Progress of the technical studies

- CDR: Present layout and schedule
- Organization of Technical Work Creation of CTC (2008)
 - \rightarrow Working groups organization
 - \rightarrow prioritization/classification of work

Palots 2010 Bier

 \rightarrow Lots of examples

F / 11

Basics of CDR

Vol1: Executive Summary: target 20 pagesVol2: The CLIC accelerator and site facilitiesVol3: The CLIC physics and detectors (resp: PH-LCD team)

- 3 TeV option for CLIC as baseline for the optimization of the parameters.
- Construction staging starting from the lowest demanded energy (let us say 500 GeV) as indicated by LHC results up to the full 3 TeV machine.
- Parameter changes and optimization for the "500 GeV" machine plus additional consequences for later energy upgrades in a separate chapter
- Volume 2:
 - Detailed description of the CLIC specific important subjects
 - Description of the physics and beam dynamics of all machine components following the order in the CLIC PBS.
 - Technology chapters grouped together by disciplines.

Vol2: 1) CLIC specific important subjects

- CLIC layout, Parameter optimization in order to achieve high luminosity/energy
- Explanation of the CLIC 2-beam acceleration scheme
- Drive beam generation
- RF structures (accelerating and PETS)
- Creation and Emittance-Preservation of ultra low emittance beams
- Operational scenario (highest luminosity through various RT feedbacks and active stabilization, DB setup, MB setup, up-time, machine protection)

Vol2: 2) Main Beam CDR chapters

- Injectors
 - e- source and linace- polarizatione+ source and linacoptions for polarized e+ beams
- Damping Rings Pre-damping Rings Damping Rings Bunch compressors #1
- Booster Linac
- Beam transport
 Transfer to tunnel
 Long Transfer Line
 Turnaround

Bunch compressor #2

Linac Accelerators

TIM

- Beam Delivery Systems
- Preservation of Polarization up to IP
- Machine Detector
 Interface
 Beam Induced Background
 Energy Spectrum
 Mask design
 push pull implications
- Post-collision line
- Dumps

Vol 2: 3) Drive Beam CDR chapters

- Injectors overall requirements

 e- source
 Linacs
- Frequency multiplication Delay loops Combiner rings
- Beam transport
 Transfer to Tunnel
 Long Transfer Lines
 Turnaround and bunch compressor
- Decelerator Linac
- Dumps

TIM

Vol 2: 4) CDR technology chapters

- e- source
- e+ source

TIM

- e+ polarization
- Magnet systems
- Vaccum Systems
- RF systems

 Accelerating Structures
 Decelerating Structures
 Two Beam Module
 Modulators
 Klystrons
 Low Level Rf systems
 Beam Synchronous Timing
 Wakefield Monitors

- Dumps, Collimators and Beam Stoppers
- Machine Protection
- Beam Instrumentation
- Beam Transport equipment
- RT feedback equipment
- Control System, general timing system
- Active mechanical prealignment
- Stabilization equipment
- Power Converters and DC network

Vol2: 5) CDR conventional facilities chapters

Civil Engineering

- Underground Facilities Tunnel Cross-Section Surface Structures Site Development
- Electricity
- Access Control Systems and rel. communications
- Cooling and Ventilation
 - Water cooling Ventilation Gas

Cryogenics

TIM

Handling

Horizontal Vertical

Safety

Radiation Safety Fire Safety

Survey Geodesy and Networks

Machine Installation

Vol2: CDR final chapters

- 6) parameter optimization for a lower energy machine
- 7) Site Considerations
- 8) Detailed value estimate
- 9) Construction Schedule

T / MI



CDR schedule



CDR team (for volume 2: CLIC accelerators)

- Not yet organized (probably in complete ignorance of the effort needed)
- 2 people part time "volunteered" for editorial help
- CDR will be based on articles (4 ... 10 pages) to be written by members of the collaboration.
 A preliminary list of authors exists, will be distributed/negotiated shortly after this workshop.
- 2 sample contributions exist (one more than last year!)
 → did not invest time yet to streamline them.

→ The main focus of the past year was to organize the technical work for the individual chapters.

CDR technical preparation

- Project wide: Spring 2009: Classification of technical items into:
 - feasibility items
 - performance items
 - cost items
- For feasibility items:
 - justification of choice
 - detailed R&D plan, resource estimate
 - feasibility demonstration benchmarks
 - \rightarrow endorsed in ACE meeting in June 2009
- Other items:

treated in corresponding working teams:

- Beam Dynamics WG, CTF3, Rf Structures WG

+ CTC and the associated WGs and activities

CTC Working Groups/activities

- Civil Engineering and Services
- Two Beam Module integration
- Machine Detector Interface
- Machine Protection & Operation
- Stabilization of machine Components
- Pre-alignment
- Instrumentation
- Beam Based feedbacks
- Various studies on accelerator technologies

- Work for 3 "feasibility items" is followed by the CTC:
 - Active nm-level stabilization
 - ★- CLIC machine protection
 - MB and DB phase synchronism
- Work on preparing and documenting the hardware baseline: examples:
 - CLIC PBS in EDMS
 - +- tunnel cross section, CLIC cooling and ventilation
 - 2 beam module design, hardware integration, module instrumentation \rightarrow G.Riddone talk this afternoon
 - technical choices for active pre-alignment system \rightarrow also in talk of G.Riddone
 - beam based feedback systems
 - MDI, choice of FF magnet technology, sub nm-stability
 - \rightarrow L.Gatignon talk this morning
 - \rightarrow A.Jeremie talk just after this one
 - dump lines and their instrumentation
 - \star beam instrumentation
- Launching of individual technical studies/optimizations in preparation of the TDR phase:
 - choice of individual DB klystron power
 - DR extraction kicker specs and technical solutions
- Cost optimization:
 - ┿- Reduction in number of BPMs in drive beam

 \rightarrow all activities treated in detail in WG5 (and partly in the other WGs)

Stabilisation Working Group 3rd report to CTC

C. Hauviller/ EN



CLIC stabilization requirements

• Mechanical stabilization requirements: Quadrupole magnetic axis vibration tolerances:

	Final Focus quadrupoles	Main beam quadrupoles
Vertical	0.1 nm > 4 Hz	1 nm > 1 Hz
Horizontal	5 nm > 4 Hz	5 nm > 1 Hz

- Main beam quadrupoles to be mechanically stabilized:
 - A total of about 4000 main beam quadrupoles
 - 4 types
 - Magnetic length from 350 mm to 1850 mm
 - Weight from 100sto-400vKgopp



Organization of the Stabilization Working Group

- Collaboration: Laboratories participating (to-date):
 - LaViSta (LAPP, Universite de Savoie-SYMME)
 - CERN (EN, TE, BE)
 - JAI- Oxford University
 - CEA-DSM-IRFU-SIS
 - PSI
 - Information from DESY, SLAC,...
 - Contacts with universities
- Extra financing through FP7





Typical ground motion



Mechanical vibration sources







Ground motion Wind (near surface)

Traffic: trains, trucks, cars Lifts

Technical noise: cooling water, ventilation, pumps, machinery, electromagnetic induced, ... Acoustic pressure (above 50 Hz)

Transmitted from the ground through the magnet support

Transmitted **directly to the** magnet via beam pipe interconnections, cooling pipes, wind, cables,

.Schmickler, CLIC workshop09**sound**,...

Stabilisation: 2 options

- 1. Rigid (active)
- 2. Soft (passive damping)



A soft support improves the isolation but makes the quadrupole more sensitive to external forces Fa



10¹

[Hz]

10³

10⁰

Stabilisation: 2 options









Stabilisation: 2 options



2. Lavista option: Soft support





Foreseen: stronger actuators for higher loads



Conclusion



The Stabilization Working Group is up and running.

Actions plan is in place. A pragmatic approach with a deadline in 2010: a full scale demonstrator with an MB quadrupole built and qualified.

Input to the FF: measurements, methodology and techniques Extension of the existing mock-up

Machine Protection and Operational Aspects.

what can be done before the CDR in 2010

M.Jonker ACE 2009 05 27

Beams and beam power

CLIC drive beam (2.4 GeV)	bunch	train	pulse	second
Bunches	1	2922	7 0128	3 506 400
Charge [nC]	8.4	24 544	58 9075	29 453 760
Time [ns]	0.083	244	140 300	1 s
Current [A]	100	100	4.20	0.029
Beam Energy [kJ]	0.020	59	1 413	70 689
CLIC main beam	bunch		pulse	second
Bunches	1		312	15600
Charge [nC]	0.60		186	9285
Time [ns]	0.5		156	1 s
Current [A]	1.2		1.2	9.3 10 ⁻⁶
Beam Energy @2.8 GeV [kJ]	0.0014		0.45	22.3
Beam Energy @9 GeV [kJ]	0.0053		1.69	83.6
Beam Energy @1.5 TeV [kJ]	0.89		278	13927
LEP (100 GeV)	bunch		beam	total
Bunches	1		8	16
Current [µA]	600		5000	10000
Charge [nC]	53.4		445	890
Beam Energy [KJ]	5.4		45	90

Type of failures

- Failures causing slow onset of losses
 - Magnet system
 - Vacuum system
 - Slow drifts (alignment, temperature, ...)
- Failures causing fast losses
 - RF breakdown
 - Kicker misfiring
 - Klystron trips

Protection against slow losses

Avoid slow losses by choosing magnet current circuits with a large time constant:

- A power converter commit to stay within an acceptable tolerance for 2 ms after failure.
- We have time to abort the next pulse in case of failures of a magnet power converter.
- If so, magnet failures should not be a major issue
 - But we still have to evaluate the required reliability (SIL level) for the interlock system.
- Similar: A 2 ms closure-inhibit time window for fast sector valves of the vacuum system. (Closure speed ~1 mm / ms)

Protection against fast losses

CLIC is essentially a continuous beam line.

- Fast loss detection and fast dump may catch the tail of the pulse.
- For the head of the pulse, we must rely on passive protection.
- Can the passive protection also be robust enough such that we do not need a fast dump?

Many studies for collimation system already along these lines.

hw architecture of MP logic



- A central MP supervisor controls 4 parallel Beam-Permit-Chains (BPC) for the two drive and two main beams.
- Each Beam permit chain carries the beam permits for different beam types (pilot, tests, nominal).
- A Beam-Permit-Chain contains n local nodes with user permit inputs that can inhibit the beam permit chain (in both directions).
- In case the beam permit chain is interrupted, the local node will also provide signals that can be used by local beam and equipment abort systems.



The next pulse is only allowed in the presence of the next pulse permit. This pulse permit is delivered if:

- a successful pulse have been delivered previously, (confirmed by post pulse analysis of previous pulse)
- no slow equipment failure (power converter, vacuum, trips) was detected up to 2 ms before next pulse.

In case of absence of the next pulse permit:

successive test beams of lower intensity, and emmittance will have to used to re-establish the readiness of the machine.

(i.e. the permit system is also aware of the beam type)

=> Establishment of operational procedures

For CDR in 2010

- Full inventory of failure modes (slow onsets, fast RT) with
 - estimate incidence rate
 - simulated impact on the accelerator structures and damage incurred by these faults (financial, operational).

=> Frequency x Impact = RISK

- protection strategies must limit the incidence rate and/or damage to a level where the reduced risk is acceptable (i.e. a few percent of operational time & budget).
- (effect of combined failure modes
- Detailed requirements for passive machine protection
- Evaluation of the requirements for beam observation systems to detect the onset of instabilities in drive and the main beam (i.e. beam loss, beam intensity loss, position and emittance).
- Provide a list of test beams and establish the procedure to reach nominal CLIC operation starting from a "cold" machine, based on successive beams of increasing intensity and brilliance.

For CDR in 2010 (cont)

- Required tolerance for all magnet circuits for safe operation with nominal beams.
- Proof of feasibility for magnet power circuits with guaranteed tolerance for 2 ms after the onset of failure.
- Evaluation of radiation levels for electronics in the tunnel
- Evaluate the unavailability of the machine for nominal operation due to various interlock conditions and equipment failures.

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 - ★- CLIC machine protection
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- Work on preparing and documenting the hardware baseline: examples:
 - CLIC PBS in EDMS

\star - tunnel cross section, CLIC cooling and ventilation

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- dump lines and their instrumentation
- +- beam instrumentation

• Launching of individual technical studies/optimizations in preparation of the TDR phase:

- choice of individual DB klystron power
- + DR extraction kicker specs and technical solutions
- Cost optimization:
 - ★- Reduction in number of BPMs in drive beam

→ all activities treated in detail in WG5 (and partly in the other WGs)

CLIC 3D STUDIES for the TURNAROUND AREA

2009 October 9th John Osborne / A.Kosmicki



CLIC - Typical Cross Section - Diameter 4500mm - Junction with Turnaround - 1:25 Draft - J.Osborne / A.Kosmicki -October 12th 2009









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T. Lefevre et al.

 $1\mathchar`$ Collect the beam instrumentation requirements for each CLIC sub-systems and identify Critical Items and the need for new R&D

- 2- Evaluate the performance of already-existing technologies
 - CLIC specific instruments
 - Luminosity monitors
 - Beam loss monitor / MPS
 - CTF3 beam diagnostics importable to CLIC
 - ILC instruments with similar requirements as for CLIC
 - Laser Wire Scanner or Cavity BPM
 - Beam Delivery System instrumentation
 Ex: Polarization monitor, Beam Energy measurements
 - Damping ring instrumentation developed at ATF2

- 3rd and 4th generation light sources

- Damping ring instrumentation
- Bunch Compressor instrumentation very similar to XFEL projects
- Short bunch length and Timing synchronization

CLIC 3TeV – Number of devices



Instrument	N° Devices	
Intensity	316	
Position	45242	Drive Be
Beam Size	902	
Energy	216	
Energy Spread	27	47155 dev
Bunch Length	212	
Beam Loss/Halo	0	
Beam Phase	240	rad vet
		pecifieu y
		nitors spo
	oc M	Iome
	$m L^{055}$	
BE BE	alli	

CLIC

Main Beam

Drive Beam

47155 devices

8292 devices + 2*142812 wakefield monitors

No Bealli		
Inst. NO P	N° Devices	
Intensity	311	
Position	7579	
Beam Size / Emittance	143	
Energy	75	
Energy Spread	23	
Bunch Length	26	
Beam Loss/Halo	4	
Beam Polarization	23	
Tune	8	
Beam Phase	96	
Luminosity	4	
Wakefield monitor	2 *142812	



Beam Position Measurements with a 50nm resolution and adequate time resolution (approx. 4000 units)

Cavity BPM @ FERMILAB



Q

222.081





• Work in progress - Design finalized by November 2009 – Prototype 2010

Design of Low-Q low cost cavity BPM (stainless steel)



CLIC



'yet another high resolution BPM'





CLIC





Beam Size Measurement with a micron accuracy



Optimized to measure 20umx1um beam spot size



CLIC







Bunch length Measurement with a 30 fs resolution

Benchmarking EO at FLASH against LOLA

CLIC





Benchmarking EO at FLASH against LOLA





FLASH . Free-electron laser FLASH

Physical Review Special Topics - Accelerators and Beams 12, 032802 (2009)



CLIC

W.A. Gillespie & co







Physical Review Special Topics - Accelerators and Beams 12, 032802 (2009)



CLIC

W.A. Gillespie & co



Science & Technology Facilities Council

Daresbury Laboratory





20-50fs timing synchronization

MB – Db phase synchronism









- Electronic Standardisation
 - Single type of digital electronics acquisition card used for the maiority of LHC



Follow similar concept for CLIC

- <u>Elimination of cables</u>
- <u>Standardized Digital Acquisition on local crate with single connection via</u> <u>synchronous ethernet for timing/clock (White Rabbit – BE/CO - Javier</u> <u>Serrano)</u>
- Radiation hardness ?
 - S. Vilalte, J. Jacquemier, Y. Karyotakis, J. Nappa, P. Poulier, J. Tassan

Cheaper production





lapp





- Specifications for BI in rather good shape: Still waiting for specifications for beam loss monitoring Some further clarifications with beam dynamics experts needed
- For all demands technical solutions exist (within a factor 2...3)
 - Complex and non standard Post-collision beam line
 - High number of instruments: Cost optimization will be needed
- Cost optimization and prototyping (this will be the main activity in the 2011 – 2016 CLIC TDR phase)
 - Simplicity if applicable (not always compatible with tight tolerances)
 - Standardization (detectors, electronics) is a key concept
 - Gain in Mass production ?

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- Cost optimization:
 - ★- Reduction in number of BPMs in drive beam
 - → One slide each





Even if this model may be wrong, there will be a cost per MW and per operating hour: With the above model, this becomes:



klystron peak power [MW]

- Blue: present state of the art
- Red: assuming a major investment into the development of a dedicated 30 MW tube

Summary: CLIC Pre Damping and Damping Ring Kickers: Stability Requirements

- 1. Beam coupling impedance issues will require the use of striplines, rather than a ferrite loaded kicker magnet;
- 2. 2. Short duration pulses (fast rise and fall) are advantageous for minimizing the total duration of the pulse. Hence a multi-cell inductive adder may be a good choice to:

• Minimize dissipation in terminators (and therefore thermal effects);

- Achieve reliable insulation, especially at ends of striplines, and adequately low beam coupling impedance of striplines R&D required;
- 3. Stability of DR extraction kicker (0.015% reqd.) will be a significant challenge especially because of relatively long (160ns) pulse length. The following require R&D: Power supply probably OK for slow charging; Choice between PFL & alternative (e.g. inductive adder); Switch; Transmission cable; Feedthroughs; Striplines; Terminator.
- 4. A double kicker system relaxes the requirements for individual kickers, but this has never been tried at CERN. KEK-ATF achieved a factor of 3.3 reduction in kick jitterangle, w.r.t. a single kicker: the fact that the gain was not even greater is attributed toerrors in the optics and errors in estimating horizontal displacement (due to insufficient position resolution of the BPMs) can this be improved upon? R&D required.

October 12-16, 2009 M.J. Barnes: CLIC'09 Workshop → WG3 and WG5



Conclusions

- Technical Work until CDR defined
- We play low on technical documentation, but a CLIC PBS for 3 TeV and 500 GeV exists in EDMS and we have close to 100 specification documents in it.
- We will review the hardware baseline end of this year and than freeze it for the CDR (does not exclude progress...)
- Deadline for CDR is December 2010 with a council decision on the continuation of the CLIC study in June 2011. A draft of the CDR for the 2010 workshop is probably wishful thinking...
- There are very motivated and competent teams working on the various subjects.