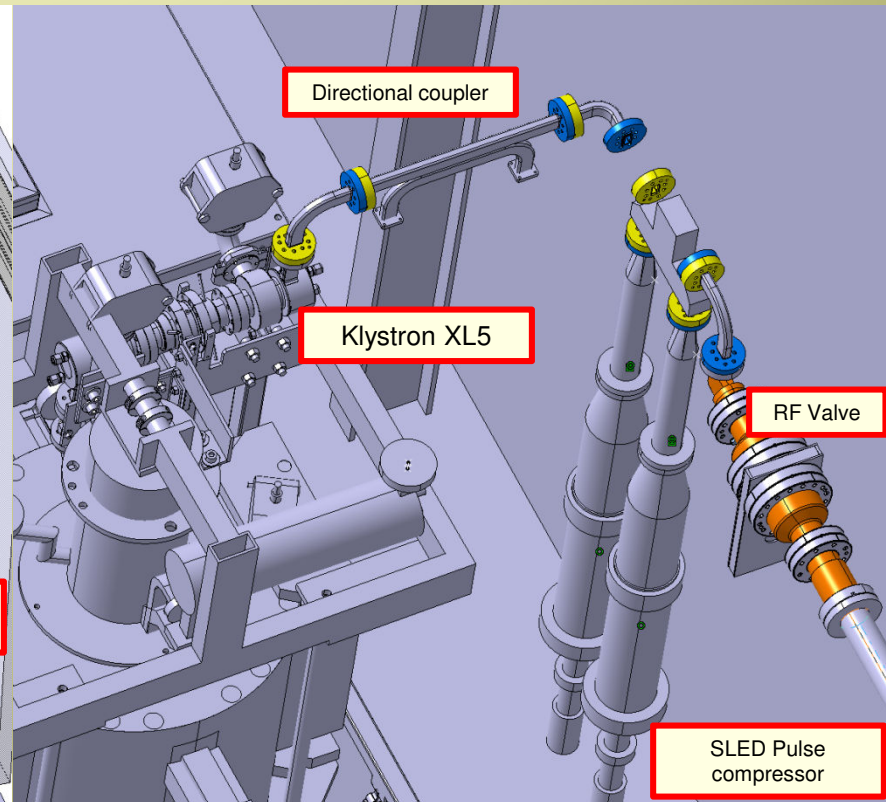
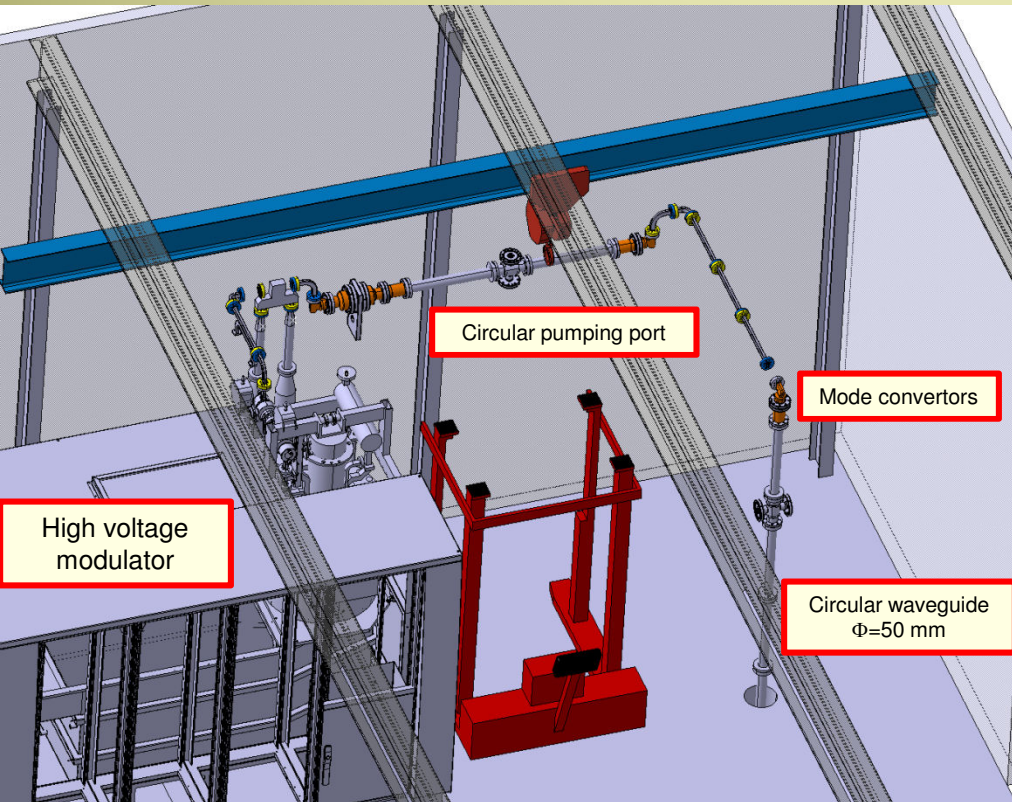


CERN X-band Test-Stand

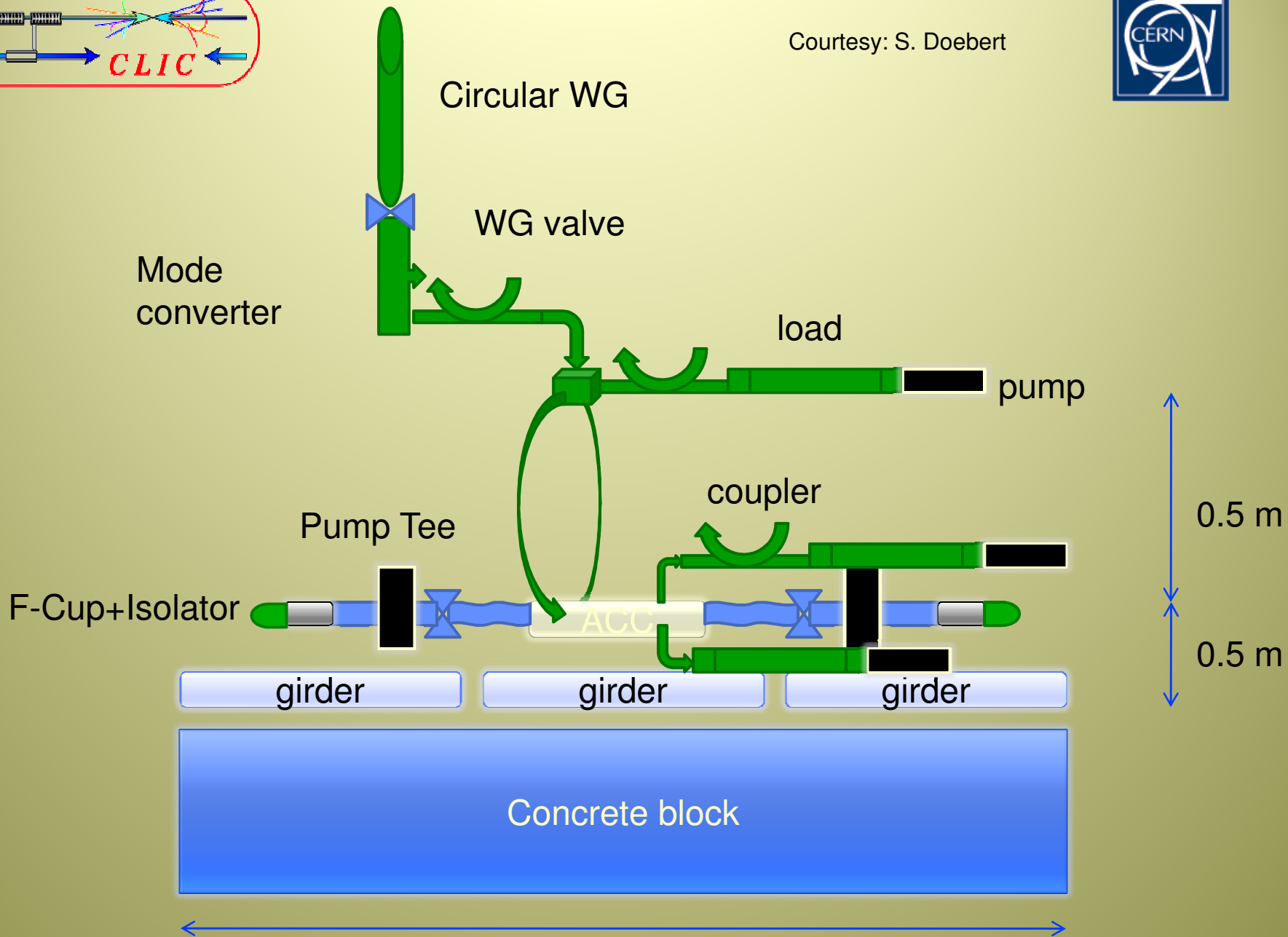
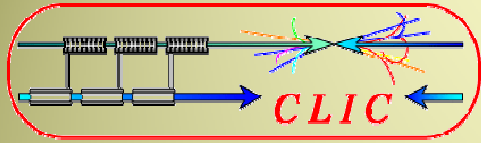


Progress and Perspective



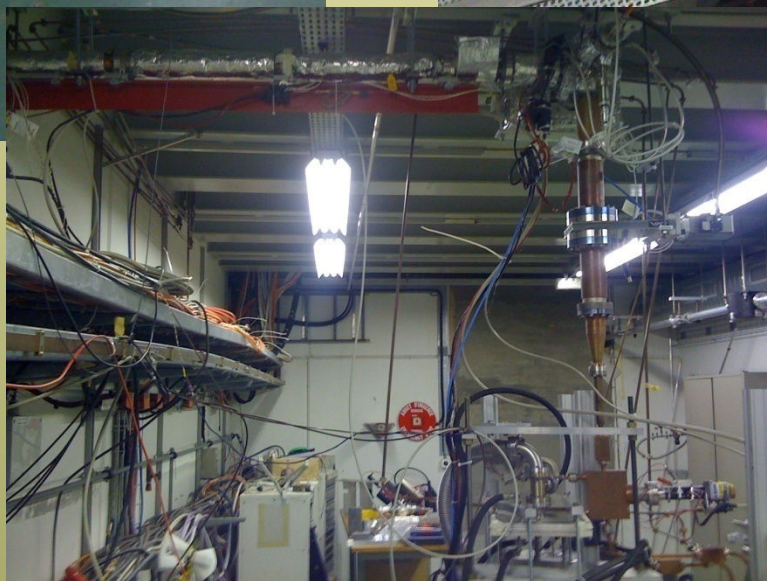
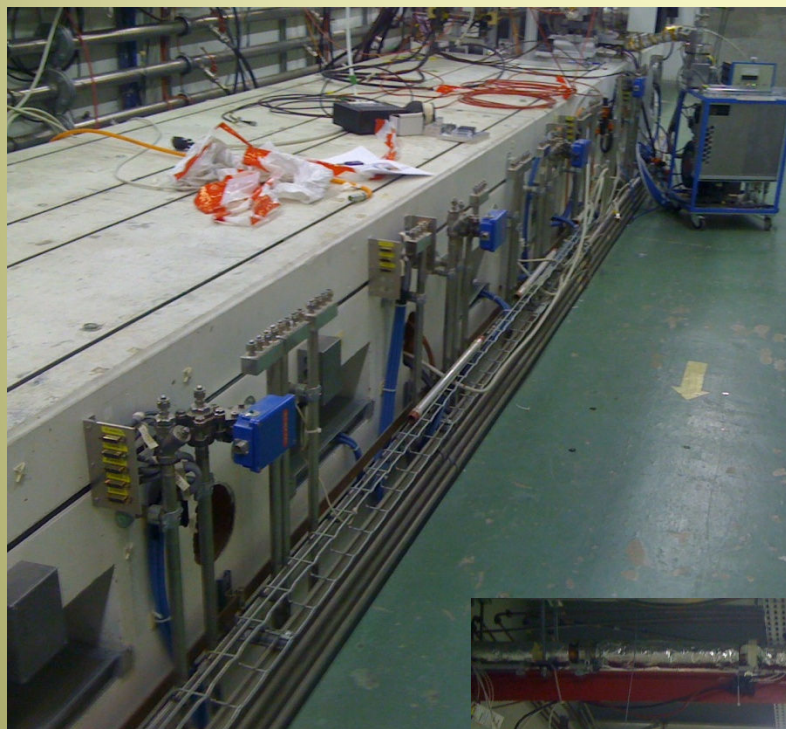
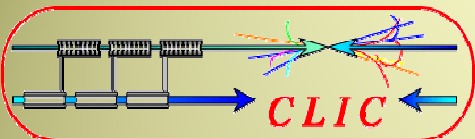
Stand alone Test Stand in CTFII

Courtesy: S. Doebert

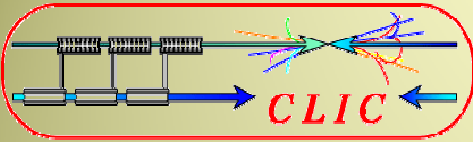




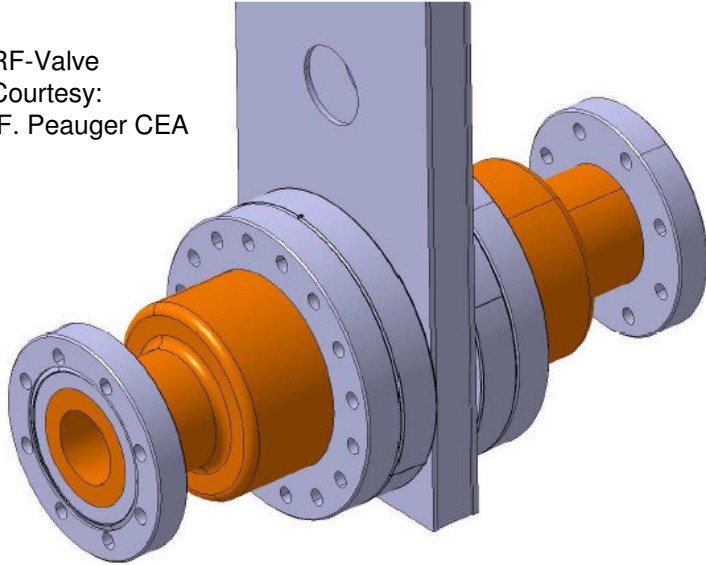
CTF2



Components



RF-Valve
Courtesy:
F. Peauger CEA



ScandiNova

Primary
Power
Connections

Filament
PS Core
Bias PS

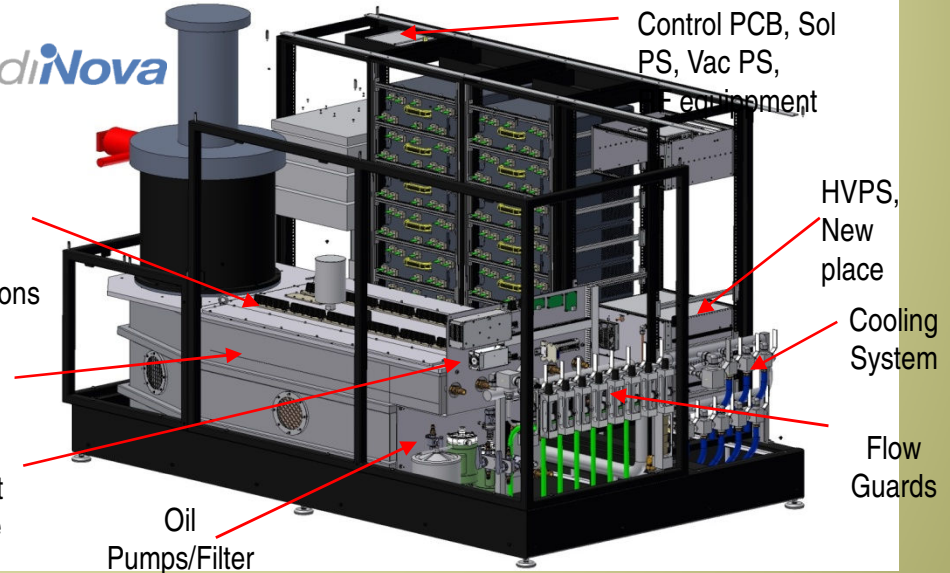
Oil
Pumps/Filter

Control PCB, Sol
PS, Vac PS,
Equipment

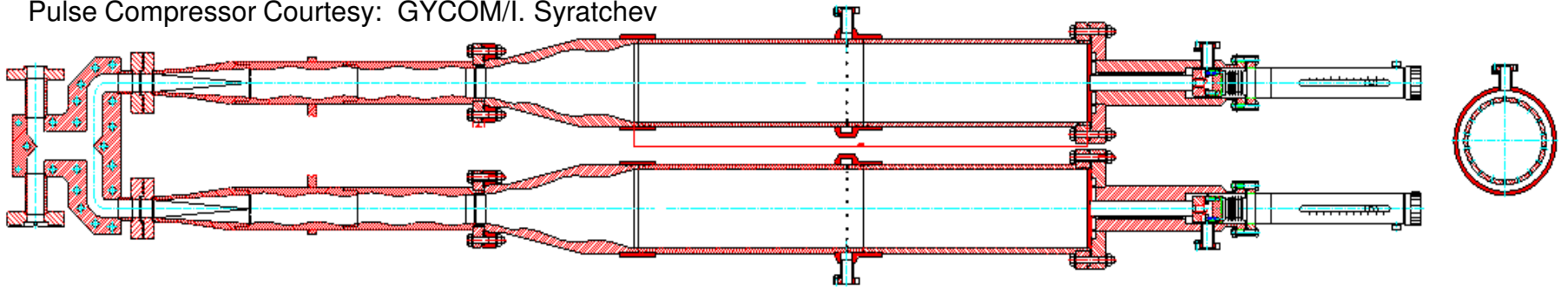
HVPS,
New
place

Cooling
System

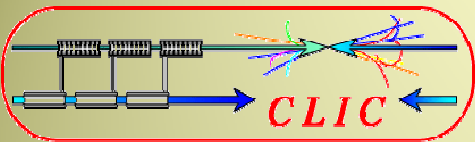
Flow
Guards



Pulse Compressor Courtesy: GYCOM/I. Syrathev

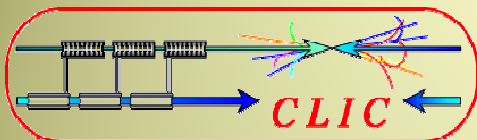


Pulse Compressor (Gycom)





Klystron

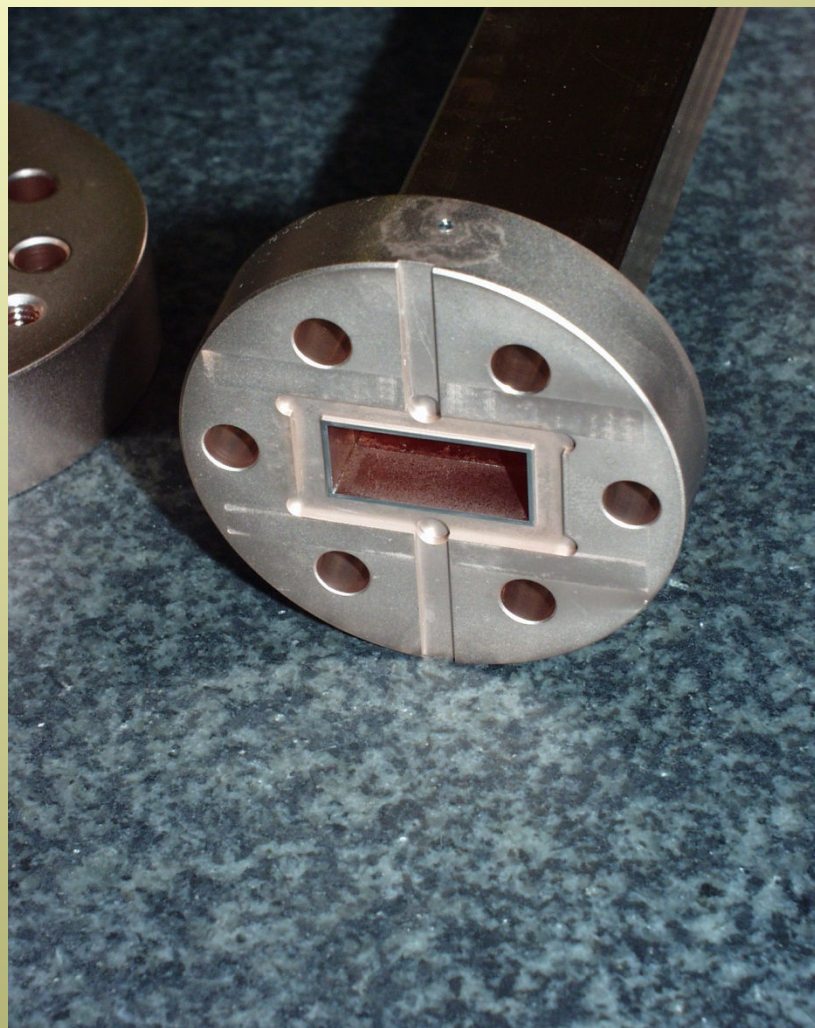
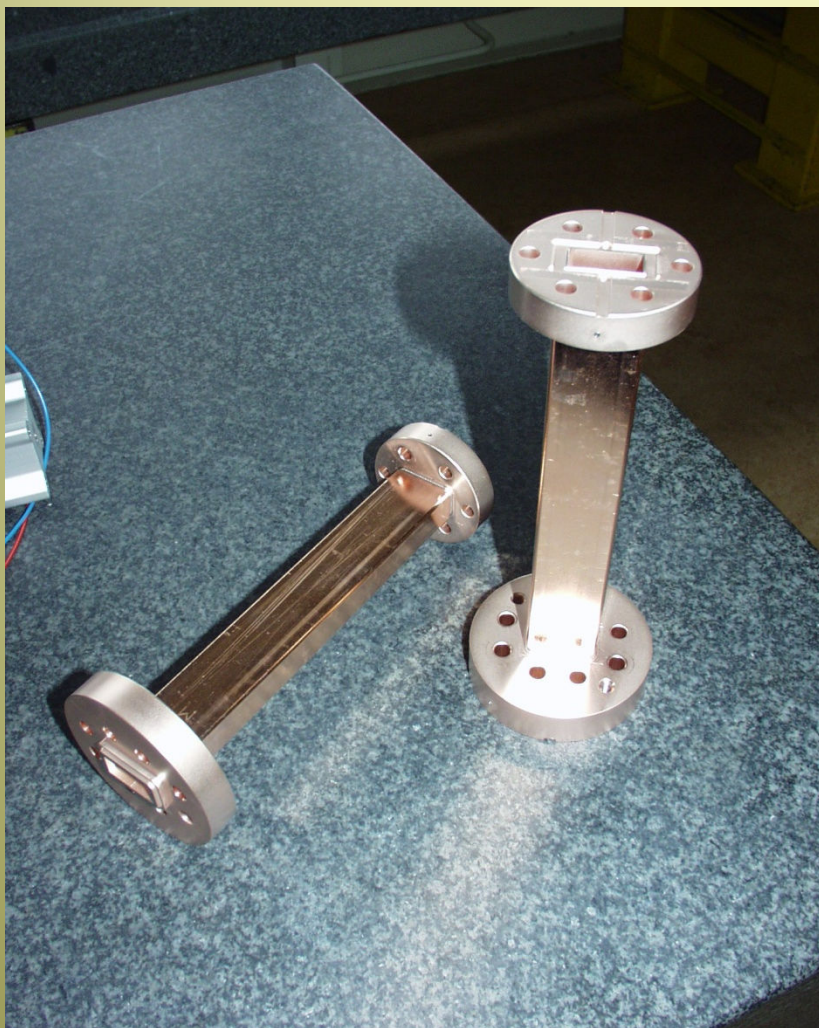
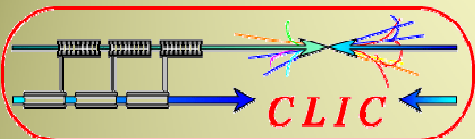


Fabrication Progress Report Recent Images continued

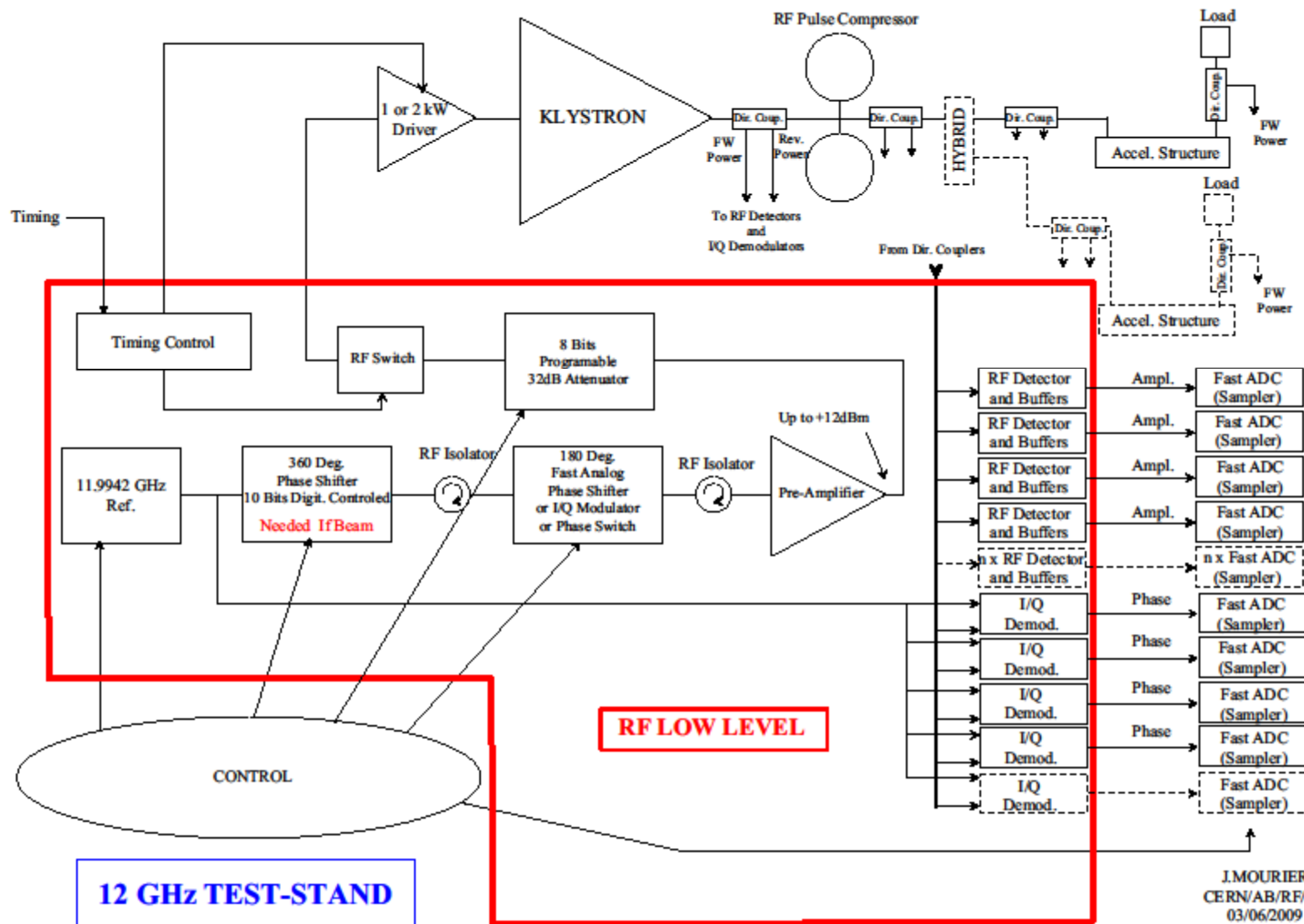
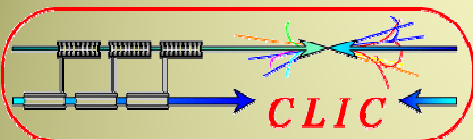
- Miscellaneous images



Flanges

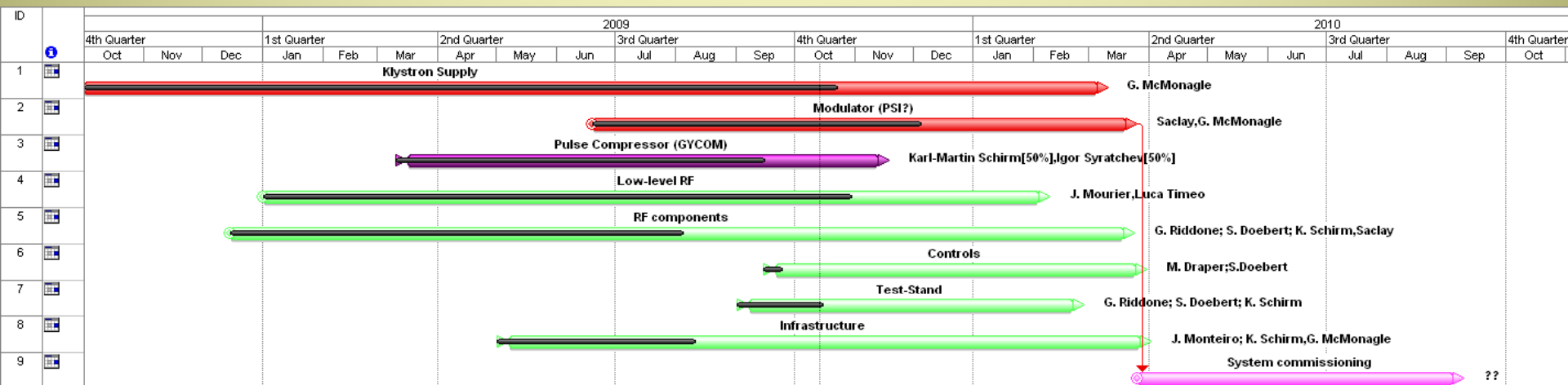
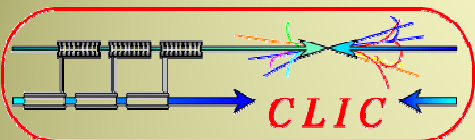


LL-RF





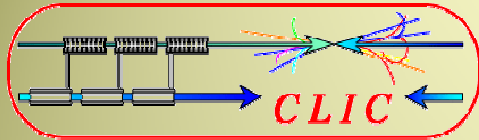
Schedule (10/2009)



- ! Klystron and Modulator still driving the schedule
- ! Special RF components require close follow-up
- ! 12 GHz power (without compression) should be available in CTF2 in **May 2010**



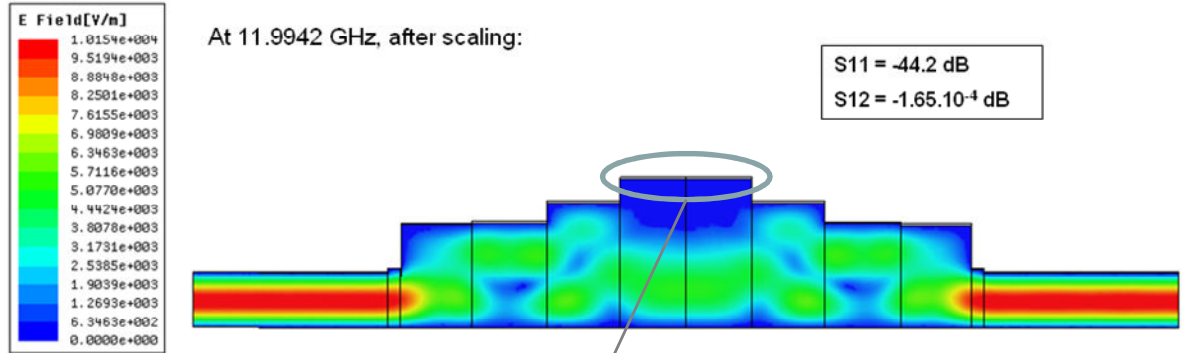
Conclusion:



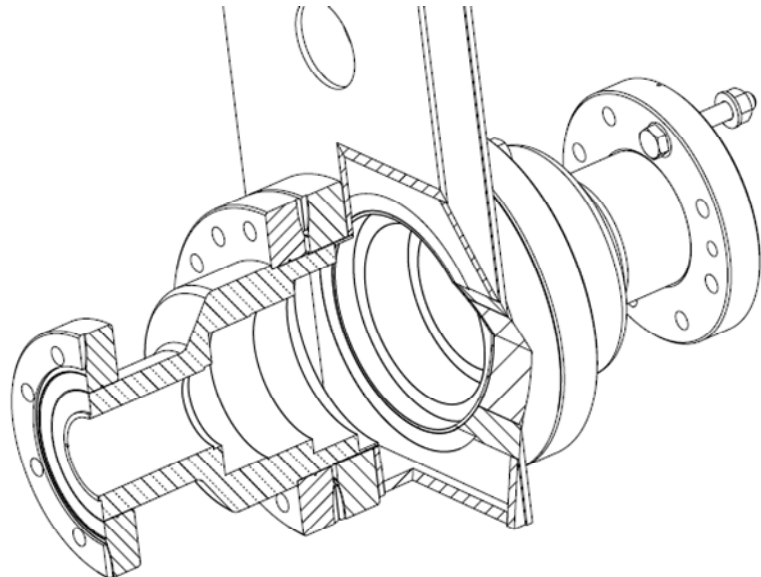
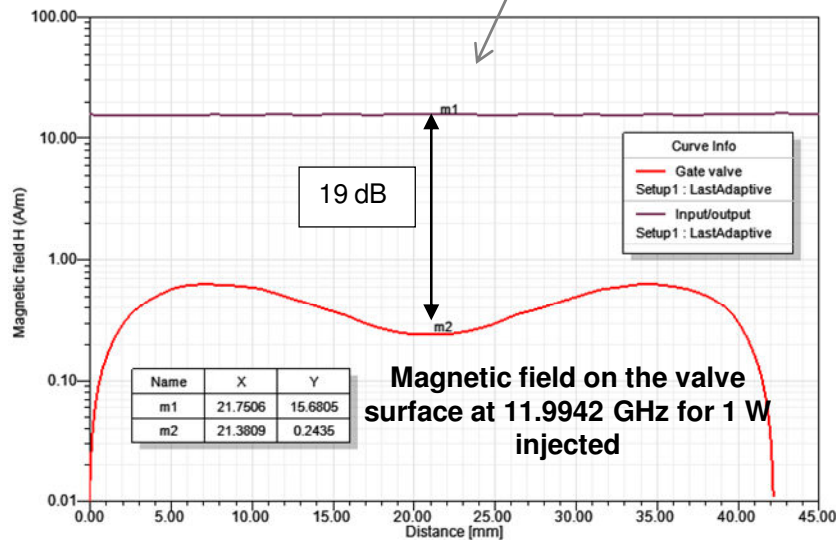
- Activity running smooth – collaboration is excellent
- Program is (still?) on track – planning and budget
- Trouble is in the details – real challenges ahead....
- Need to follow more closely certain items
- Installation and commissioning will be men-power driven.....
- Involving future users will be required.....
- Still hoping for an additional klystron.....

Design and fabrication by CEA/CERN

The RF valve has been introduced by A. Grudiev (CERN) in the CTF3 30 GHz test stand. It works on the circular mode TE_{01}^0 mainly to avoid surface electric field and have steps in diameter to “focus” the wave in the center of the guide. Based on the same principle, RF valves working at 11.4 GHz have also been developed at SLAC for accelerating structure testing. The 12 GHz RF valve is a scaled version of the SLAC one.

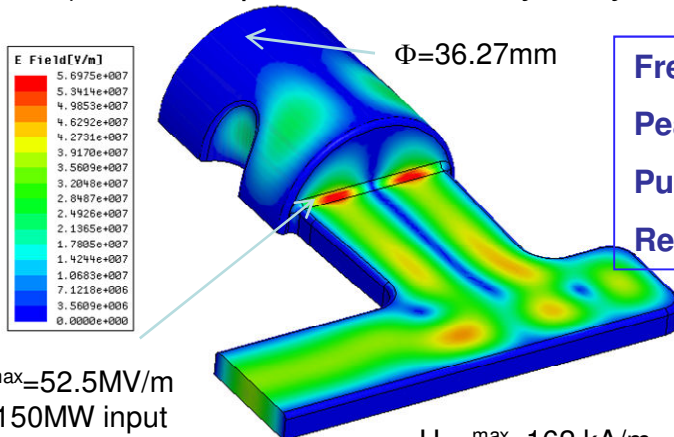


Frequency:	11.994 GHz
Peak power:	120 MW
Pulse length:	300 ns
Repetition rate :	50 Hz



Design and fabrication by CEA/CERN

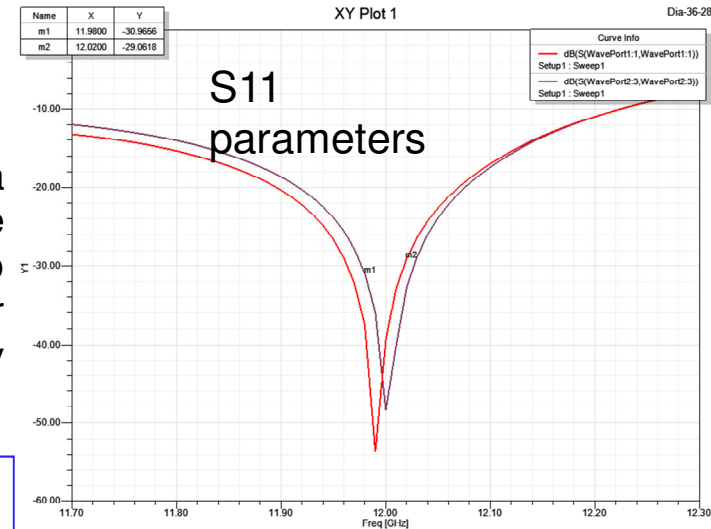
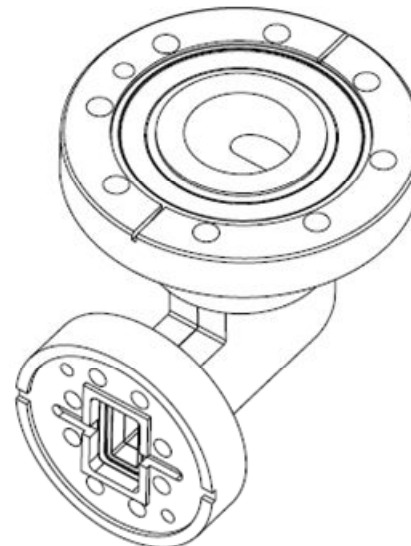
The mode converter is made in two parts. The first part is a rectangular waveguide bend on H plane. It converts the TE_{10} mode into a TE_{20} mode. The second part is a circular waveguide with two posts positioned at 180° at a certain distance of the rectangular section. This design is based on an original idea of S. Kazakov (KEK). It is compact and relatively easy to fabricate



Frequency: 11.994 GHz
Peak power: 120 MW
Pulse length: 300 ns
Repetition rate : 50 Hz

$E_{\text{surf}}^{\text{max}}=52.5\text{MV/m}$
 with 150MW input
 power at 11.9942GHz

$H_{\text{surf}}^{\text{max}}=162\text{ kA/m}$
 with 150MW input
 power at
 11.9942GHz giving
 $\Delta T=5.8^\circ$ with 250 ns
 pulse length



Bandwidth of 150 MHz @ -20dB reflection
 and -0.0618 dB transmission at 11.994 GHz
 giving 98.6% conversion efficiency in power

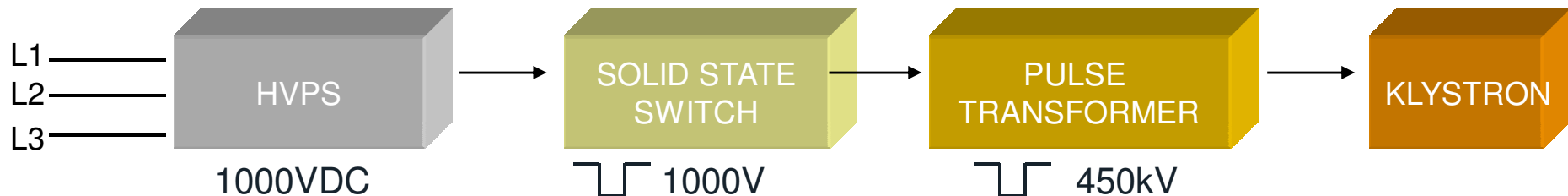
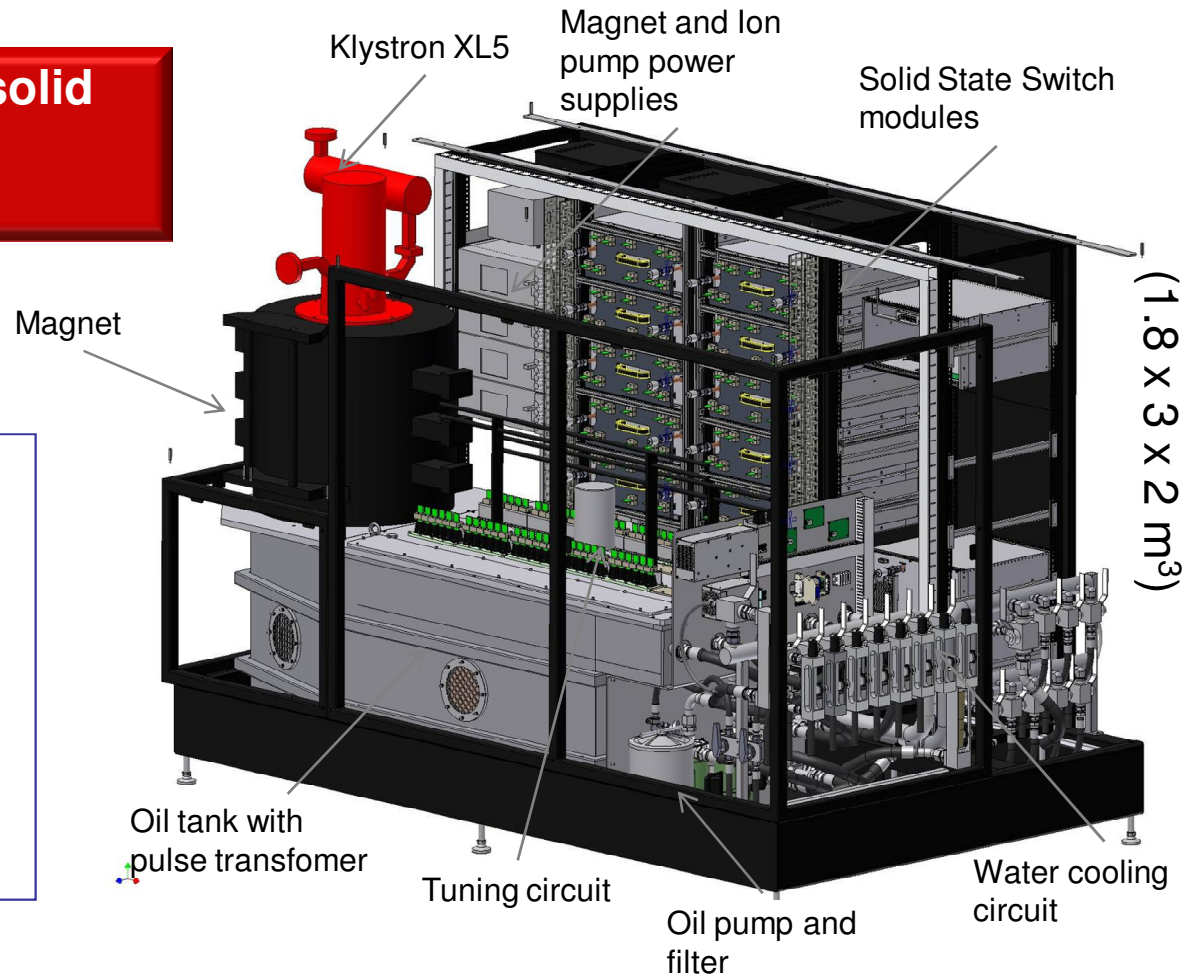
The fabrication technology is based on classical high temperature vacuum brazing of machined CuC2 and 316LN pieces. First the two half parts of the bend and the circ. waveguide with the two posts are brazed separately. The stainless steel flanges are brazed in a second step after re-machining. The third brazing concerns the two sub-assemblies and an intermediate round base used for the transition between the rect. and the circ. Parts.

High Voltage Modulator

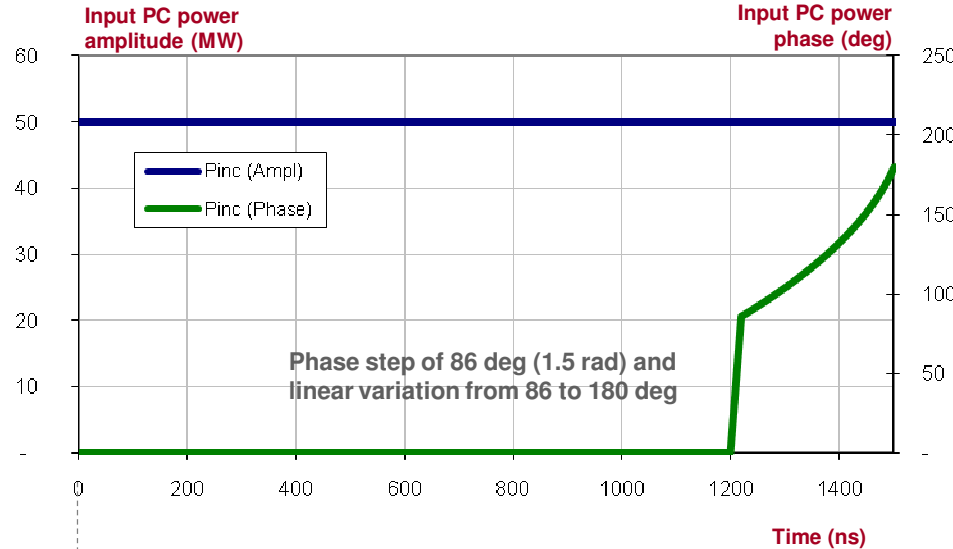
Development of a new solid state modulator by SCANDINOVA

Specification :

High Voltage :	450 kV
Current :	335 A
Flat pulse length:	1.5 μ s
Pulse length at 50%:	2.3 μ s
Repetition rate:	50 Hz
HV ripple:	0.25 %
Pulse to pulse stability:	0.1 %



Pulse waveform after SLED compression



$$Q_0 = 150000$$

$$Q_L = 25000$$

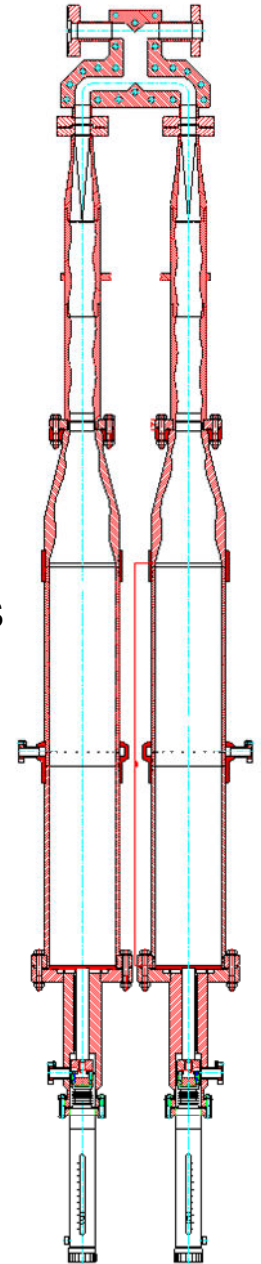
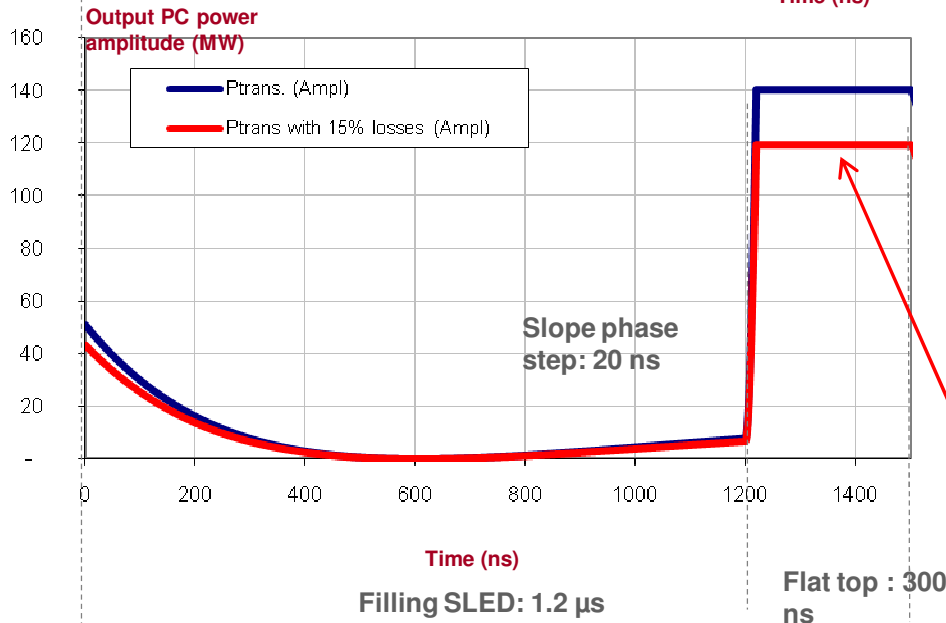
$$\beta = Q_0/Q_x = 5$$

Reflexion coef = 0.67

SLED Filling time = 0.663 μ s

Power multiplication factor = 2.75

120 MW, 300 ns assuming 15% of losses in the RF network



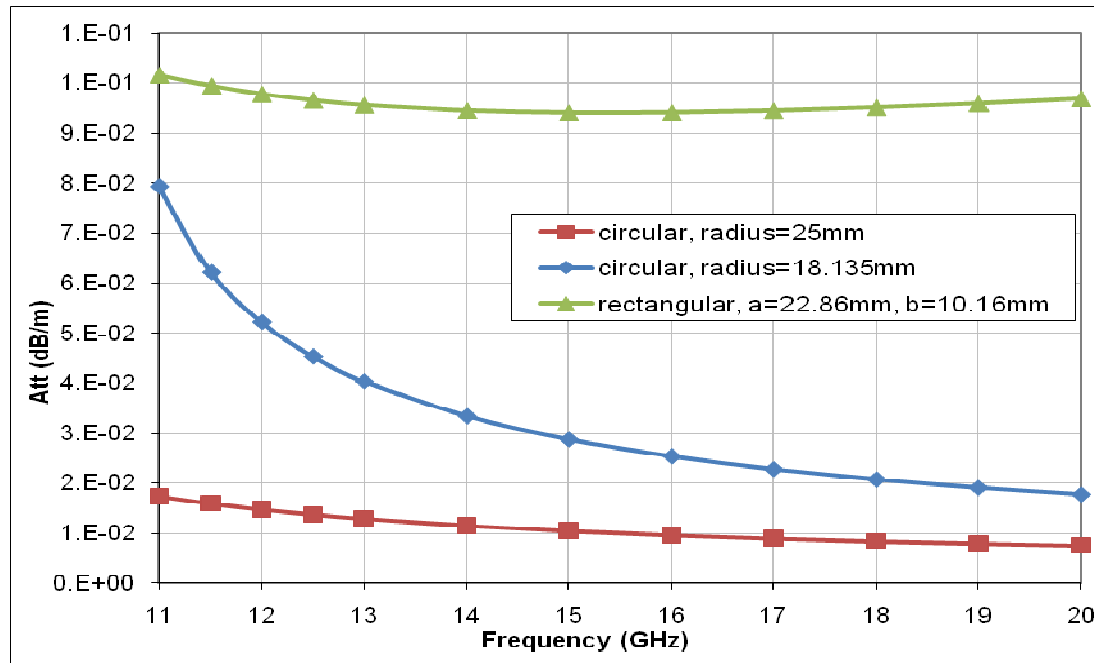
Propagation in the circular higher order mode TE₀₁^o

Attenuation:

$$\alpha_c (dB/m) = 8.686 \frac{R_s}{a\beta\eta k} \left(k_c^2 + \frac{k^2}{p'_{01}{}^2 - 1} \right) \text{ for TE}_{01}^o \text{ in circ. waveguide with radius } a \text{ (m)}$$

$$\alpha_c (dB/m) = 8.686 \frac{R_s}{a^3 b \beta \eta k} (2b\pi^2 + a^3 k^2) \text{ for TE}_{10}^o \text{ in rect. waveguides with dimensions } a \times b \text{ (m}^2\text{)}$$

With R_s the surface resistance, $p'_{01}=3.832$ the first root of J'_0 which is the derivative of the Bessel function of first kind J_0 , β the propagation constant, k the wavenumber, k_c the cut-off wavenumber and $\eta = 376.7$ ohm the impedance of free-space.



At 12 GHz, losses are almost ten times lower in 50 mm diameter circular wg than in rectangular wg