

CLIC Damping Wiggler

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October 14, 2009

Acknowledgments



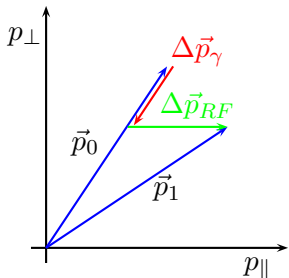
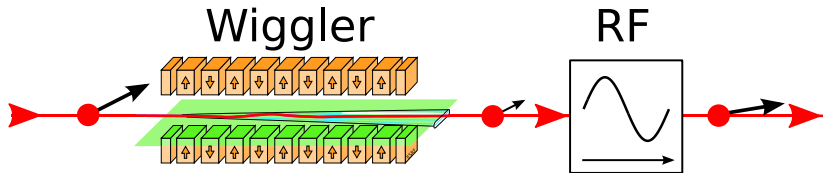
- Remo Maccaferri, CERN
- Mikko Karppinen, CERN
- Yannis Papaphilippou, CERN
- Simona Bettoni, CERN
- Nuno Rio Duarte Elias, CERN
- Jacky Mazet, CERN
- Daniel Wollmann, CERN
- Alfons Ams, TU Bergakademie Freiberg
- Robert Rossmannith, Karlsruhe Institute of Technology
- Axel Bernhard, Karlsruhe Institute of Technology
- Johann Peter Peiffer, Karlsruhe Institute of Technology

1 Introduction

2 Short Model – NbTi Racetrack Design

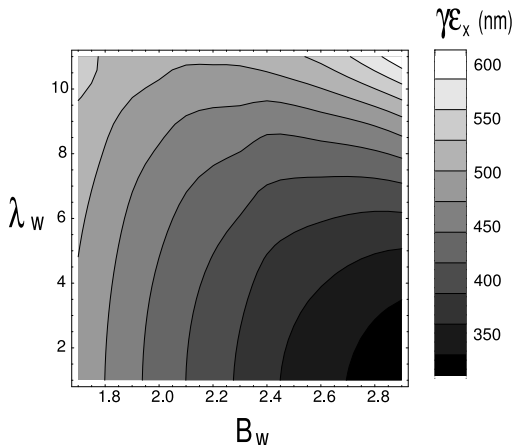
3 Nb₃Sn Wiggler

4 Future work



Aimed equilibrium emittances

$\gamma\epsilon_x$	$\gamma\epsilon_y$	ϵ_t
<450 nm	<3 nm	<5000 eVm

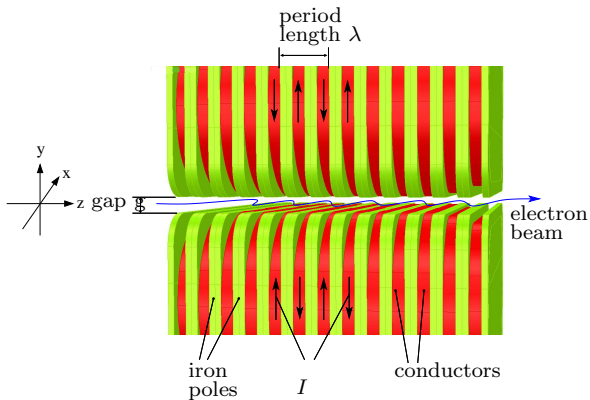


Possible wire technologies: NbTi or Nb₃Sn

Transverse equilibrium emittance $\gamma\epsilon_x$ at fixed wiggler length

M. Korostelev: *Optics Design and Performance of an Ultra-Low Emittance Damping Ring for the Compact Linear Collider*

Superconducting wiggler – Example NbTi

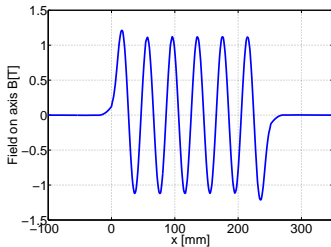
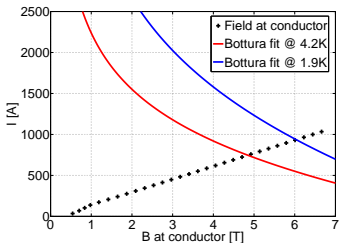
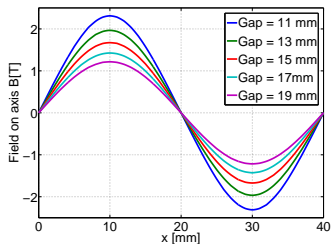
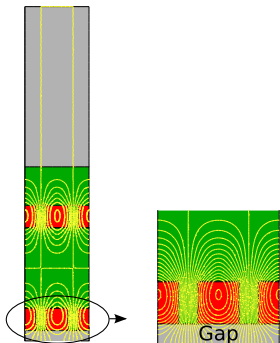


Courtesy of Daniel Wollmann

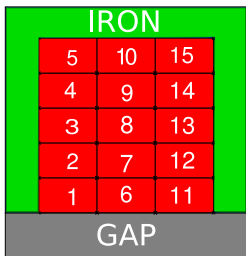
Main parameters:

- Gap 13 mm.
- Field on axis: $B = 2.5$ T.
- Period length: $\lambda = 40 \dots 50$ mm.

NbTi Vertical Racetrack Design – Overview

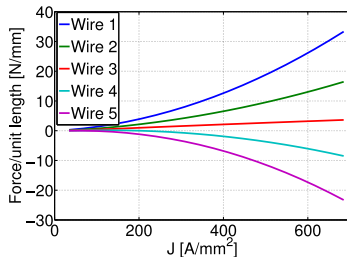
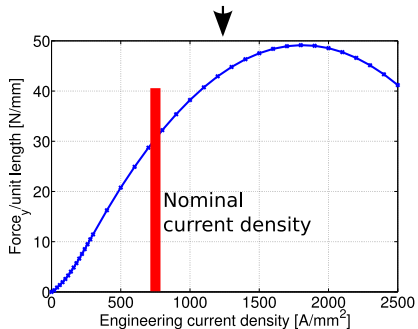


NbTi Vertical Racetrack Design – Forces



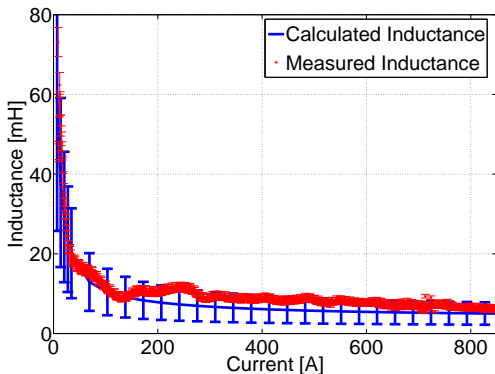
Forces on wire 1 to 5

Forces on wire bundle

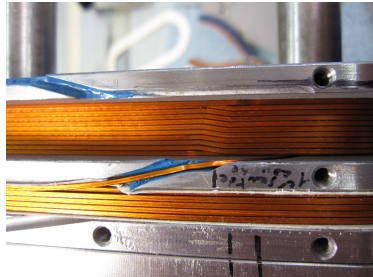
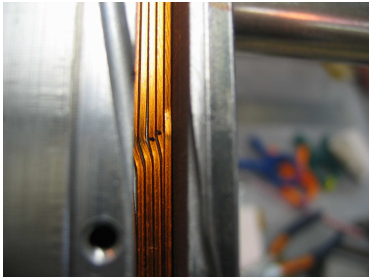
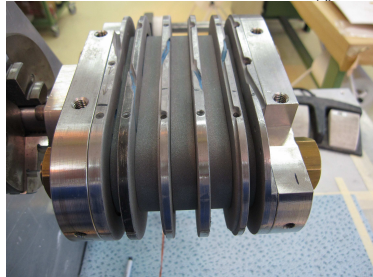


$$L_{\text{Wiggler}} = 2p \frac{E_{\text{period}}}{\left(\frac{I}{n}\right)^2}$$

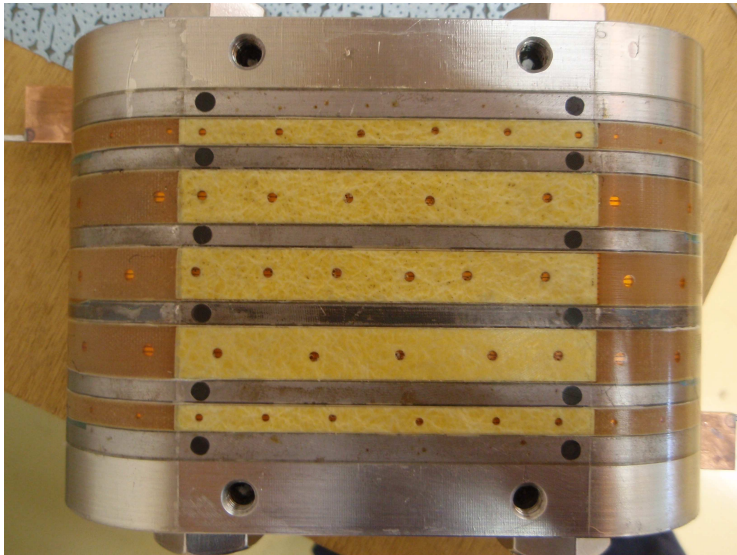
p	# periods	E_{period}	stored energy/period
I	current in groove	n	# wires in groove

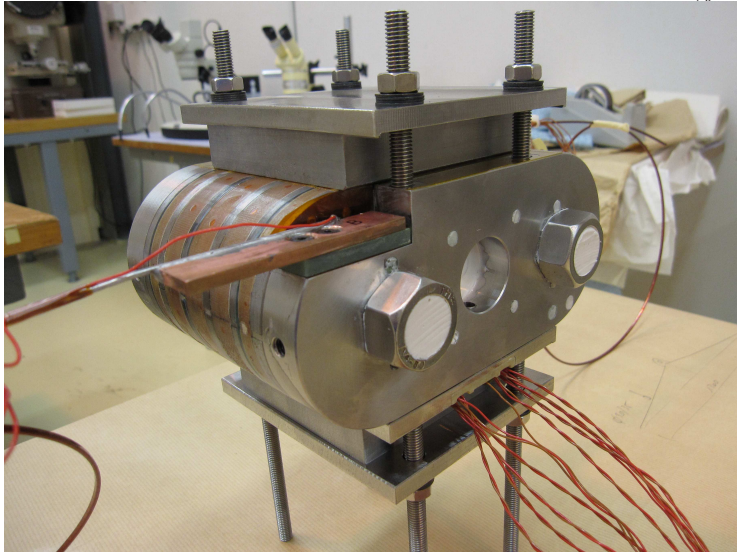


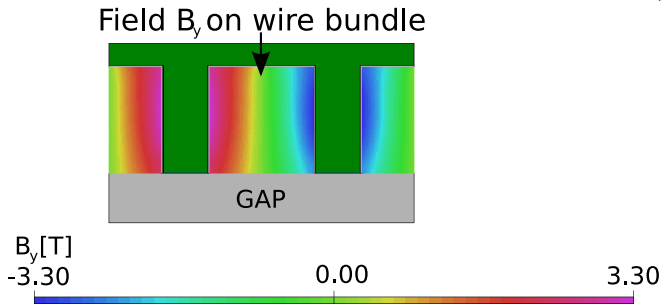
NbTi Racetrack design – Manufacturing



NbTi Racetrack design – Short model





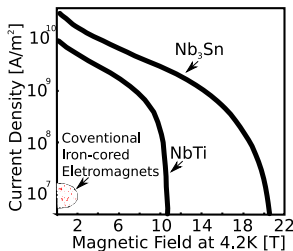


- High gradients in the wire bundle of ≈ 470 T/m
- For a given configuration:

$$B_{max} [\text{T}] \propto J [\text{A}/\text{mm}^2]$$

H. Moser and R. Rossmanith: Magnetic field of superconductive in-vacuo undulators in comparison with permanent magnet undulators

Comparison – NbTi and Nb₃Sn



M. Wilson: *Superconducting Magnets*

NbTi	Nb ₃ Sn
Robust and ready to use	Brittle, needs thermal treatment
Magnetical stable	Unstable under certain circumstances
Standard EU and US Production	Limited availability
Limited Field	Higher field limits
1W/m heat deposition ¹	10W/m heat deposition ¹

¹L. China, D. Tommasini (2008): *Comp. study of heat transfer from NbTi and Nb₃Sn coils to He*

Oxford Instruments, Nb₃Sn/RRP[®]

■ Properties

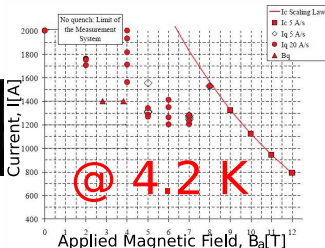
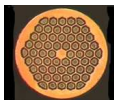
Bare diameter	0.8 mm
Cross section	0.5 mm ²
Stabilizer	Cu
Non-Cu Volume	53% ± 3%
Twist Pitch $\varnothing < 1$ mm	12 ± 4 mm
Twist Pitch $\varnothing \geq 1$ mm	40 ± 10 mm
Bare size tolerance	±5 μm
Insulation	S-Glass braid
Insulation build	130 μm (nominal)
Ins. size tolerance	±15 μm

■ Heat Treatment

Cycle with improved RRR and magneto-stability, B.Bordini

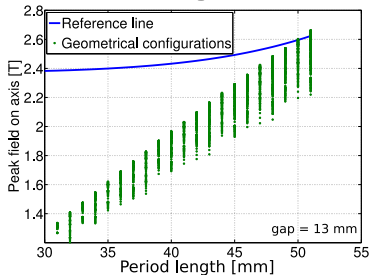
- #1 Increase T to 205°C (25°C/h), hold for 72 h
- #2 Increase T to 400°C (50°C/h), hold for 48 h
- #3 Increase T to 695°C (50°C/h), hold for 17 h

■ Measurements RRR > 300, B.Bordini



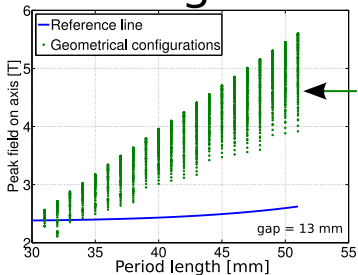
B.Bordini, R.Maccaferri, L.Rossi,
D.Tommasini, *Test Report of the
Ceramic-Insulated Nb₃Sn Small
Split Solenoid*, EDMS:907758

NbTi



LHC NbTi corrector wire #3, 1.25 x 0.73 mm² including insulation, 1.13 x 0.61 mm², Cu:Sc 1.71; 70% of maximal current density

Nb₃Sn



0.8 mm RRP Nb₃Sn Strand; 70% of maximal current density

Important for:

- Cryostat design.
- Magnetic design, i.e., gap size.

Sources of beam heat load:

- Synchrotron radiation.
- Image currents on the cold surface (resistive wall heating).
- Resonant RF-heating.
- Ions and electrons accelerated to the walls by the transverse field of the ultrarelativistic beam.

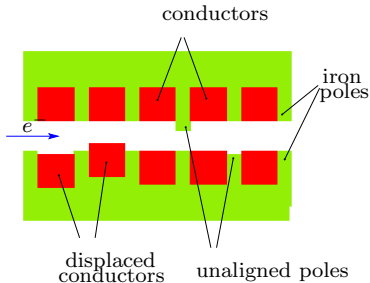
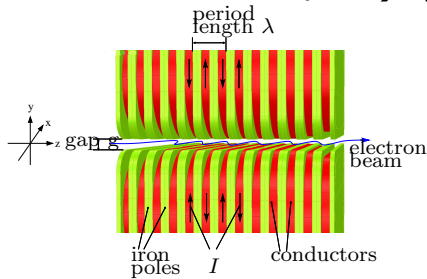
S. Casalbuoni et al.: Beam heat load and pressure rise in a cold vacuum chamber; *K. Zolotarev et al.*, 2008

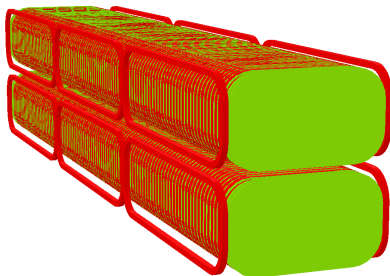
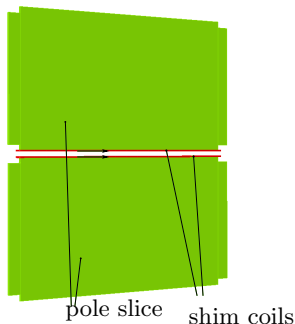
Future work – Field error corrections

Field errors can influence the trajectory in the wiggler and therefore the minimum emittance:

- Quality of pole material
- Persistent currents
- Mechanical tolerances

⇒ Tolerances to be defined!





Courtesy of Axel Bernhard/Daniel Wollmann

- Mechanical shimming
- Trajectory correction with integral correctors
- Active shimming with local correction coils
- Induction shimming

- Short model shows technical feasibility of wiggler.
- NbTi wiggler is able to fulfill magnetic requirements at $\lambda = 50$ mm (present CERN/Karlsruhe design: $\lambda = 40$ mm).
- Magnetic forces can be handled, stored magnetic energy is very small compared to conventional dipole magnet.
- Nb₃Sn wiggler is less sensitive for beam heat load and can generate higher magnetic fields.
- At 13 mm gap the period length for NbTi at 4.3 K is 50 mm, for Nb₃Sn 34 mm.
- Field quality requirements have to be defined \Rightarrow Mechanical tolerances.
- Heat load has to be estimated and considered in the design.
- Different NbTi and Nb₃Sn wiggler designs will be tested at CERN/Karlsruhe.

- **End 2009** Electromagnetic and mechanical design and realisation of a NbTi model.
- **Mid 2010** Electromagnetic and mechanical design and realisation of a Nb₃Sn model.
- **Mid 2011** Design of a full scale prototype.
- **Mid 2012** Manufacturing & test of a full scale prototype.

Thanks!