CLIC Beam Loss Measurements

Tasks for 2010

Eva Barbara Holzer, CERN

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- Protection Strategy
- Collection of Requirements
- Design of BLM System CDR
 - Required input
 - Choice of technology
- Collaborations
- Roadmap and Schedule of Tasks for 2010

Watch the color code of this talk:

List of tasks for end of 2010

Protection Strategy – Failure Time Scale

Slow failures > 20ms: main task of BLM

- 18 ms for post pulse analysis and decision taking (comfortable)
- Fast failures < 20ms</p>
 - Mostly rely on passive protection (collimators, absorbers)
 - Some active protection possible
 - Beam dump from the rings
 - Combiner rings
 - Damping rings
 - Beam dump at turn-around and/or of the pulse tail
 - Drive beam: beam dump within < 0.14 ms: might be feasible</p>
 - Main beam: < 156 ns does not seem feasible</p>

Protection Strategy - Example

- Add masks (aperture limitations) at regular distances to main and drive beam.
- Place BLM right after to measure losses at mask
 - Concentrate losses to be able to distinguish between beams
 - Earlier detection of abnormal performance
 - Inhibit the next pulse when losses are above 'normal'

Collection of Requirements

- Collection of requirements for BLM system from sub-systems and components
- Examples:
 - Damping Ring: fast BLM to protect superconducting wigglers
 - Time from loss detection to beam abort : ~ 10 μs desired
 - Compare LHC: 356 μs (resolution: 40 μs)
 - Long term magnet destruction :
 - Fractional beam loss per QP (S.Mallows, T.Otto, see following slides)
 - Same BLM system or different system?

| Main beam 1.5 TeV | 7.3 E -8 |
|---------------------|----------|
| Main beam 9 GeV | 1.7 E -6 |
| Drive beam 2.4 GeV | 1 E -7 |
| Drive beam 0.24 GeV | 4.7 E -7 |

 Fast fractional beam loss (very rough estimate on melting Cu, M. Jonker)

| Main beam 1.5 TeV | ~ 1 E-4 |
|-----------------------------------|----------|
| Main beam 2.8 GeV at damping ring | ~0.5 E-4 |
| Drive beam decellerator 2.4 GeV | ~0.1 |

- Drive beam decelerator
 - Sensitivity: ~1% of one bunch lost: fractional loss of ~3 E-6 of one train

S. Mallows, T. Otto, CLIC Two-Beam Module Review, September 2009 Calculation – Dose (QPs)

tunnel length (cm)



tunnel length (cm)

- Spatial Distributions of Dose, for 4 Beam Loss Energies
- Normalization : 1 electron
- Losses in 1 QP



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Compare to assumption: Equally (per quadrupole) distributed fractional beam loss of

- 10E-3 over the 2000 main beam quadrupoles and -> 5E-7
- 10E-3 over the 800 drive beam quadrupoles (of one sector) -> 1.25E-6

Collection of Requirements

- Required resolutions for main beam and drive beam
 - Identify loss location (~ 1m)
 - Distinguish beam head from tail?
- Distinguish between beam losses in the same tunnel from:
 - Drive beam decelerator
 - Main beam
 - Transport lines
 - Beam turns
 - Beam dumps
- Simulations 'crosstalk' (see following 4 slides)
- Distinguish beam losses from other sources of radiation:
 - Synchrotron light
 - Photons from RF cavities
 - Wigglers, undulators
 - EM noise, etc.
- Investigate and document the radiation sources in tunnel (other than beam loss)

Crosstalk: main beam – drive beam I

About to be published: S.Mallows, T.Otto: Radiation Levels in the CLIC Tunnel



Figure 4 Location of volume for scoring doses **a**. near the drive beam line **b** near the main beam line. (The geometry is viewed looking towards the tunnel floor).

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Crosstalk: main beam – drive beam II

- Signal to crosstalk ratios for equal fractional beam loss on one quadrupole of the main beam and drive beam (statistical uncertainty ~ 10%)
- Higher loss on drive beam: main beam losses are shadowed!
- Can spectral sensitivity help?

Table 3 Ratio of doses resulting from main beam losses to doses resulting from drive beam losses near the main beam line.

| | MB/DB Dose Ratio (Drive Beam 2.4 GeV) | MB/DB Dose Ratio (Drive Beam 0.24 GeV) |
|--------------------|--|---|
| MAIN BEAM 1500 GeV | 7.5E+01 | 1.5E+02 |
| MAIN BEAM 9 GeV | 1.9E+00 | 3.8E+00 |

Table 4 Ratio of doses resulting from main beam losses to doses resulting from drive beam losses near the main beam line.

| | DB/MB Dose Ratio (Main Beam 1500 GeV) | DB/MB Dose Ratio (Main Beam 9 GeV) |
|---------------------|--|---------------------------------------|
| DRIVE BEAM 2.4 GeV | 2.0E+03 | 2.0E+03 |
| DRIVE BEAM 0.24 GeV | 1.3E+02 | 6.6E+03 |

Drive Beam: particle fluence spectra after quadrupoles

S.Mallows, T.Otto: Radiation Levels in the CLIC Tunnel



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Main Beam: particle fluence spectra after quadrupoles

S.Mallows, T.Otto: Radiation Levels in the CLIC Tunnel



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Design of BLM System

Required for CDR December 2010: Functional specifications and cost estimate

For the cost estimate:

- Choice of technology
- Investigation of SIL
 - Possible need for redundant systems
- Investigate existing solutions for the CLIC sub-systems (see next 5 slides); document cost and number of monitors
- Identify the costly and/or technologically difficult parts





1- Collect the beam instrumentation requirements for each CLIC sub-systems and identify Critical Items and the need for new R&D

2- Evaluate the performance of already-existing technologies

- CLIC specific instruments

- Luminosity monitors
- 20-50fs timing synchronization

- CTF3 beam diagnostics – importable to CLIC

- ILC instruments with similar requirements as for CLIC

- Laser Wire Scanner or Cavity BPM
- Beam Delivery System instrumentation Ex: Polarization monitor, Beam Energy measurements
- Damping ring instrumentation developed at ATF2

- 3rd and 4th generation light sources

- Damping ring instrumentation
- Bunch Compressor instrumentation very similar to XFEL projects

Thibaut Lefevre, CLIC Beam Instrumentation Workshop June 2009

CLIC vs CTF3



| | CTF3 | CLIC |
|--------------------------------------|----------------------------|----------------------|
| Beam Energy (GeV) | 0.15 | 2.4 |
| RF Frequency (GHz) | 3 | 1 |
| Multiplication Factor | 8 | 24 |
| Initial Beam Current (A) | 3.75 | 4.2 |
| Final Beam Current (A) | 30 | 100 |
| Initial Pulse length (us) | 1.2 | 140 |
| Final Pulse Length (ns) | 140 | 240 |
| Total Beam Energy (kJ) | 0.7 | 1400 |
| Repetition Rate (Hz) | 5 | 50 |
| Average Beam Power (MW) | 0.0034 | 70 |
| Charge density (nC/cm ²) | 0.4 10 ⁶ | 2.3 10 ¹⁰ |



The thermal limit for 'best' material (C, Be, SiC) is 10⁶ nC/cm²

Still considerable extrapolation to CLIC parameters

- Especially total beam power (loss management, machine protection)
- Development of non-destructive instruments
- Stability and reliability

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CLIC vs ILC



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| | CLIC 3TeV | CLIC 500GeV | ILC |
|---|--------------|----------------|------|
| Center of mass energy (GeV) | 3000 | 500 | 500 |
| Main Linac RF Frequency (GHz) | 12 | 12 | 1.3 |
| Luminosity (10^{34} cm ⁻² s ⁻¹) | 5.9 | 2.3 | 2 |
| Linac repetition rate (Hz) | 50 | 50 | 5 |
| Accelerating gradient (MV/m) | 100 | avs tight | 33.5 |
| Proposed site length (km) | are alw | 13 | 31 |
| Total power consumption (MW) | 415 | 129.4 | 216 |
| Wall plug to main beam nents 10, (%) | 6.8 | 7.5 | 9.4 |
| Require | | | |

Critical Beam Parameter

| | CLIC 3TeV | CLIC 500GeV | ILC |
|--|--------------|----------------|---------|
| Bunch Length in the Linac (fs) | 150 | 230 | 900 |
| Typical Beam Size in the Linac (µm) | 1 | 1 | 5 |
| Beam Emittance H/V (nm.rad) | 660/20 | 2400/25 | 104/40 |
| Beam size at IP : σ_x / σ_y (nm) | 40/1 | 202/2.3 | 640/5.7 |

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http://clic-study.web.cern.ch/CLIC-Study/

CLIC





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CLIC

| | CLIC DR | SLS | Diamond | Soleil |
|----------------------------|---------|---------|---------|-------------|
| Beam Energy (GeV) | 2.86 | 2.4 | 3 | 2.75 |
| Ring Circonfrence (m) | 493 | 288 | 561.6 | 354 |
| Bunch charge (nC) | 0.6 | 1 | 1 | 0.5 |
| Energy Spread (%) | 0.134 | 0.09 | 0.1 | 0.1 |
| Damping times (x,y,E) (ms) | 2,2,1 | 9,9,4.5 | - | 6.5,6.5,3.3 |
| Orbit stability (um) | 1 | 1 | 1 | 1 |

| | CLIC linac | XFEL | I_CLS |
|--------------------------|---------------|--------|-------|
| Beam Energy (GeV) | 3000 | | aC 15 |
| Linac RF Frequency (GHz) | 12 NA FO | r long | 2.856 |
| Bunch charge (nC) | ent of BLINT. | 1 | 1 |
| Bunch Length (frighter) | 150 | 80 | 73 |
| Devo | | | |

CLIC Instrumentation Thibaut Lefevre





Required Input

- 1. Beam loss in standard operation
 - Spatial-, momentum- and time distribution
- 2. Identification of most critical failure scenarios (loss locations and time development)
 - Loss locations (spatial and momentum distribution at impact)
 - Time development of failure / beam loss:
 - Onset of the failure
 - Failure / loss reaches detectability (depends on technology of detection)
 - Loss reaches dangerous level
- Prepare list of the required information

Required Input – cont.

3. Acceptable loss limits (particle showers, heat flow, material damage, impairment of operation, long term radiation damage, etc.)

- Investigate and document limiting equipment:
 - Extensive simulations (particle showers, heat flow, material damage) and measurements
 - Simplified (geometry) model simulations (particle showers) of the 2-3 most critical failure

Choice of Technology

- Choice of measurable to determine beam losses (or imminent beam losses)
 - BLM, beam current transformer, BPM, transverse tail monitors, etc.
 - Required versus achievable
 - Resolution
 - Reaction time
 - Sensitivity
 - Dynamic range
- Investigate existing technologies (see following slides)
 - Example: Intensity measurement existing technology
 - Relative precision of ~ 0.1%
 - Absolute precision of ~ 1%
 - Compare to requirements in next two slides
 - Intensity measurement can reduce the requirements on BLM





Main beam

| | Accuracy | Resolution | Bandwidth | Beam | Stability | Non- | How | Used in RT | Machine | <i>Comments</i> | Ref |
|-----------------------|----------|--------------|-----------|----------|-----------|--------------|-----------|------------|------------|-----------------|-----|
| | | | | tube | | intercepting | many? | Feedback? | protection | | |
| | | | | aperture | | device? | | | Item ? | | |
| Intensity | 0.1% | | | | | | 48 | No | Yes | | |
| Beam Size / Emittance | 10% | 2% | | | | yes | 48 | No | No | | |
| Energy | 0.10% | | | | | yes | 48 | Yes | | | |
| Energy Spread | | | | | | | | ? | | | |
| Bunch Length | | | | | | | 48 | | | single shot | |
| Beam Phase | | 0.1 ° | | | | | 48 | Yes | No | | |

Drive beam

| | Accuracy | Resolution | Range | Bandwidth | Beam tube aperture | Stabilit y | Non- intercepting device? | How many? | Used in RT Feedback? | Machine protection Item ? | Comments | Ref |
|-----------------------|-------------|------------|-------|-----------|--------------------------|---------------|---------------------------------|--------------|-------------------------|---------------------------------|--------------|-----|
| Intensity | 0.1% | | | 20MHz | 23mm | | Yes | 48 | No | Yes | | |
| Intensity | 1% | | | 20MHZ | 23mm | | Yes | ~864 | No | Yes | Still Valid? | |
| Beam Size / Emittance | 50um | | | | 23mm | | No | 288 | No | No | | |
| Energy | 10um | | 10mm | 12GHz | ? | | | 48 | No | No | | |
| Energy Spread | | | | | ? | | | | | | | |
| Bunch Length | 1% | | | | 23mm | | | 24 | No | No | single shot | |
| Beam Phase | | | | | 23mm | | | 96 | | | | |







- Fast (12GHz) BPM, L~100mm, Energy
- Form factor, Fast bunch shape measurement,L~500mm
- Slow current measurement, L~150mm, 1%
 - Slow current measurement, L~150mm, 0.1%

Beam Phase Segmented dump, Energy

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Module instrumentation

Recent Developments in Fiber Loss Monitors I

Beam Loss and Beam Profile Monitoring with Optical Fibers; F. Wulf, M. Körfer; DIPAC 2009.

| | S | | Fast BLM Systems | |
|--|---|-------------------------------------|---|---|
| Application | Distributed Dosimeter Local Dosimeter Local Dos System System System (Hi | | Local Dosimeter System (High Dose) | Beam Loss Position Monitor and Beam Profile Monitor |
| Measurement principle: | Optical Time Domain Reflectormeter | Optical Power Meter | Bragg Wavelength shifting (∆BWS) | Cerenkov Light |
| Bunch resolution | No | No | No | Yes, within one train |
| Measurement time (detection response) | minutes | ms to minutes | ms to sec | ≤ ms with time resolution of 1 ns |
| Range of maximum dose TID [Gy] | 3 – 450 limited by OTDR | 0.06- 2000 limited by fiber type | 2 *10 ³ - 10 ⁶ limited by fiber type | only a rough estimation possible, fiber can used until 1*10 ⁵ |
| Wavelength range | 850 - 1330 nm | 860 nm | 820 nm - 1,55 μm Δλ _B = 5-350 pm | 200 - 850 nm |
| Position resolution | 1.5 m | 0.05 m | 0,5 m | 0.25 m |
| Reasonable fiber length* | ≤ 5 km typical ≤100 m sections | ons | | ≤ 1 km typical 50 - 100 m sections |
| * Depending on max. Dose | and required position | resolution | | |
| Dose resolution | 3 Gy | 60 mGy | 2 kGy | ? |
| Dynamic range | ~100 | ~30'000 | ~500 | ? |
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Recent Developments in Fiber Loss Monitors II

Beam Loss and Beam Profile Monitoring with Optical Fibers; F. Wulf, M. Körfer; DIPAC 2009.

BLPM (beam loss position measurement); losses generated by inserting OTR screen.

Fibres can also be used as detector for wire scanner BPM; two sets of fibres to increase resolution of the beam tails (adapt PMT amplification).



BLM Fibers

- Pros:
 - Cover complete length
 - Transverse position (and profile) also possible
 - Time resolution (up to 1 ns)
 - Minimal space requirement
 - Insensitive against E and B fields
 - Radiation hard (depending on type)
 - Combination fiber / readout can adapt to a wide dose range
 - Dose measurement
- Cons:
 - Resolution (3 Gy, 60 mGy, 2 kGy)
 - Dynamic range (literature: 100, 30'000, 500 compare LHC: 10⁸, 10¹³)

Monitor Choices – Estimated Sensitivities

Lars Fröhlich, DESY; ERL Instrumentation Workshop 2008. Ionization chamber: 70 µC/Gy . 1 liter argon $S \approx$ active mass \cdot charge per ionization energy $\approx V \cdot \rho \cdot e/E_{ion} \approx 1 | \cdot 1.8 \text{ g/} | \cdot e / 26 \text{ eV}$ Long ionization chamber: 20 µC/Gy ٠ 1 meter length, 1 cm radius, argon S \approx active mass \cdot charge per ionization energy $\approx \pi r^2 \cdot L \cdot \rho \cdot e/E_{ion} \approx 314 \text{ cm}^3 \cdot 1.8 \text{ g/l} \cdot e / 26 \text{ eV}$ PIN diode: 6 µC/Gy ٠ 1 cm² surface, 100 µm depletion depth S \approx active mass \cdot charge per excitation energy \approx A·d·p·e/E_{ion} \approx 10 mm³ \cdot 2.3 g/cm³ \cdot e / 3.6 eV Secondary emission monitor: 500 pC/Gv ٠ 100 cm² surface, 0.01 average secondary emission yield (SEY) S \approx surface \cdot SEY \cdot electron charge \cdot density of primaries per dose \approx A \cdot SEY \cdot e \cdot (ρ /(dE/dx)) $\approx 100 \text{ cm}^2 \cdot 0.01 \cdot \text{e} \cdot 1/(2 \text{ MeV} \cdot \text{cm}^2/\text{g})$ Aluminum cathode electron multiplier: 5 µC/Gy 10 cm² surface, 0.01 average secondary emission yield (SEY), tube gain 10⁵ S \approx surface \cdot SEY \cdot electron charge \cdot density of primaries per dose \cdot gain \approx A \cdot SEY \cdot e \cdot (ρ /(dE/dx)) \cdot G \approx 10 cm² \cdot 0.01 \cdot e \cdot 1/(2 MeV·cm²/g) \cdot 10⁵ Radiation damage PMT with organic scintillator: 200 C/Gv < problematic! 1 liter scintillator, 60% collection efficiency, 30% photocathode efficiency, tube gain 105 S \approx active mass \cdot photon yield per energy \cdot collection efficiency \cdot photocathode efficiency \cdot gain \cdot electron charge $\approx V \cdot \rho \cdot Y \cdot C \cdot P \cdot G \cdot e = 1 | \cdot 1 \text{ g/cm}^3 \cdot 1/(100 \text{ eV}) \cdot 0.6 \cdot 0.3 \cdot 10^5 \cdot e$ Bare PMT (Cerenkov light): 4 mC/Gv 10 cm² surface, 1 mm thick, 30% photocathode efficiency, tube gain 10⁵ S \approx active volume \cdot density of primaries per dose \cdot photon yield per length \cdot photocath. efficiency \cdot gain \cdot electron charge $\approx A \cdot d \cdot \rho \cdot (\rho/(dE/dx)) \cdot Y \cdot P \cdot G \cdot e \approx 1 \text{ cm}^3 \cdot 1/(2 \text{ MeV} \cdot \text{cm}^2/\text{g}) \cdot 260/\text{cm} \cdot 0.3 \cdot 10^5 \cdot \text{e}$ PMT with Cerenkov fiber: 2 uC/Gv 1 meter length, 100 μm radius, 2% collection efficiency, 30% photocathode eff., tube gain 10⁵ S ≈ active volume · density of primaries per dose · photon yield per length · coll. eff. · photoc. eff. · gain · electron charge ≈ πr² · L · ρ · (ρ/(dE/dx)) · Y · C · P · G · e ≈ 31 mm³ · 1/(2 MeV·cm²/g) · 260/cm · 0.02 · 0.3 · 10⁵ · e Flexible gain \rightarrow linearity and calibration problematic! **Diamond, Dosimeter fibers**

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Choice of Technology

- Investigate SIL (safety integrity level) required and achieved
 - Need redundant systems for reliability?
 - Availability still ensured?
- Dependability analysis (reliability, availability, maintainability and safety) or
- Establish required SIL levels and estimate (based on previous dependability analysis) the SIL levels of various protection system, determine redundant systems when needed.
- Dynamic range? Given by the range from pilot beam to full intensity. Adjust, so that:
 - Pilot beam (or low intensity) and no losses observable → extrapolation to full intensity → safely below damage limit; or
 - Pilot \rightarrow intermediate; intermediate \rightarrow full intensity
 - Different beams

Choice of Technology

- Choice of monitor location
- Choice of monitor type (sensitive to selective type of radiation: particle species, energy range?)
- Can selective timing help to distinguish radiation source?
 - Thermal neutrons can significantly lengthen the signal (percentage of the signal?)
- Simulations to determine secondary particle fluence spectra and time distribution at possible monitor locations
- In the most critical loss scenarios
- Simulations to determine monitor response or
- Simplified simulations or estimation of approximate monitor response

Example LHC Simulations I

M. Stockner







Secondary particle fluence spectrum on the outside recoded in a 3.4 m long stripe, lethargy representation.

GEANT4 simulated LHC BLM detector response functions for particle impact direction of 60°

M. Stockner



| | LHC MQY |
|-------------------------|---------|
| e+/- | 12.6% |
| gamma | 30.7% |
| mu+/- | 0.9% |
| neutron | 12.1% |
| pi+/- | 20.6% |
| proton | 23.1% |
| total signal $[aC/p]$ | 184.14 |

Contribution from various particles: domination of photons, protons and pions Contribution from the different particle types to the signal.

Collaborations

- University of Liverpool, Cockcroft Institute, QUASAR Group (Carsten Welsch, Angela Intermite, ...)
- Novel Beam Loss Monitoring Techniques based on Optical Fibres for Beam Loss Detection on the CLIC Main and Drive Beam LINACs
 - Demonstration of the working principle on the CTF3 Test beam lines and on the Two-Beam Test Stand.
 - Conceptual design and cost estimate of such a system for the CLIC Main and Drive Beam LINACs to be delivered by the end of 2010.
- Hope for further collaborations on any of the "green" tasks
- CERN resources for CLIC BLM 2010: 2 person: 100% + 10%

Summary - Roadmap

Required Input

- 1. Particle loss locations in standard operation
- Identification of most critical failure scenarios (loss locations and time development)
- 3. Acceptable loss limits for most critical failure scenarios (particle showers, heat flow, material damage)
- Choice of measurable and technology:
 - 1. Resolution
 - 2. Reaction time
 - 3. Dynamic range, etc.

Dependability analysis (damage protection and availability)

Secondary particle fluence spectra and time distribution at possible monitor locations

- Determine monitor response
- **Distinguish radiation sources?**

Schedule BLM tasks

| Loss locations in standard operation: prepare list of required information | |
|--|--------|
| List of failure scenarios and identification of most critical ones: prepare list of required information | |
| BLM system specs for fiber studies (Liverpool collaboration) | |
| Investigate and document the radiation sources in tunnel (other than beam loss) | |
| Investigate and document limiting equipment for loss (standard and failure) | Q4 '09 |
| Investigate existing solutions for the CLIC components; document cost and number of monitors; identify costly and tech. difficult parts | |
| Investigate existing technologies for a) BLM and b) for non-BL measurable | Q1 '10 |
| Collection and documentation of requirements for BLM system for the CLIC sub-systems and their components (including steady state) | Q1 '10 |
| Choice of measurable (BLM, current ,BPM, etc); establish required SIL (damage protection and availability) levels, estimate SIL levels of various protection systems, determine redundant systems when needed. | |
| Choice of BLM system. Simplified (geometry) model simulations for the most critical loss scenarios. Estimation a) limiting equipment and condition, and b) monitor response (accuracy ~ factor 10) | Q3 '10 |
| | |
| | |
| Functional specs | Q4 '10 |
| Cost estimate | Q4 '10 |

Some More Slides









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Module instrumentation

LHC Monitor Types

- **Design criteria: Signal speed and robustness**
- Dynamic range (> 10⁹) limited by leakage current through insulator ceramics (lower) and saturation due to space charge (upper limit). Ionization chamber: Secondary Emission Monitor:
- Length 10 cm
- Components UHV compatible, steel vacuum fired
- Detector contains 170 cm2 of NEG St707 to keep the vacuum < 10-4 mbar during 20 years



- N₂ gas filling at 100 mbar over-pressure
- Length 50 cm
- Sensitive volume 1.5 I
- Ion collection time 85 μs
- ~ 60000 times higher gain

Both monitors:

- Parallel electrodes (Al, SEM: Ti) separated by 0.5 cm
- Low pass filter at the HV input
- Voltage 1.5 kV



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The LHC BLM System: Challenges

- Reliable (tolerable failure rate 10⁻⁷ per hour per channel)
 - Reliable components, radiation tolerant electronics
 - Redundancy, voting
 - Monitoring of availability and drift of channels
- Less than 2 false dumps per month (operation efficiency)
- High dynamic range (10⁸, 10¹³ two monitor types at the same location)
- Fast (1 turn, 89 μs) trigger generation for dump signal
- Quench level determination with an uncertainty of a factor 2 (calibration)

Loss Consequences – Limiting conditions I

 Investigate limiting condition for each failure scenario and loss location

Quantities to consider:

- Single shot:
 - Energy (e.g. heat capacity)
 - Energy density (e.g. local damage)
- Continuous loss:
 - Power (e.g. global cooling power)
 - Poser density (e.g. local cooling power)

Loss Consequences – Limiting conditions II

3a) Limits for beam loss:

- 1) Mechanical damage to equipment at loss location
 - E.g. burning hole in vacuum pipe, ...
- Damage (operation impairment) to equipment further downstream or around – identify the most critical equipment
- 3) Impairment of operation
 - Heat load to equipment (operational range of RF cavity, superconducting wiggler magnets, ...)
 - Radiation (electronics, ...)