SPL RF Frequency Choice: **Cavity Scaling Considerations** 

Cryogenics, RF superconductivity, 2K-4.5K, \$\$\$,...

(Most) presented ideas developed in the framework of the LEP2 sc. cavity design studies (partly unpublished) ...

-> acknowledgements to **Ernst Haebel** and **Philippe Bernard** 

(both retired .....)





(<— still roaming ...) Brontosaurus superconductus altafrequencis

SPL-f-Review 30/4/08

are mine ...

J. Tückmantel, CERN AB-RF

Outline

 Pure scaling of cavities/couplers/...
 f —> 2·f ( -> cavity length / 2)
 1a) ramifications (only perfect cavities)

2) Increase cell number (same cavity/couplers/..) N —> 2·N ( —> recover 'old' cavity length)

2a) ramifications for <u>perfect</u> cavities

**2b) ramifications for <u>real</u> cavities** 

– absolute 'calibration' with SNS simulations

**2c) powering up cavities** 

2d) RF vector feedback

Conclusions





$$derived quantities(2)$$

$$\underbrace{Monopole (longitudinal) wakes}_{beam induced fields}$$

$$\Delta V_{ind}(cavity) = q \cdot \omega \cdot (R/Q)$$

$$\Delta V_{ind}(cavity) \cdot 2 = \Delta V_{ind}(cavity)$$

$$Longitudinal short range wakes/Lscale as f2
$$(\Delta V_{ind}/L) \cdot 4 = (\Delta V_{ind}/L)$$$$

Longitudinal long range wakes (fields with memory)

$$Z_{\parallel}(cavity) = (R/Q) \cdot Q_{ext}$$

$$Z_{\parallel}(cavity) = Z_{\parallel}(cavity)$$
Excitation independent independent independent

derived quantities(3)  

$$\begin{array}{c} & & \\$$



**Two aspects of the beam-cavity-interaction:** 

1) Beam Instabilities

No f<sub>s</sub> nor f<sub>β</sub> as in a circular machine: **an impedance <u>at any frequency</u> can excite the beam** -> creates its own 'line(s)' in modulating the beam (bunch position)

> <u>Also</u> impedances <u>far away from machine lines</u> can be <u>dangerous</u> concerning instabilities

Mode frequency scatter along the linac may save the day ..

An experienced linac beam expert should investigate ... train pattern, mode f, Q<sub>ext</sub> ... scatter .... SNS @ 800 MHz, 6-cells: extensive studies (random !)

### 2) Power Extraction (Derivations —> Appendix)

- principal Machine Lines (ML): multiples of 350 MHz
- weak (<u>n/m ·350 MHz</u>) lines if bunch trains have a m-pattern
- 50 Hz train rate 'invisible': decisive envelope = 350 MHz ML
- <u>relat</u>. form-fact. ≥0.85 up to 5 GHz ( <-- using info <u>A. Lombardi</u>)



### Spectrum relatively more dense at 1400 MHz

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$$P_{ext,cav}(\delta\omega) = \frac{2 \cdot (R/Q) \cdot Q_{ext} I_{b,DC}^2}{1 + (2\delta\omega Q_{ext}/\omega_{ML})^2}; \quad \delta\omega = \omega_{mod e} - \omega_{ML}$$

 $P_{ext,cav} \text{ scales } \textbf{f-independent} \iff \text{ for the same exiting beam } !! \\ \longrightarrow \text{ power-density in coupler *4, local fields (arcing) *2} \\ P_{ext,cav} \text{ is } \textbf{per cavity} \iff \text{ for the same exciting beam } !! \\ \longrightarrow \text{ total extracted HOM power *2} \\ P_{ext,cav} \text{ can become considerably, destroy coupler/load} \\ (there is no <u>principal limit for Q_{ext} .... as long as << Q_0)} \\ \underline{Example on resonance:} \\ I_{L,DC} = 40 \text{ mA, } (R/O) = 50 \Omega (e.g. TM_{out}), O_{ext} = 50000, \delta \omega = 0 \\ \end{bmatrix}$ </u>

 No **coincidence** with a principal **machine line**  $(n \cdot 350 \text{ MHz})$ —> no 'over-power problem' expected

<u>'shifting' of modes :</u> not easy for 'all' modes- is a different problem at 700 and 1400 MHz

since beam spectrum does NOT scale !

-> cannot simply scale TESLA/ILC case as is:

ILC/FLASH : 1 rare BIG bunch (long time between bunches)

SPL/SNS/X : rapid sequence of SMALL bunches (as CBI)

Only safe way: guarantee damping : low Q<sub>ext</sub>

- —> lower extracted power
- --> lower (long range) impedances

Q<sub>ext</sub> transparent under f-scaling. How does it behave under cell-scaling ?

2\*f —> double number of cavities, couplers, tuners, controllers, .... -> 2x \$\$ (\*) ?

Avoid \$\$-increase: keep 'same' cavity length —> double number of cells N —> 2\*N



(\*) see e.g. Ph. Bernard, E. Chiaveri, J.T. : "Technical and Financial Implications of the frequency choice for a sc. accelerator section", Jan. <u>1996</u> (unpublished)

2a) Perfect cavities (same 'cell frequency' for ALL cells) ... including end-cells ....

N-cell cavity, mode m:  $1 \le m \le N$  (regular) passband (see e.g. (\*))

K=cell-to-cell coupling (K=0.85% LEP2) ,  $\omega_0$  = cell basic frequency



(\*) E. Haebel & J.T., CERN/EF/RF **81**-5 "Tuning of a …", Part 1 (theory) Joachim Tückmantel, CERN-AB



### The <u>highest</u> passband mode(s): field amplitudes in cells





2b) Before entering 'imperfection statistics', some facts:
number of modes; only <u>a single bad one</u> can be sufficient to 'kill' above cut off frequency: propagation into next cavity/'warm' damping

Let's find the 'bad guy' and do something about it .....

HOM couplers (but also test antennas) are on the cut-off tubes (\*)-> coupling depends ONLY on end-cell fields uniquely

• Modes with low end-cell field are potentially dangerous

-> the more dangerous -> the more <u>'invisible'</u> in bench-meas.

• R/Q and end-cell field-levels 'not' correlated

-> high peaks in bench measurement have high or low R/Q

-> no distinction for high R/Q in transmission test

?

(-> bead-pull: 'a mess' except lowest modes)

(\*) experience from 500 MHz 5-cell cavity test —> never ports on cells Joachim Tückmantel, CERN-AB

## Imperfect cavities (each cell has 'its own' frequency)

End-cell correction (tube!) done for accelerating mode (not HOMs!)
Cell-f scatter is intrinsic property of manufacturing process!!
—> have to 'cheat' for accelerating mode by individual cell tuning (include. f<sub>0</sub> tuning) after cavity fabrication of whole cavity.
HOMs have to accept 'what is' after the fundamental mode tuning





**HEPL:** differing end-cells: trapped modes <u>limited I<sub>b</sub> far below specs</u> (no external HOM damping at all)

LEP2: The 'civilized' TM<sub>012</sub> mode (<u>low K</u>) had strong mode-mixing: 2 opposingly inclined field profiles (high at one, low at other end) —> put one HOM coupler on BOTH sides (also for dipoles) ... if dipole modes (2 polarisations !) have such a pattern ???

# Stolen' from (Proc. LINAC06, Knoxville) J. Sekutowicz, HOM Damping and .... sc. Cavities

(calculated examples)



Figure 1: Example of mode trapping in a 13-cell cavity. End-cells and inner-cells have different frequencies for this resonant pattern. frequency-difference centre cells <-> end-cells



Figure 3: Shorter structures make trapping less probable.

less cells makes it better ...



Details: E. Haebel & J.T., CERN/EF/RF 81-5 "Tuning of a ...", Part 1 (theory)

Mode frequencies in passband

K=cell-to-cell coupling ,  $\omega_0$  = cell basic frequency ('zero-mode')

$$\omega_n^2 = \omega_0^2 \cdot \left(1 + 2 K \cdot (1 - \cos(\pi \cdot n/N))\right) \implies \frac{1}{\omega_m^2 - \omega_k^2}$$

Distance of neighboring modes: smaller for more cells (larger N) Most critical close to zero and  $\pi$  mode





# For compensation: increase cell-to-cell coupling K ?!?!

### **Problems:**

Needs <u>wider iris opening</u> (for elliptical cavity: 'sc. holy cow')

-> lower R/Q (more cold He / MV)

--> higher E<sub>peak</sub>/E<sub>acc</sub> (field emission !!)

--> passbands get deformed ( $d(\omega^2)/d\Theta=0$  -> mode mixing)

magnetic and electric coupling may cancel -> K=0 (which happens sometimes for 'higher HOMs' anyway)

# Not a 'saves all' solution, can even become worse ...

**'Calibration' with SNS simulations (R. Sundelin et al. PAC 91) Optimists live easier;** here assume always worst case (\*) ... (6-cell cavities @ 806 MHz,  $I_{train} = 20 \text{ mA}$ ) Transverse instabilities OK, error magnifications acceptable .... Longitudinal instabilities OK .... .... if the loaded cavity Q for <u>each (\*)</u> HOM is less than  $10^8$ Beam current SPL  $*2 \rightarrow Q_{ext}/2$ Limit  $5 \cdot 10^7$  all modes SPL @ 40 mA  $f_{SPL} *2 \longrightarrow Z_{\perp} *4 \text{ need } Q_{ext}/4$ : Limit  $1.25 \cdot 10^7$  all modes SPL @1408 MHz, 5-cells 5-cell -> 10 cell:  $Q_{ext}/2 \dots Q_{ext}/8$  perfect cavities Limit 1.6.10<sup>6</sup> on 5-cell SPL (each HOM (\*)) End-cell 'problem', fabrication tolerances, say worst factor 4 Limit  $4 \cdot 10^5$  on 5-cell SPL (each HOM (\*))

SPL is 2x as long as SNS  $\longrightarrow$  factor 2....

 $\underbrace{\text{Limit } 2 \cdot 10^5 \text{ on 5-cell SPL(each HOM (*))}}_{\text{Joachim Tückmantel, CERN-AB}} Q_{MC} \approx 10^6$ (\*) Terrorist to FBI: You have to be <u>always</u> successful, we <u>only once</u> !



 $f_{b} = \underline{relative}$  bunch form factor;  $f_{b} = 1$  for point-bunches

# 2d) Fast RF vector feedback considerations



The probe antenna (PA) should be on the cavity end opposing the main coupler (MC) (avoid cross-talk !!)
The polarity between MC and PA alternates along the (fundamental) passband modes (m) +-+-+-....
—> Modes with inverted (wrsp to acc. mode) polarity without special filters or .... the loop auto-oscillates on these f<sub>m</sub>

In LEP times a few sc. LEP2-type 4-cell sc. cavities were also used in the SPS injector but had to be made invisible during the proton cycle by a **high gain RF vector feedback** (120 dB !!). Main problem for feedback:

separate 4 modes of fund. passband to prevent auto-oscillation and still act on these modes ('wide band' tetrode amplifier)

'Large box' full of (low power) RF components (\$\$\$), ..., watchmakeres's work, setting up was time intensive.

But still not possible to separate the accelerating  $\pi$ -mode (352.2 MHz) and the  $3\pi/4$  mode at about 351.2 MHz ( $\Delta f$ = 1 MHz) by 'classical' means to sufficient attenuation.

Use trick: cable roll that was  $M^*\lambda_{\pi}$  long for the  $\pi$ -mode and  $(M-1/2)^*\lambda_{3\pi/4}$  long for the  $3\pi/4$  mode, creating another factor (-1)

### Worked well but demanding ....

—> if possible keep fundamental passband modes as far as possible apart in f and only few of them —> low cell number

### **Conclusion(1) : Threshold Current**



**Conclusion(2) : Other Aspects** 

**stiffer** <u>bare cavity</u> at higher f (same Nb sheet thickness)

(possibility to) **cool** (hook type) <u>HOM couplers</u> by conduction

### **1/4 wasted energy** to <u>charge up cavity</u> before beam

complicating the fast <u>RF vector feedback design/prod./setting</u>

The decision 700/1400 MHz – conc. HOMs, impedances, .. – is **NOT a clear-cut engineering decision** but has aspects of **a stock-market type decision: risk against benefit** 



the % numbers are purely accidental and any resemblance to .... Joachim Tückmantel, CERN-AB

### Challenger Accident 28 Jan. 1986



On January 28, 1986 America was shocked by the destruction of the space shuttle Challenger, and the death

National Aeronautics and Space Administration

#### George C. Marshall Space Flight Centor Marshall Space Flight Center, Alabama 35812

EP25 (79-13)

January 19, 1979

TO: EE51/Mr. Eudy

FROM: EP25/Mr. Miller

SUBJECT: Evaluation of SRM Clevis Joint Behavior

As requested by your memorandum, EES1 (79-10), Thiokol documents TWR-12019 and letter 7000/ED-78-484 have been revaluated. We find the Thiokol position regarding design adequacy of the clevis joint to be completely unacceptable for the following reasons:

a. The large sealing surface gap created by excessive tang/clevis relative movement causes the primary D-ring seal to extrude into the gap, forcing the seal to function in a way which violates industry and Government D-ring application practices.

b. Excessive tang/clevis movement as explained above also allows the secondary 0-ring seal to become completely disengaged from its sealing surface on the tang.

c. Contract End Item Specification, CPW1-2500D, page I-28, paragraph 3.2.1.2 requires that the integrity of all high pressure case seals be verifiable; the clevis joint secondary O-ring seal has been verified by tests to be unsatisfactory.

Questions or comments concerning this memorandum should be referred to Mr. William L. Ray, 3-0459.

John Q. Miller

Chief, Solid Motor Branch

First warning on deficient seal: Jan. 1979

when politics, 'bean counting', .... collides with 'too conservative' engineers ...





Thank you for your attention!

Appendix: Induced voltage, impedance extracted power

**Appendix: Induced voltage, impedance, extracted power Induced voltage by single <u>bunch train of M bunches:</u> regular <u>inter-bunch</u> time T\_B; mode <u>frequency</u> \omega; <u>FIELD</u> damping time \tau\_F = 2\omega/Q\_{tot}** 



<u>Example</u>: f=2GHz,  $Q_{ext}$ =100 ->  $\tau_F$ = 16 ns >>  $T_B$ =2.8 ns (352MHz) bunches are 'always' coupled --> (only) 352 MHz multiples are true 'machine lines'

1) 'strong' damping = field mainly decays during  $T_B : T_B / \tau_F$  'large'

$$q = \exp\left[(i\omega - 1/\tau_F) \cdot T_B\right] = \varepsilon \cdot \exp(i\omega \cdot T_B); \quad \varepsilon = \exp(T_B/\tau_F) <<1$$



(1-q) does not get close to zero: **<u>no resonant effect</u>** 

2) 'week' damping: field mainly 'survives' during  $T_B : T_B/\tau$  'small' i.e.  $exp(T_B/\tau_F) \approx 1$ If also f close to multiple of  $1/T_B = 352$  MHz:  $(\omega - \delta \omega)T_B = 2\pi \cdot n$  $\longrightarrow$  use  $exp(x) \approx 1 + x$  for small |x|

$$V_{\infty} = \frac{\Delta V}{1 - \rho} = \frac{q \cdot \omega \cdot (R/Q)}{1 - \exp\left[(i\omega - 1/\tau_F) \cdot T_B\right]} \approx \frac{q}{T_B} \frac{\omega \cdot (R/Q)}{i\delta\omega \cdot -1/\tau_F}$$

'stable field' (no large 'ripple')

(1-q) gets close to zero at any ML ( $f=n/T_B$ ) : resonant effect



# **Extracted power:**

to be transported by the <u>coupler</u> and digested by the <u>load</u> and replaced by the <u>accelerating field</u>

For 'stable field'  $P_{ext}(\delta\omega) = \frac{|V_{\infty}|^{2}}{2 \cdot (R/Q) \cdot Q_{ext}} = \frac{2 \cdot (R/Q) \cdot Q_{ext}}{1 + (2\delta\omega Q_{ext}/\omega)^{2}}$   $P_{ext} \text{ is } \omega \text{-independent: coupler P-density *4, fields (arcing) *2 !!}$   $P_{ext} \text{ is } \omega \text{-independent: coupler P-density *4, fields (arcing) *2 !!}$ 





<sup>1</sup> Ernst Haebel got 'ballistic' each time that this 'fact' was 're-discovered' about all 2 years by new people (joining the field) ....



### **Extracted power can be smaller** for higher $Q_{ext}$ for 'larger' $\delta \omega$ BUT: <u>induced cavity field</u>, $U_{st}$ <u>always larger</u> for higher $Q_{ext}$

**Energy conservation**, NO power conservation: higher  $Q_{ext}$  confines stripped beam energy longer in cavity; possible coupling train to train This field (energy)

- may decelerate coming particles more: more stripped beam energy
- changes  $V_{acc,tot}$  unpredictable (RF feedback only on main mode)
- makes additional cryo losses
- sneaks over MC and circulator (built for  $f_0$ ) to klystron





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If field is not stable ('ripple') <u>average power</u> (over repetition period  $T_R$ ) has to be expressed as

$$\langle P_{ext} \rangle = \frac{1}{T_R} \int_0^{T_R} dt \cdot P_{ext}(t) = \frac{1}{2 \cdot (R/Q) \cdot Q_{ext} \cdot T_R} \int_0^{T_R} dt \cdot |V(t)|^2$$

For SPL (except very high  $Q_{ext}$  modes) bunch-trains are separated ( $T_R = T_T$ ) and about 'rectangular power profile'

$$\left\langle P_{ext} \right\rangle \approx d \frac{2 \cdot (R/Q) \cdot Q_{ext} I_{b,on train}^2}{1 + (2\delta \omega Q_{ext}/\omega)^2}$$

d=duty-cycle (5%)  $I_{b,on train} = q/T_B$  the current during the pulse (40 mA... 64 mA)