## **BNL** Plans

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# High Current Cavities at BNL

- BNL working with AES developed a high current  $\beta$ =1 cavity at 704 MHz.
- The cavity was tested to a high gradient.
- BNL and AES have been developing advanced cavity fabrication and processing capabilities.
- Work will be done in the context of the Stony Brook University Center for Accelerator Physics and Education.







## 703.75 MHz 5-cell $\beta$ =1 cavity





Fundamental Power Couplers

Cavity during initial chemistry







## Excellent field performance

BNL1X with He vessel









# Comparison to CERN-AB-2008-064, F. Gerigk et al.

BNL1X with He vessel









#### 5-cell Cryomodule in ERL Hall









# **High Power Couplers**

- We are developing an SRF gun aimed at 1 MW beam power.
- The gun will be fed with two FPCs, intended for 0.5 MW CW each (higher design power)
- Test of the couplers will take place early next year.







## New facilities



Niobium BCP facility

Vertical Test Facility







# Plans:

- BNL is interested in collaborating in the SPL
- Together with Stony Brook University and Advanced Energy Systems and in collaboration with CERN we will submit a proposal to DOE to design, build and test a 704 MHz  $\beta$ =0.92 cavity for the SPL.
- We plan to pursue DOE funding for support of the SPL collaboration.







# BNL cavities for SPL

I. Ben-Zvi, R. Calaga BNL, Stony Brook SPL Workshop, Dec 12, 2008

Ack: A. Burrill, H. Hahn, J. Sekutowicz, P. Kneisel, G. McIntyre, Y. Xiao & AES

- Design strategy, measurements
- Improvements & SPL cavity
- Conclusions

### The Problem



for 1 V/pC

### The Solution

#### Graphic courtesy AES



Main mantra for high currents: <u>Simple & Robust</u> 704 MHz, Cavity Stiffness, Large Apertures, Warm Ferrites

## Cavity Design



Note: BNL I is fabricated & tested, BNL II is under optimization

### 3 Stage, Parametric Scans



### Natural Conduit, BP



#### Naturally better for coupler kicks

### Some Facts

Difference mainly in wall angle

Parameter	Unit	BNL $1(HC)$	BNL 2 $(HC)$	CEBAF(HG)	TESLA(HG)		
Frequency	[MHz]	703.75	703.75	1497	1300		
Number of cells	-	5	5	7	9		
(R/Q) * G	$[\Omega^2]$	$9 \times 10^4$	$9.69 \times 10^4$	$2.1 \times 10^5$	$2.8 \times 10^5$		
$E_p/E_a$	-	1.97	2.36	1.96	1.98		
$H_p/E_a$	[mT/MV/m]	5.78	4.76	4.15	4.15		
Cell to cell coupling $(k_{cc})$	-	3%	4.68%	1.89%	1.87%		
Sensitivity Factor $\left(\frac{N^2}{\beta k_{cc}}\right)$	-	$8.3  imes 10^2$	$5.3 \times 10^2$	$2.6 \times 10^3$	$4.1 \times 10^3$		
Field Flatness	-	97.2%	97.3%	97.5%	95 %		
Lorentz detuning coeff.	$[Hz/(MV/m)^2]$	1.28 (UnStiff)	NE	2	1		

 $\mathsf{B}_{_{\mathsf{Peak}}}$  reduced by 18%

from BNL I  $\rightarrow$  II  $$Q_{\rm slope}$$  Vs. Gradient to

proportionally increase

Improvements in cavity

treatment to go beyond

### Copper & Niobium Cavities



# Fabricated & tested 2004-05

# Fabricated & tested 2005-06





HOM Damping, Cu

### SPL Cavity, 704.4 MHz

<sup>1</sup>/<sub>2</sub> Cell Length: 8 % change

Trans. Cavity Height: 0.8 % (15 mm)

Parameter	Unit	BNL 1(HC)	BNL 2 (HC)	SPL
$E_p/E_a$	-	1.96	2.34	2.54
$H_p/E_a$	[mT/MV/m]	5.73	4.69	5.14
R/Q	$[\Omega]$	825	920	756
dF/dR	[MHz/mm]	2.57	3.68	3.59
Cell-cell coupling	-	3%	4.68%	5.11%



### Conclusions

- BNL type 704 MHz cavity for high currents in place
- Detailed study for optimum cavity design improvements proposed from  $1^{st}$  cavity experience
- SPL 704 MHz cavity is a small modification ( $\beta$ -dependent)
- R&D on cold ferrites (80k) -or- "cold joints" can improve real estate gradient (~1-2 m for 2-3 cavities/cryostat)

### Electron Cooler & SRF



### **RHIC Electron Cooling:**

- High energy (54 MeV), high current, high charge
- Replenish *e*<sup>-</sup> every cycle: Energy Recovery
- Very low emittance beams

### Why 700 MHz



Choice of frequency:

- Surface resistance:  $R_{BCS} + R_{residual}$
- Wakefields, HOMs  $\, \propto \, 1/{
  m aperture} \, 
  ightarrow 1/{
  m freq}$
- Availability of power sources, chemical treatment etc..

### Design Criteria



Freq difference between mid & end cells important for multi-cell structures

no e-m fields at HOM couplers positions

Too many cells non-ideal for HOM damping

Graphic courtesy J. Sekutowicz



### Backup: Field Flatness



### First cavity gives excellent agreement without any tuning



### Loss Factors



### HOM Damping Measurements



Frequency [GHz]

### Backup: Mechanical Analysis



**Courtesy AES** 

### **Backup:** Multipacting



### Backup: Coupler Kicks



- Large beam-pipe, natural remedy
- Opposing couplers -or- stub -or- alternating couplers to make the transverse kick negligible



### Static & Dynamic Tuning





### Corrections:

- Chemical treatment & retuning
- $300k \rightarrow 2k$  contraction
- Lorentz force detuning (static, ...)
- Microphonics, hysteresis, ...