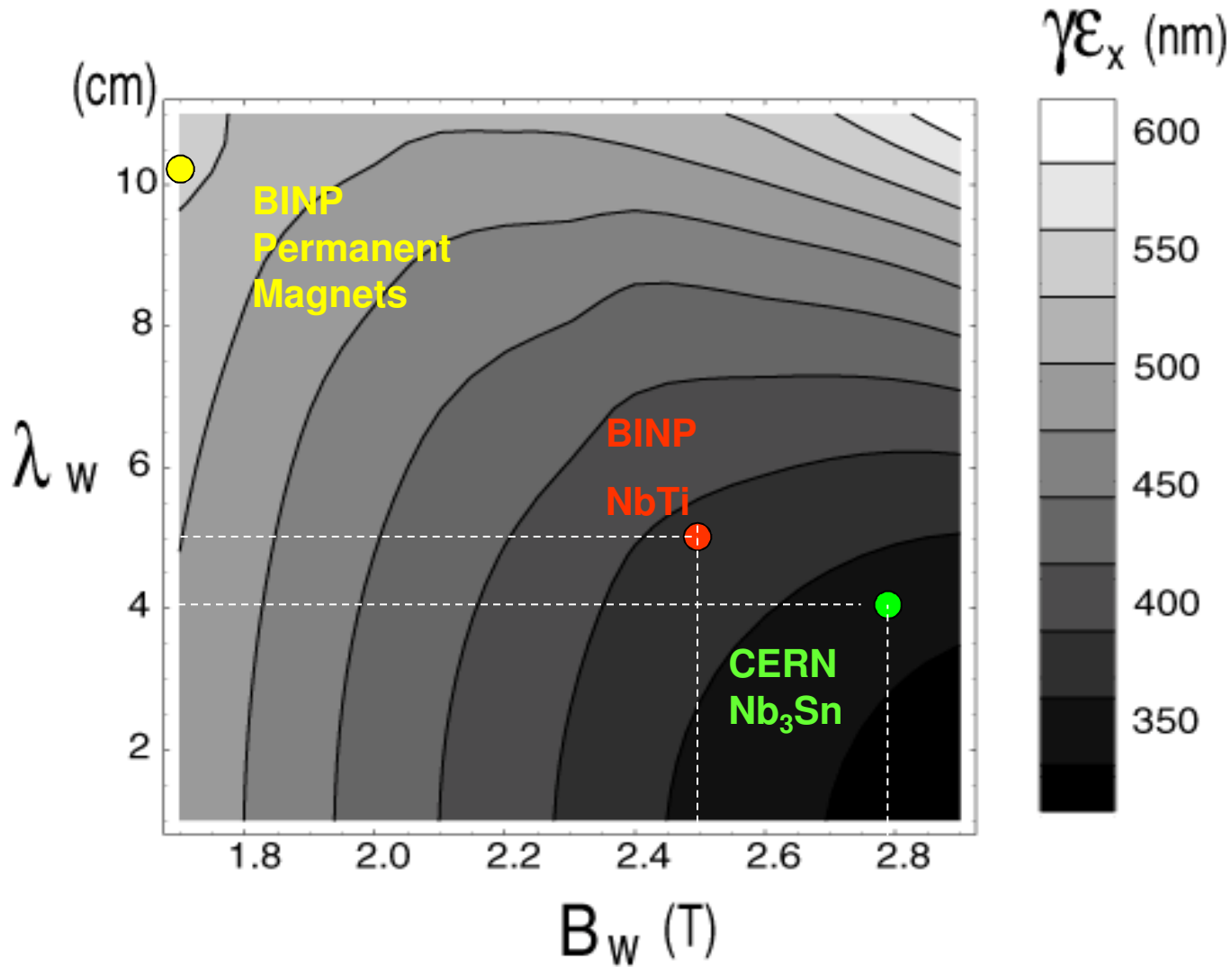


**B**  
**[T]**

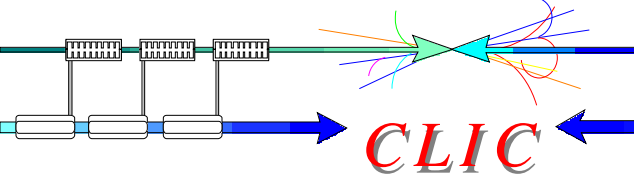




# Wigglers → beam size

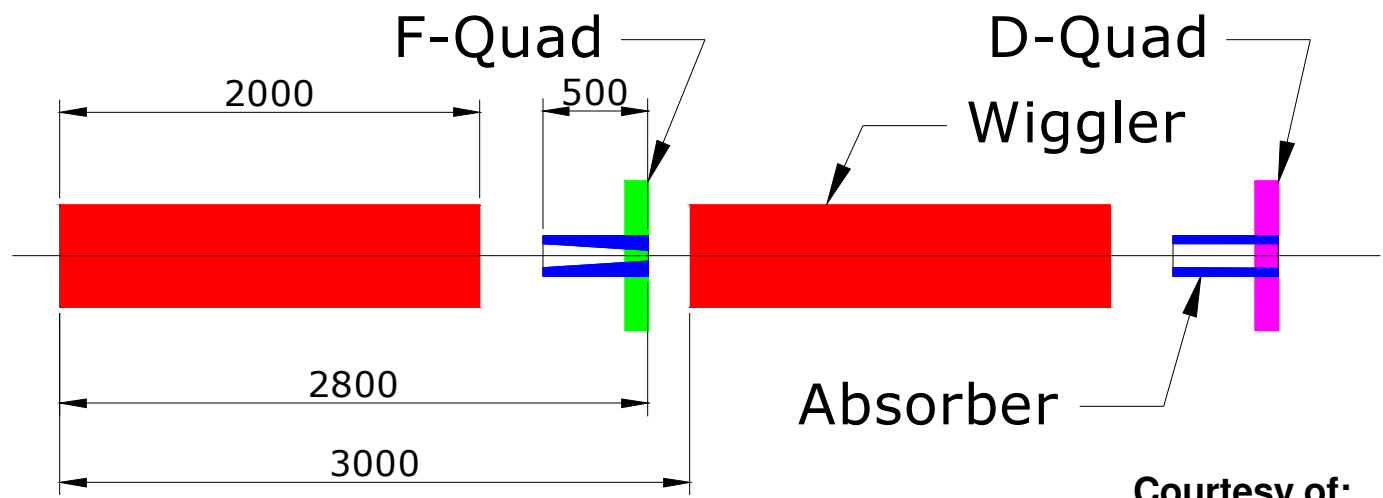
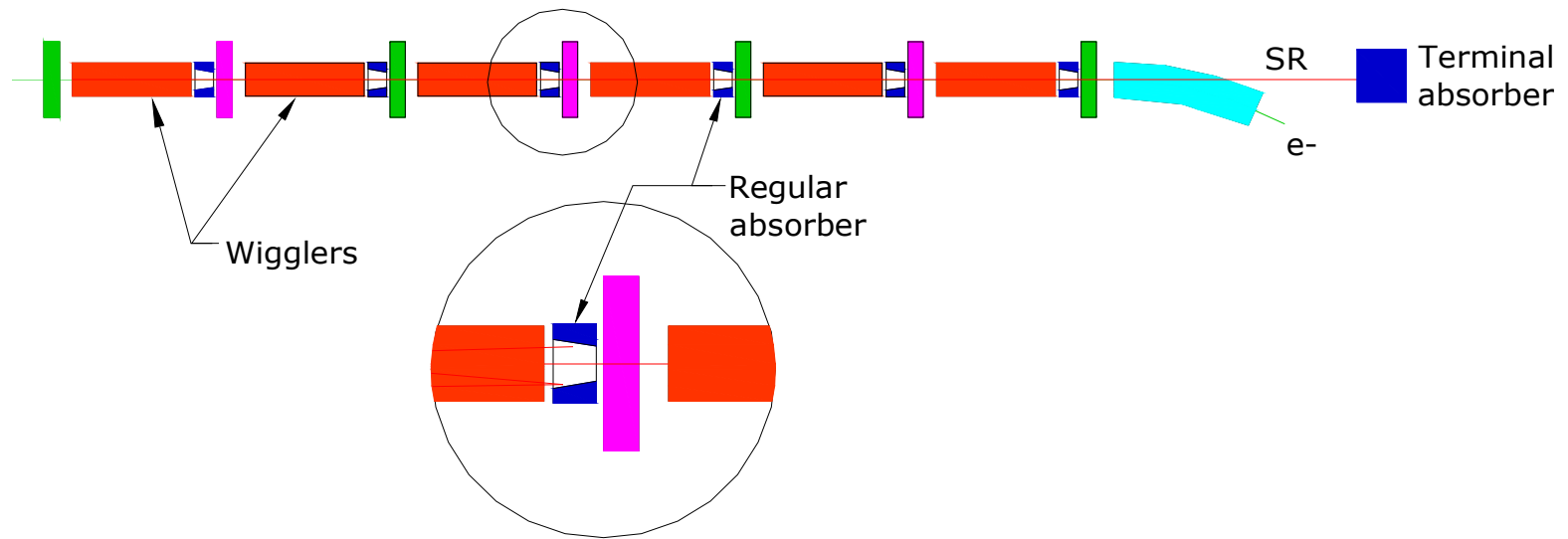






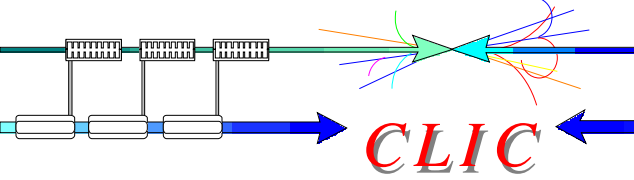
# SR power evacuation strategy

*CLIC*



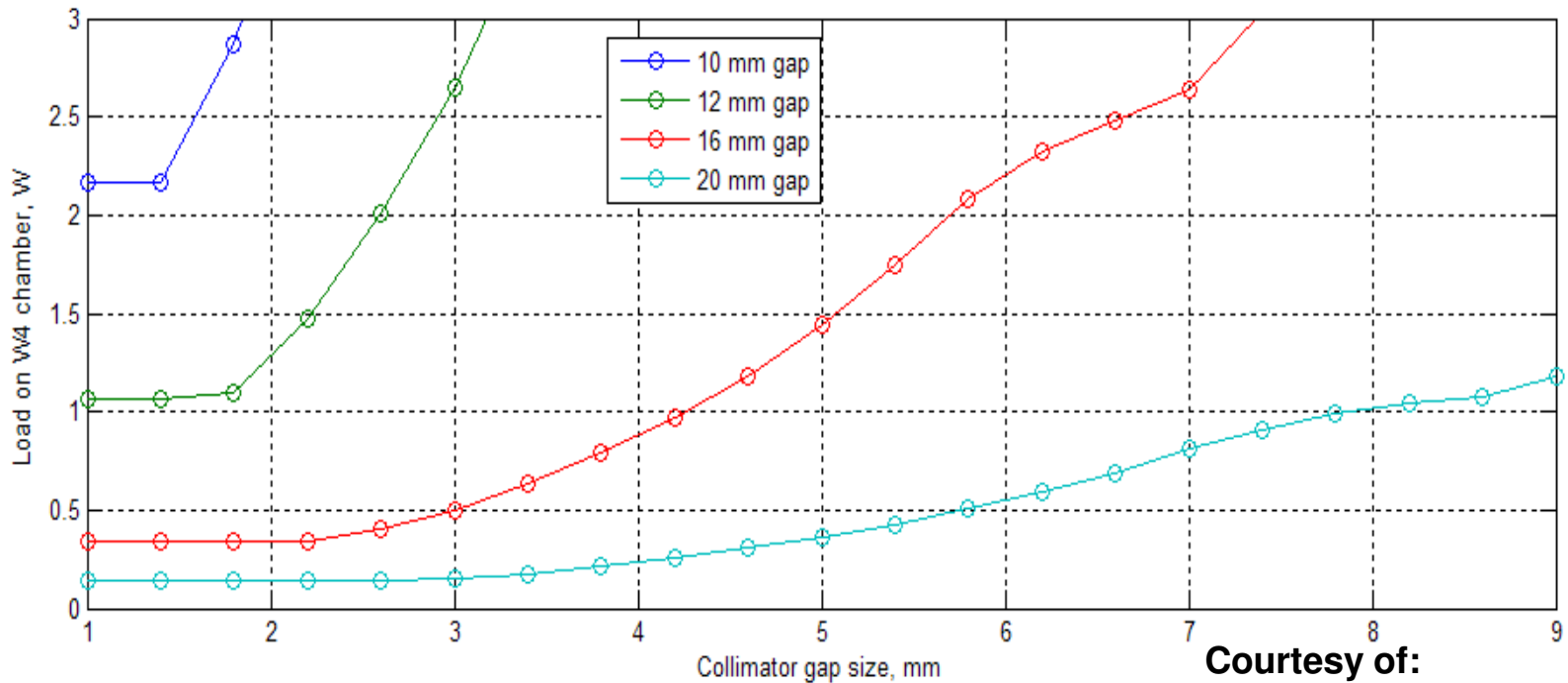
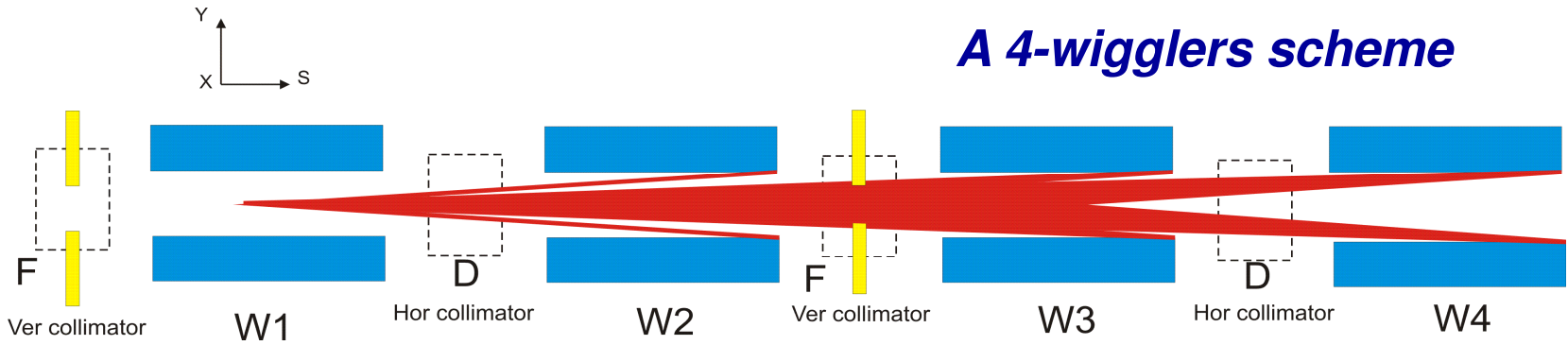
Courtesy of:  
Konstantin ZOLOTAREV

# SR Heat load estimation



**CLIC**

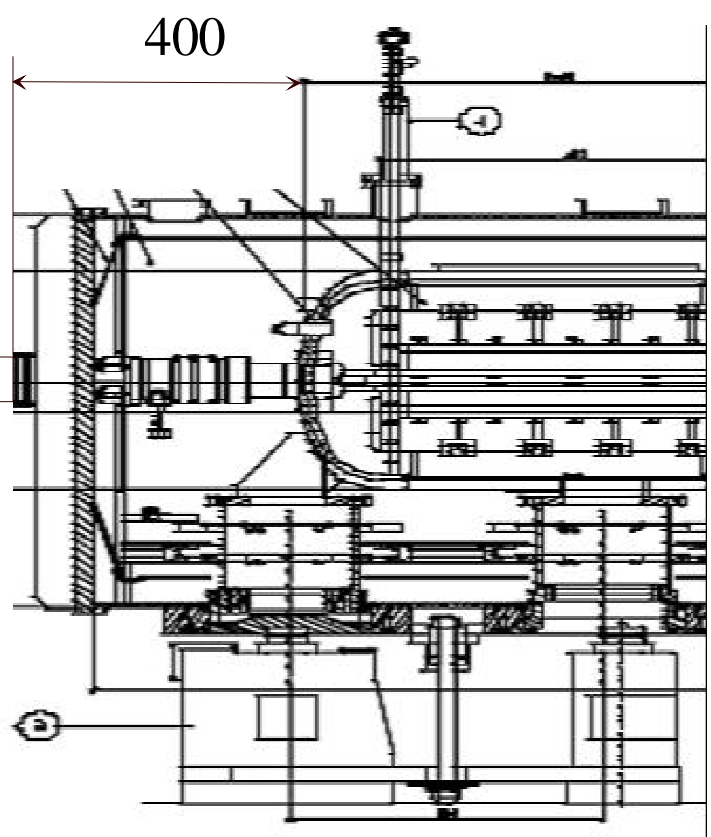
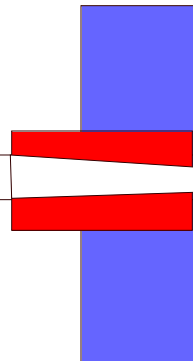
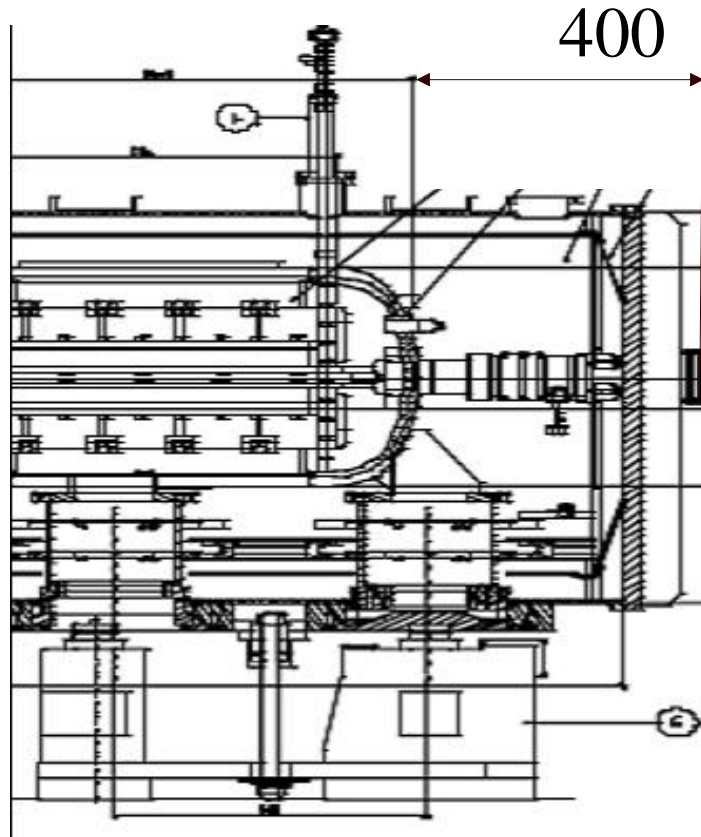
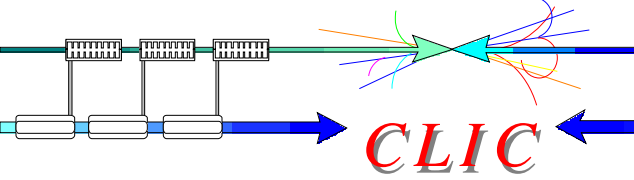
## A 4-wigglers scheme



Courtesy of:

**Konstantin ZOLOTAREV**

# Cold/Warm/Cold Transitions

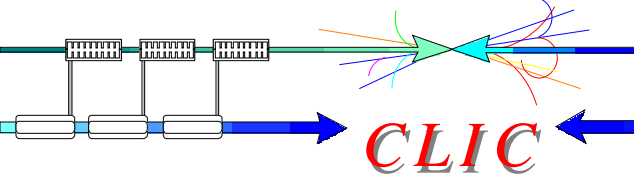




# Adopted Program

*CLIC*

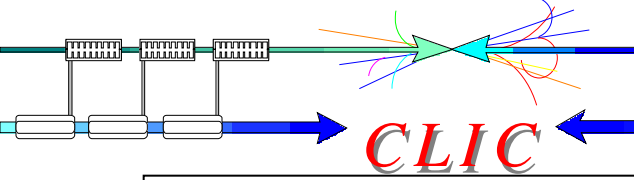
- Two wiggler short-prototypes
  - 2.5T, 5cm period, built and currently tested by BINP
  - 2.8T, 4cm period, designed by CERN/Un. Karlsruhe
- Short prototypes built and magnetically tested (at least one by CDR 2010))
- 2012 Prototype Installed in a storage ring (ANKA, CESR-TA, ATF) for beam measurements (IBS/wiggler dominated regime)



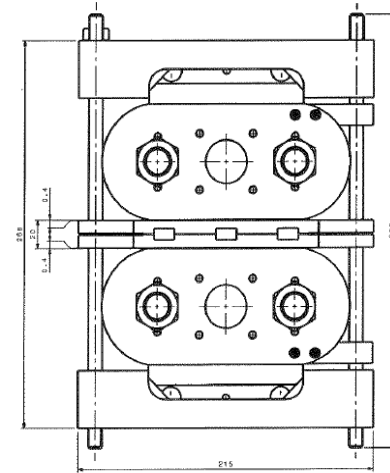
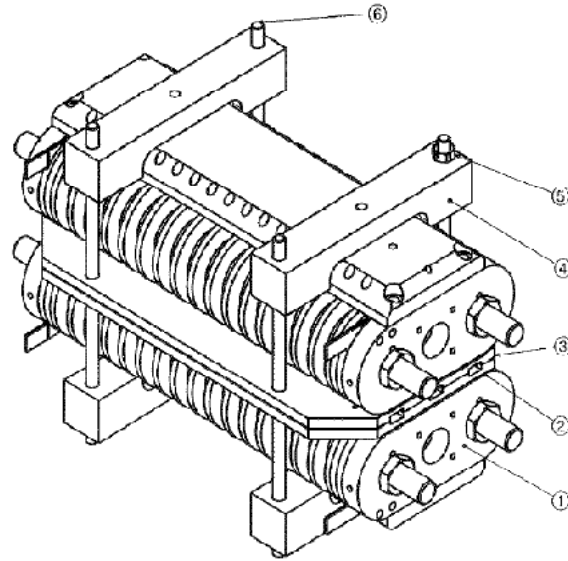
# Wigglers Parameters

Parameters	BINP	CERN
$B_{\text{peak}}$ [T]	2.5	2.8
$\lambda_W$ [mm]	50	40
Beam aperture full gap [mm]	12	12
Conductor type	Nb-Ti	Nb <sub>3</sub> -Sn
Operating temperature [K]	4.2	4.2

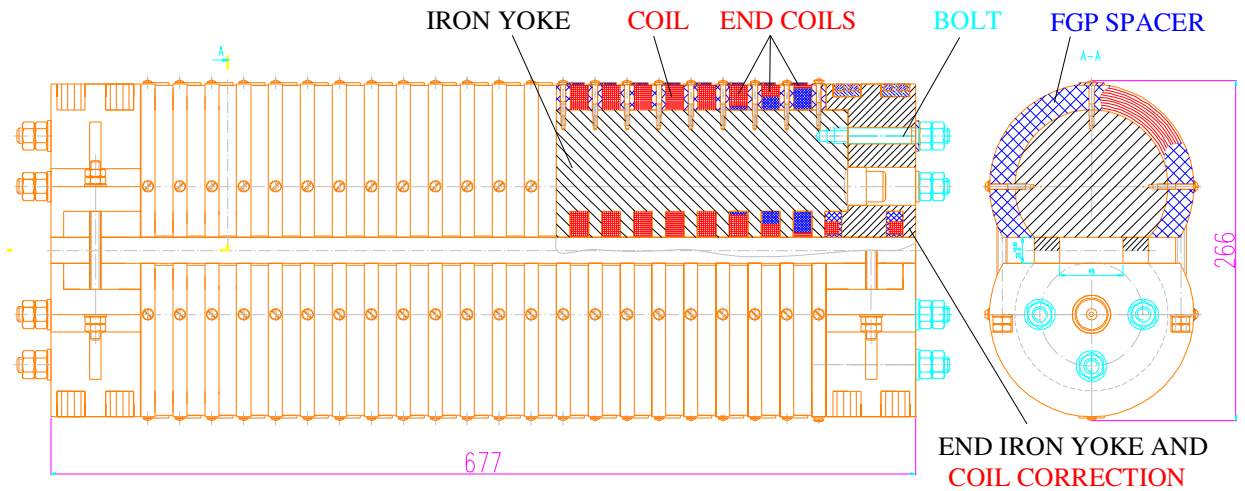
# Wigglers Design



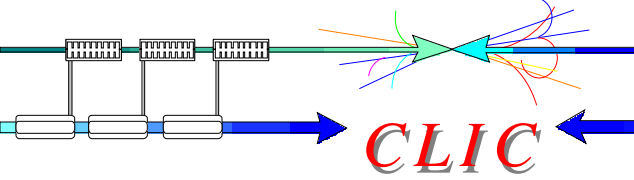
**CERN**



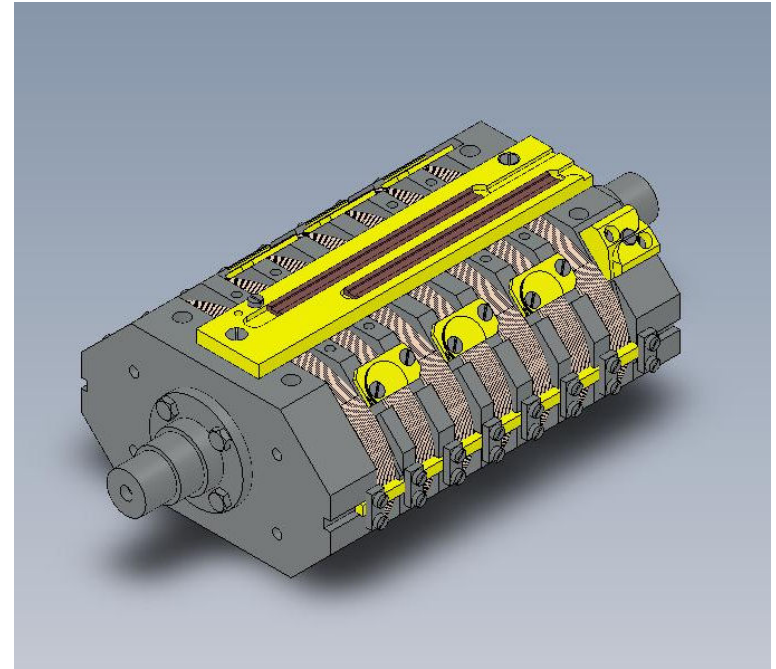
**BINP**



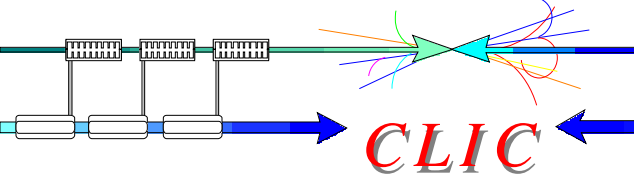
# BINP short-prototype



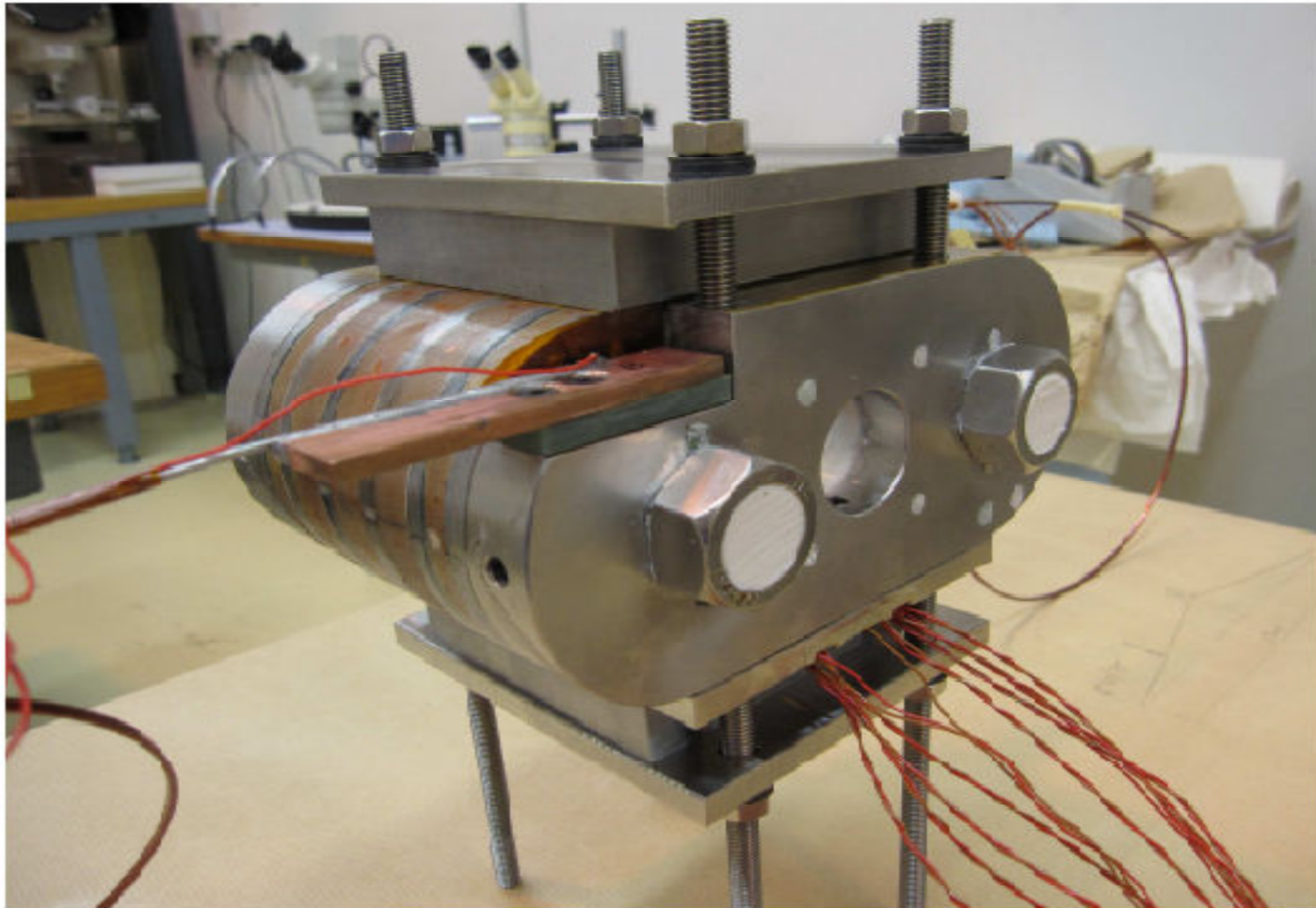
**Actual version**



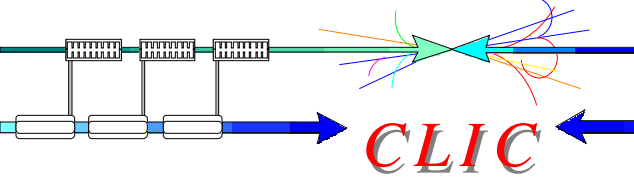
**New design**



# CERN short-prototype



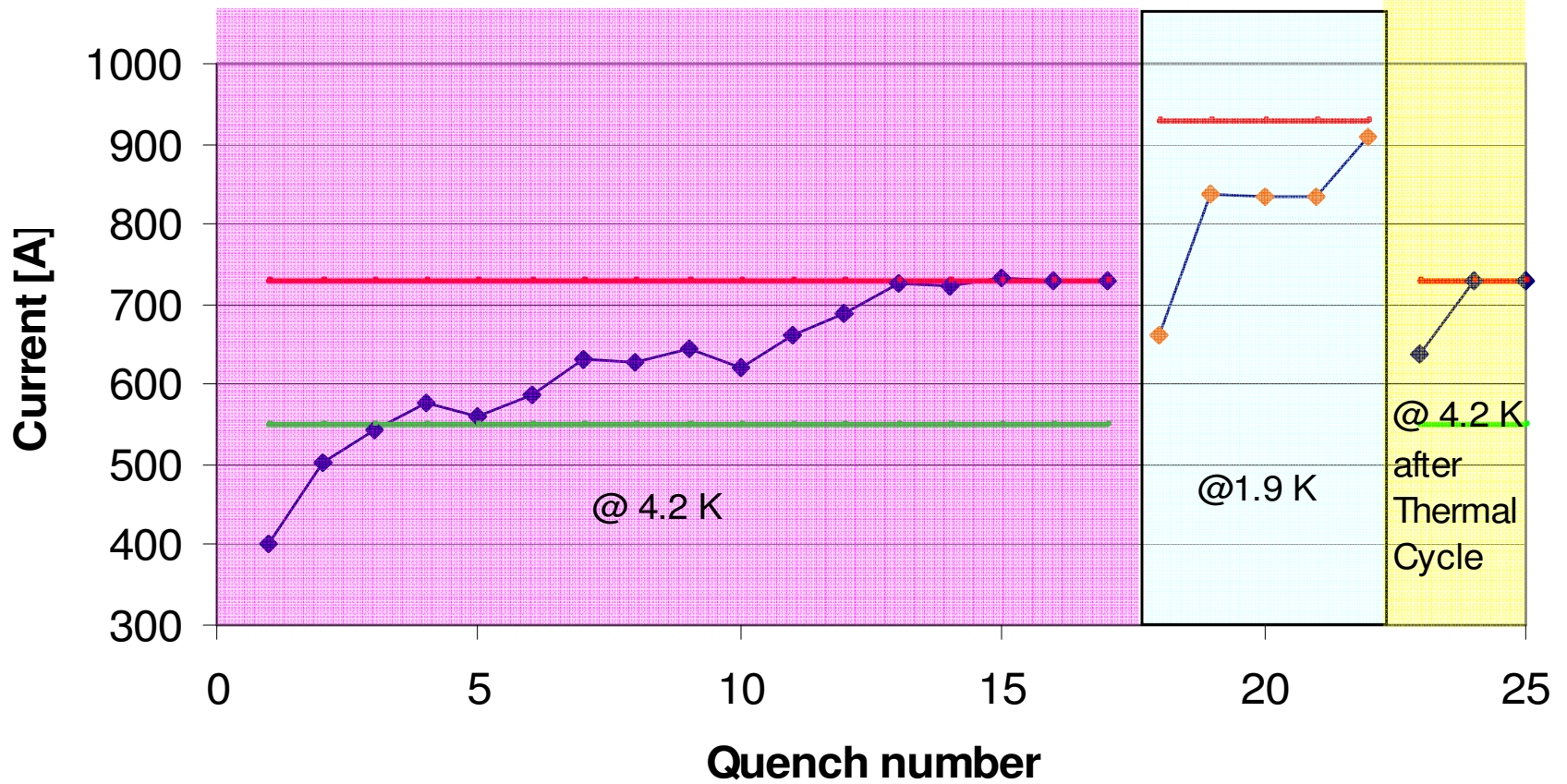


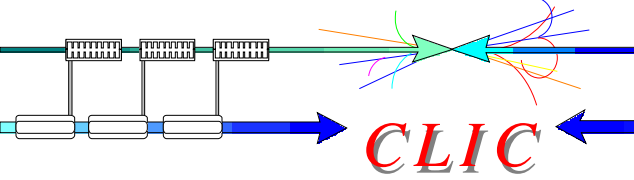


# CERN short prototype test



## Training of the CLIC wiggler short model (2 periods 40 mm & 16mm gap)



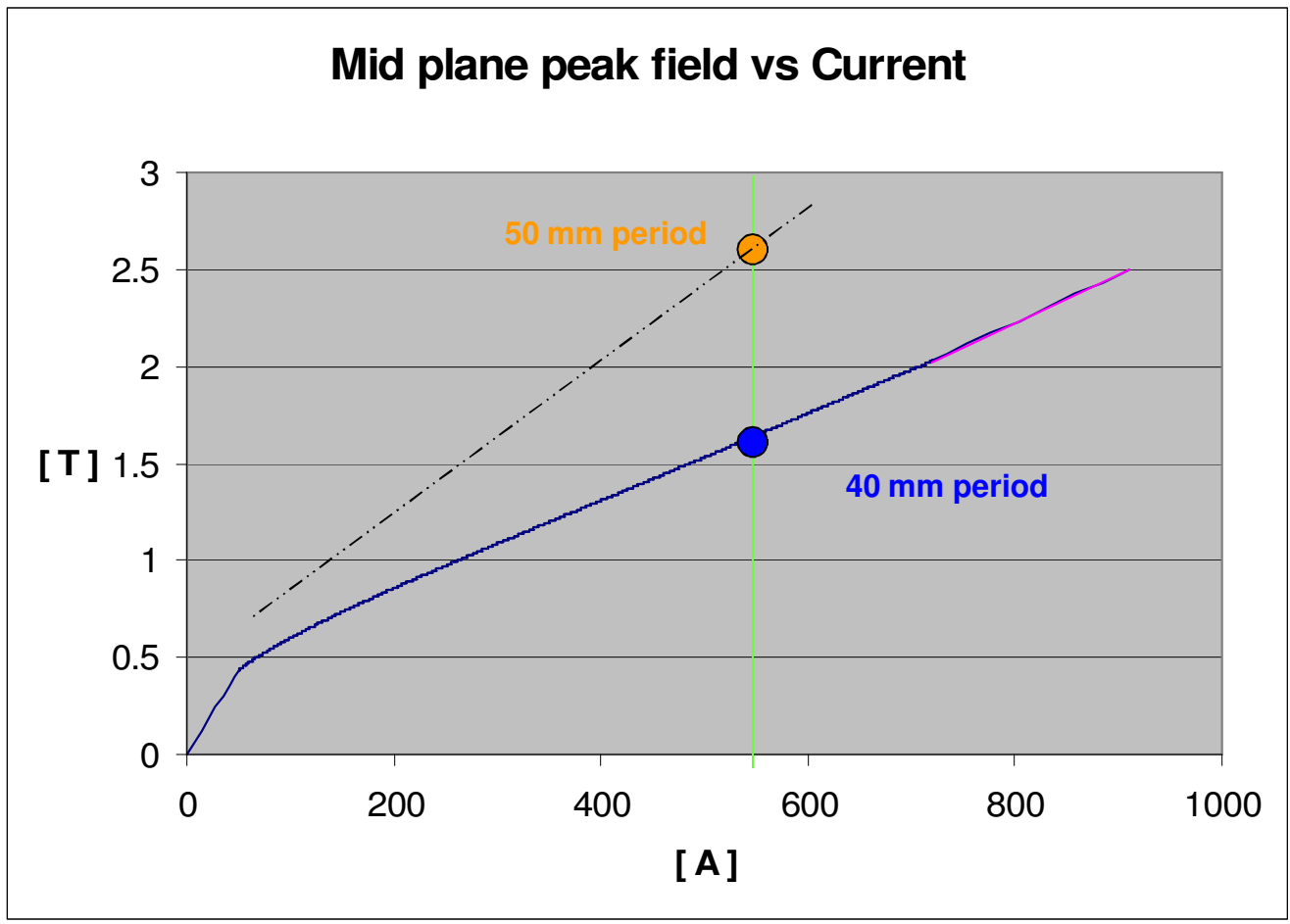


# CERN short prototype test

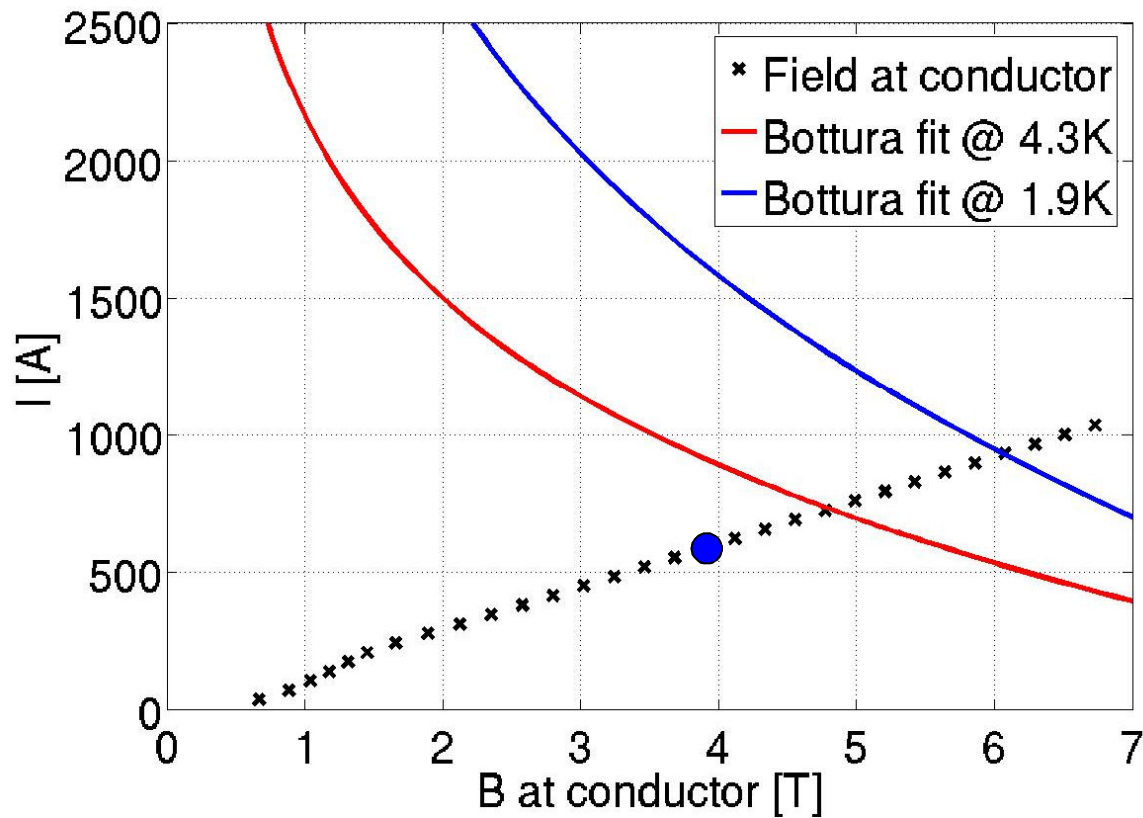
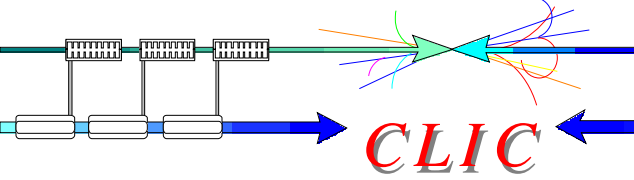


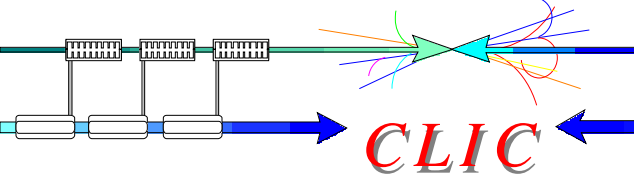
*CLIC*

Obtained Mid-plane peak field vs. current for 40 mm period and scaling for 50mm period



# Operating load line





# CERN short model status

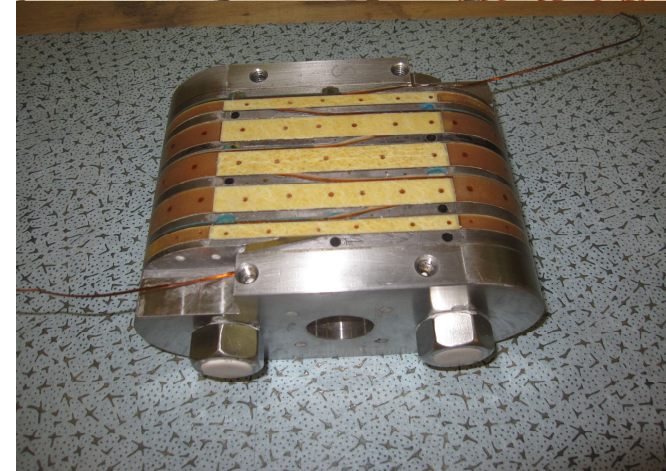
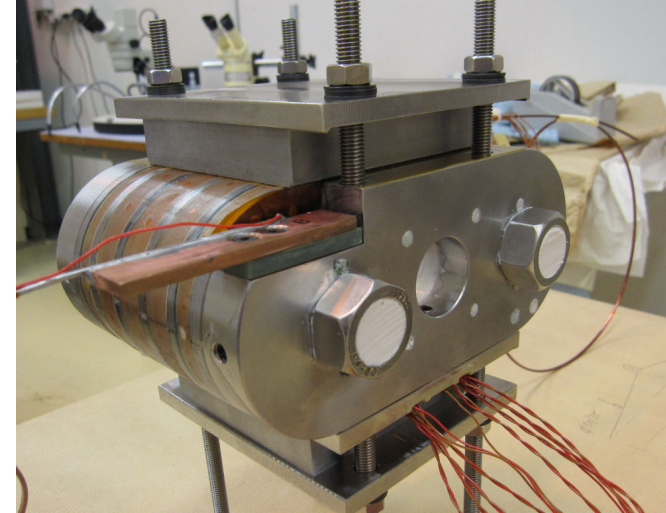
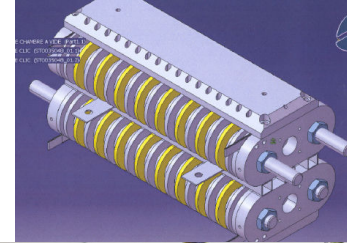
*CLIC*

## Modeling:

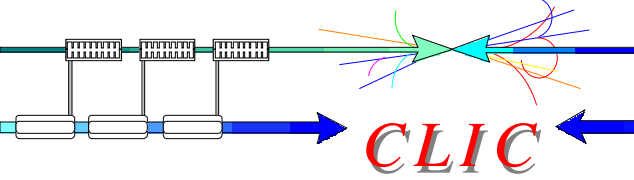
- Magnetic 2D : Done (Maccaferri, Schoerling)
- Forces calculations : Done (Maccaferri, Schoerling)
- Magnetic 3D : Done (Schoerling, Bernhard)
- Multipole analysis : Done (Schoerling, Bernhard)
- ANSYS : To be done (Schoerling end 2010)

## Prototyping (NbTi):

- Mechanical design : Done(to be updated)
- Winding and impregnation: Done (J.Mazet, JC Clement)
- Cold test : Done week 41 (09)



# Milestones



## - 2009

Electromagnetic and mechanical design of a Nb-Ti and Nb<sub>3</sub>-Sn short prototype (Done)

## - End 2009

Manufacture and test of a Two periods Nb-Ti model(Done)

## -Mid 2010

Manufacture and test of a Two periods Nb<sub>3</sub>-Sn model

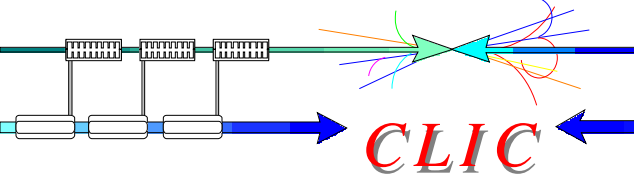
Manufacture and test of a new BINP design Nb-Ti model

## - Mid 2011

Design of a Full scale prototype

## -Mid 2012

- Manufacture & test of a full scale prototype



# Acknowledgments



Yannis Papaphilippou, CERN

Nuno Rio Duarte Elias, CERN

Jacky Mazet, CERN

Juan Carlos Perez CERN

Noel Dalexandro CERN

Thierry Renaglia CERN

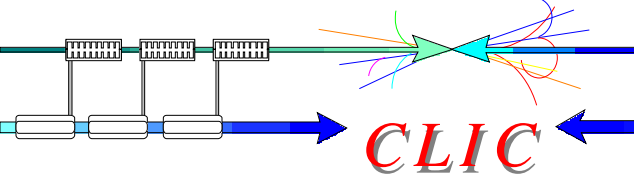
Daniel Wollmann, CERN

Alfons Ams, TU Bergakademie Freiberg

Robert Rossmann, Karlsruhe Institute of Technology

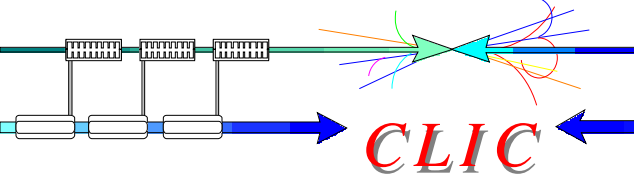
Axel Bernhard, Karlsruhe Institute of Technology

Johann Peter Peiffer, Karlsruhe Institute of Technology

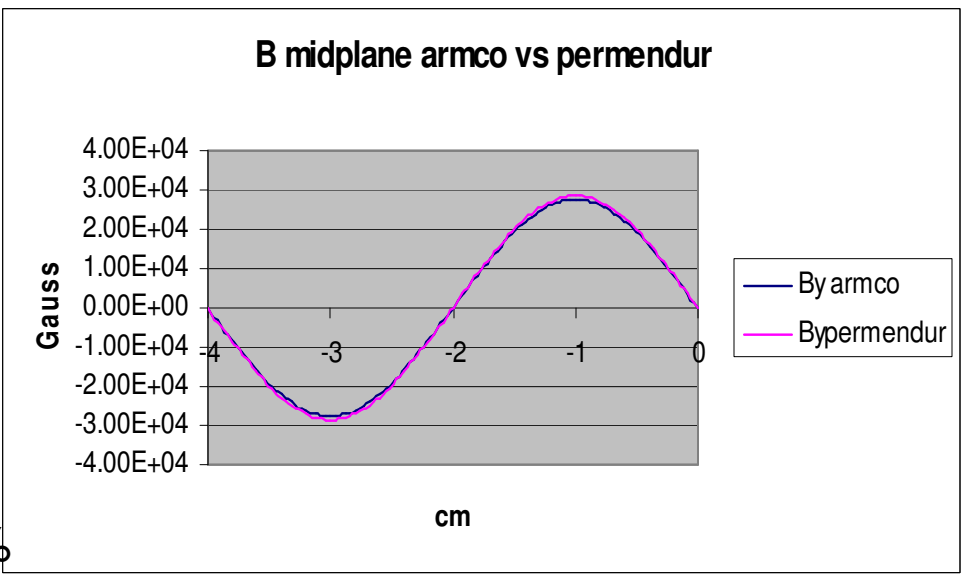
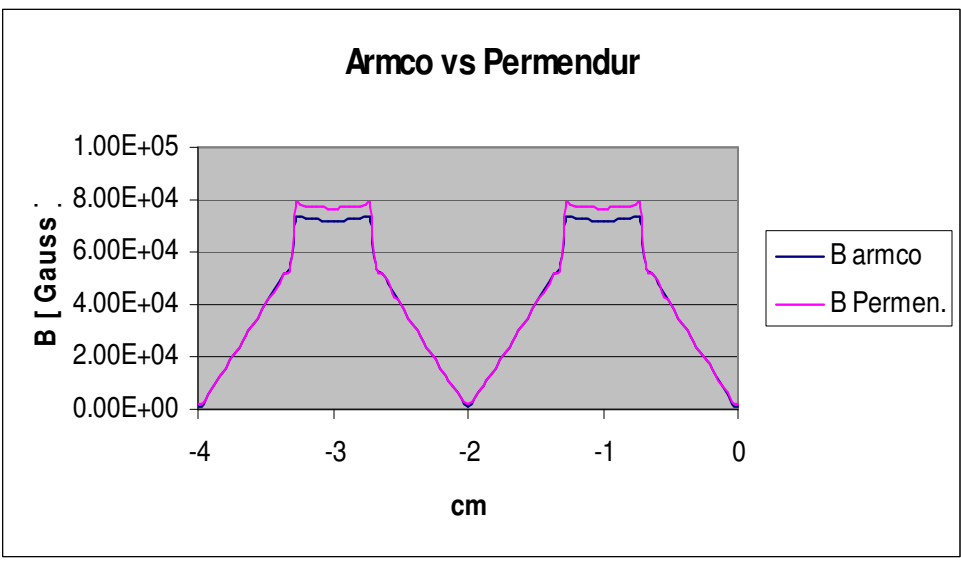
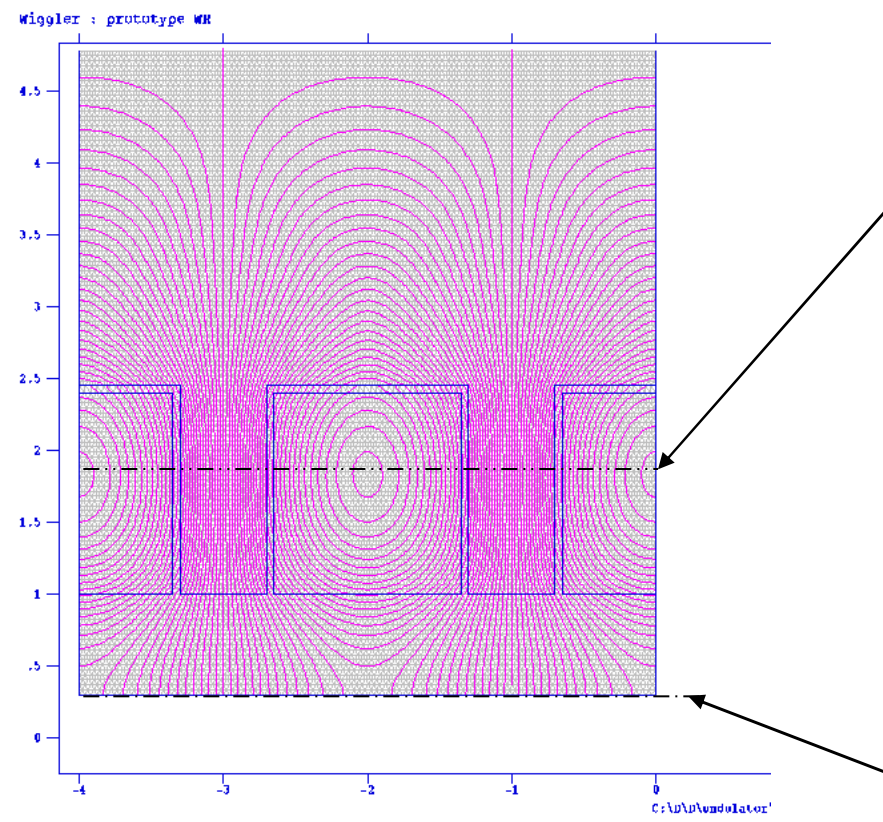


**Thank You !**

# ARMCO vs PERMENDUR



**CLIC**

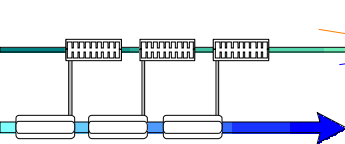


Vanadium Permendur:

$$B_{\text{sat}} > 2.3 \text{ T}$$

Soft magnetic alloy of 2% vanadium, 49% cobalt and 49% iron

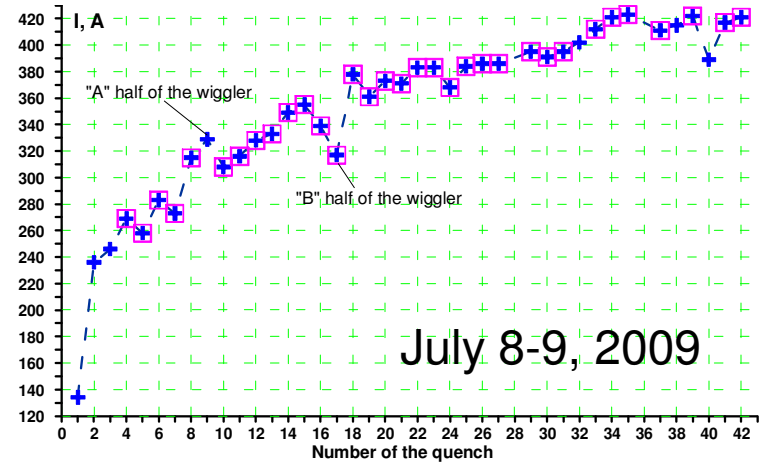
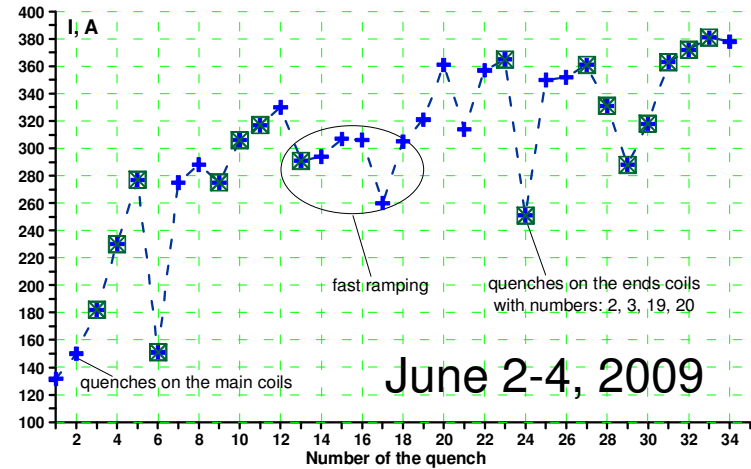




# Conclusions on the tests

## (For the BINP model from BINP team)

- The training was too long. The 420 A current was achieved instead 661 A of the design current.
- The most quantity of quenches, 33 out of 40, was in one – the “B” half of the wiggler.
- The protection system worked well. The maximal voltage on the first quenched coil was about 100 V.
- The significant difference of the quantity of quenches between the two halves. One of the reasons of this may be the different epoxy impregnation: difference in epoxy mixtures, quantity of powder, etc.
- The use GFP spacers, of those thermal expansion coefficient is up to 6 times larger than for the iron, may only impair the imperfect epoxy impregnation. But we don't see the clear evidence that the reason of degradation lays on the spacers.



# DR layout

