

Towards an X-Band Power Source at CERN and a European Structure Test Facility

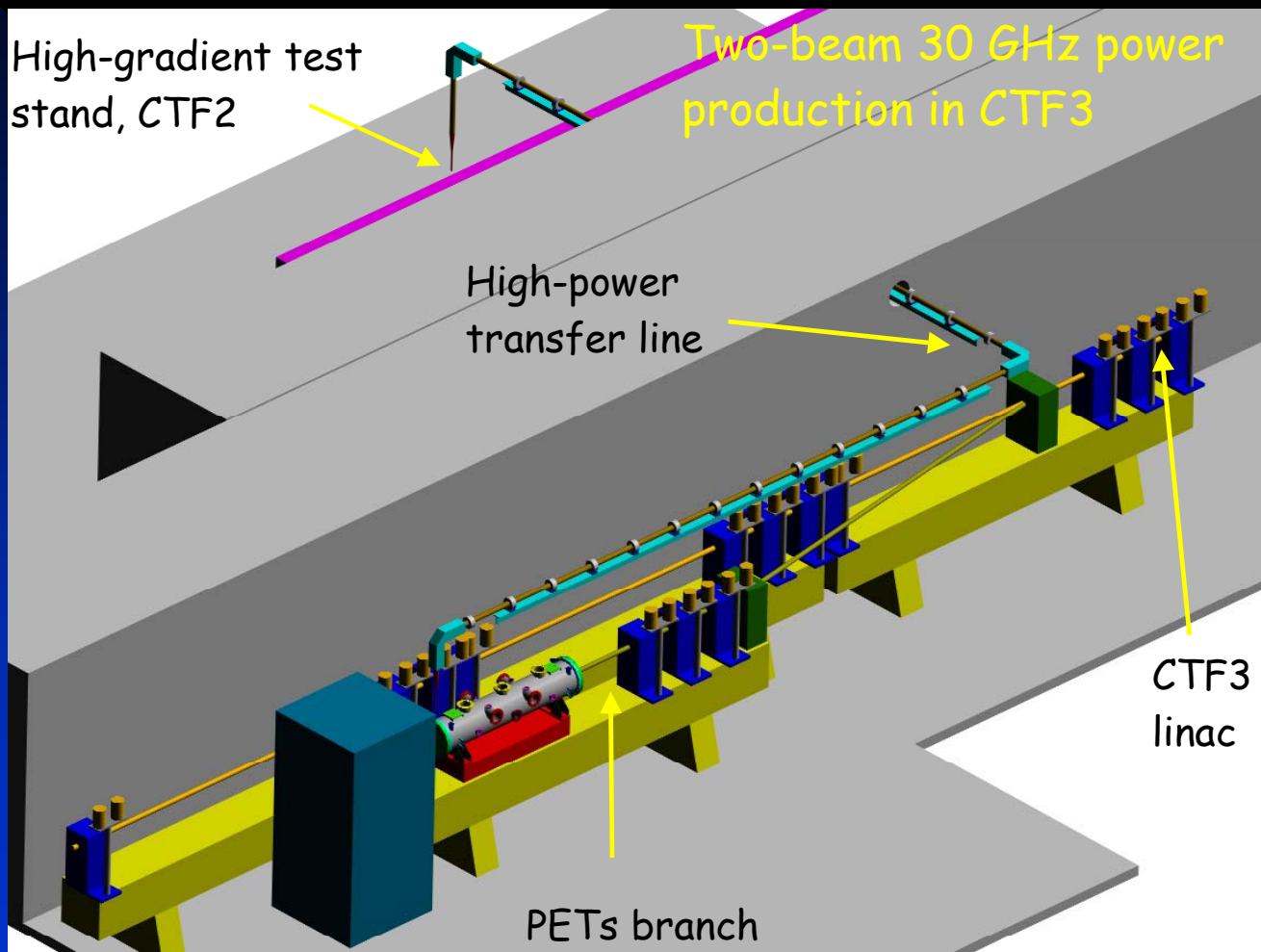
Erk Jensen and Gerry McMomagle
CERN

19-Jun-07

*The X-Band Accelerating Structure Design and Test-Program Workshop
Day 2: Structure Testing Programs and Facilities*

Present situation

- Existing mid-linac power station test facility



Plan

- The Two-beam Test Stand (2TBTS) will eventually be our structure test facility.
- It will be operational for structure tests from 2009 (but only up to 140 ns pulse length!)
- We could transform the mid-linac power station to 12 GHz?, but
 - ◆ it would not be ready before 2BTS,
 - ◆ it would interfere with other CTF3 commissioning,
 - ◆ it could not be operated in parallel with 2BTS,
 - ◆ while transforming, we wouldn't have no facility at all.
- We continue and intensify tests at 11.424 GHz, both at SLAC and KEK.
- But we really need a stand-alone test stand *soon!*
- *This need is not new!*

In 2005, I wrote*):

- During CTF3 construction phase, **limited time available** to produce 30 GHz power.
 - ◆ Test 4...5 structures/year + waveguide components + pulse surface heating experiments?
- CTF3 runs at \approx **10 Hz** (limit 50 Hz), which is low for conditioning Mo or W structures.
 - ◆ Tests of Mo structures at SLAC indicate a factor 10 lower "conditioning rate" than Cu!
- CTF3 is a **test facility**, not a production accelerator.
 - ◆ Only one 30 GHz output from CTF3!

**This is why we need a reliable,
stand-alone 30 GHz power source:
> 160 MW, > 70 ns, > 100 Hz**

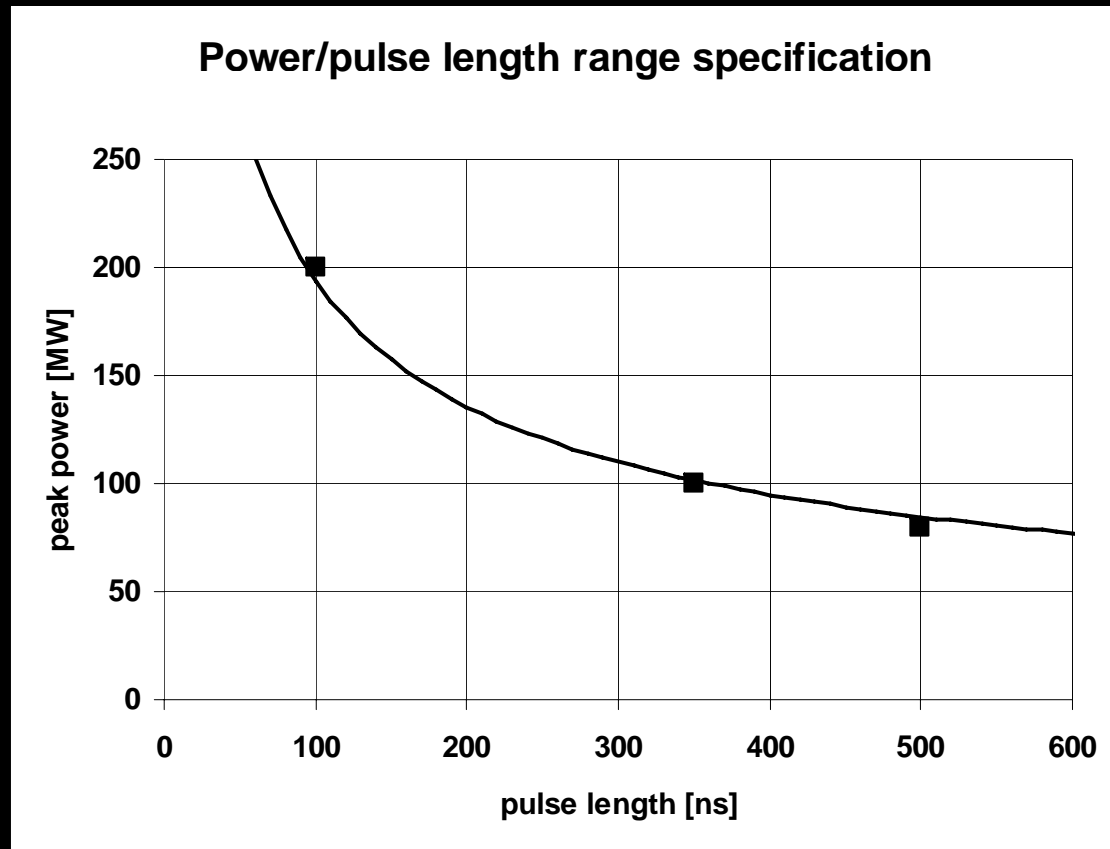
The frequency has changed, but many arguments are still valid today.

*) at the SLAC meeting where the US High Gradient Collaboration was established

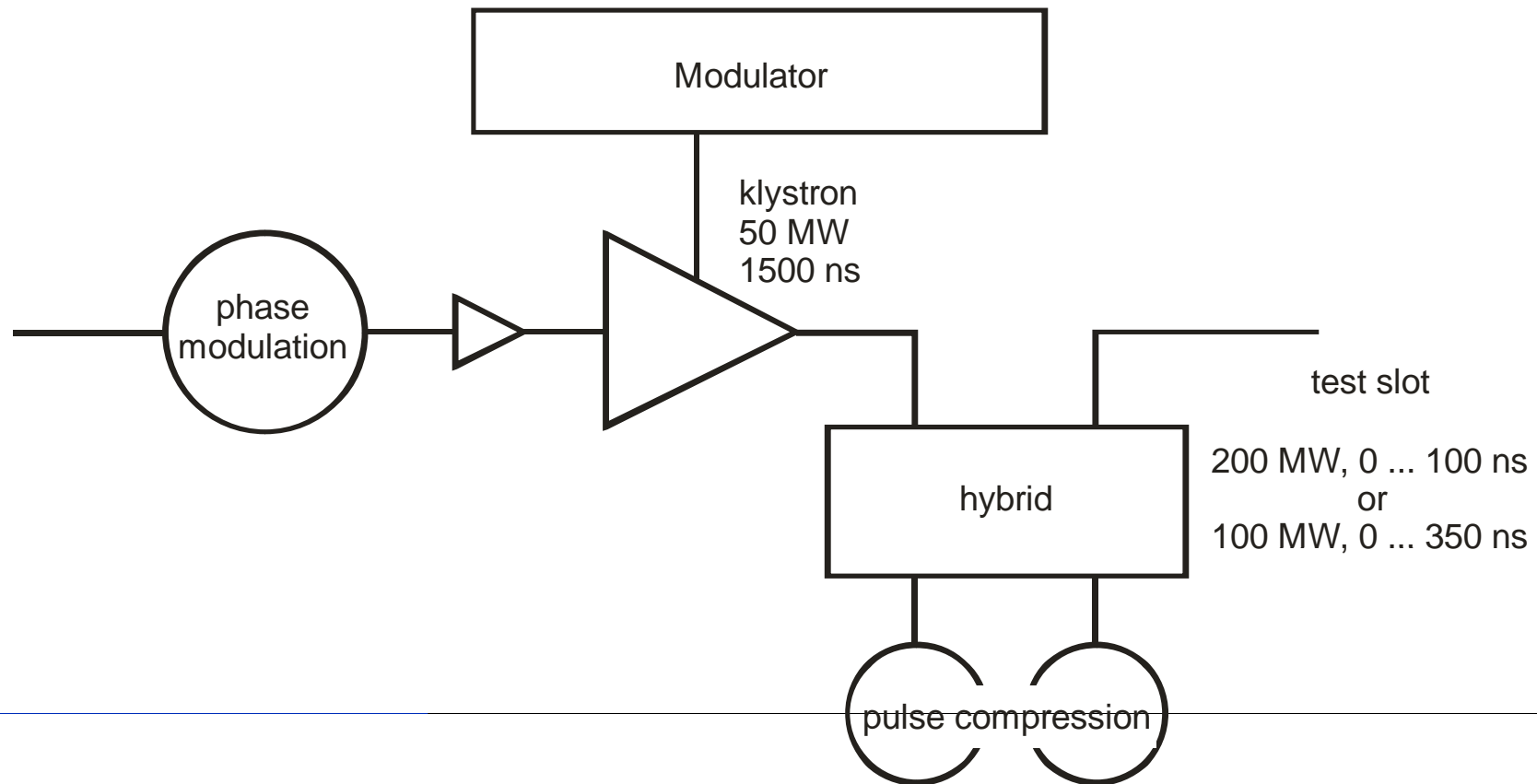
Parameters

Ideal Parameters of an X-band Test-stand:

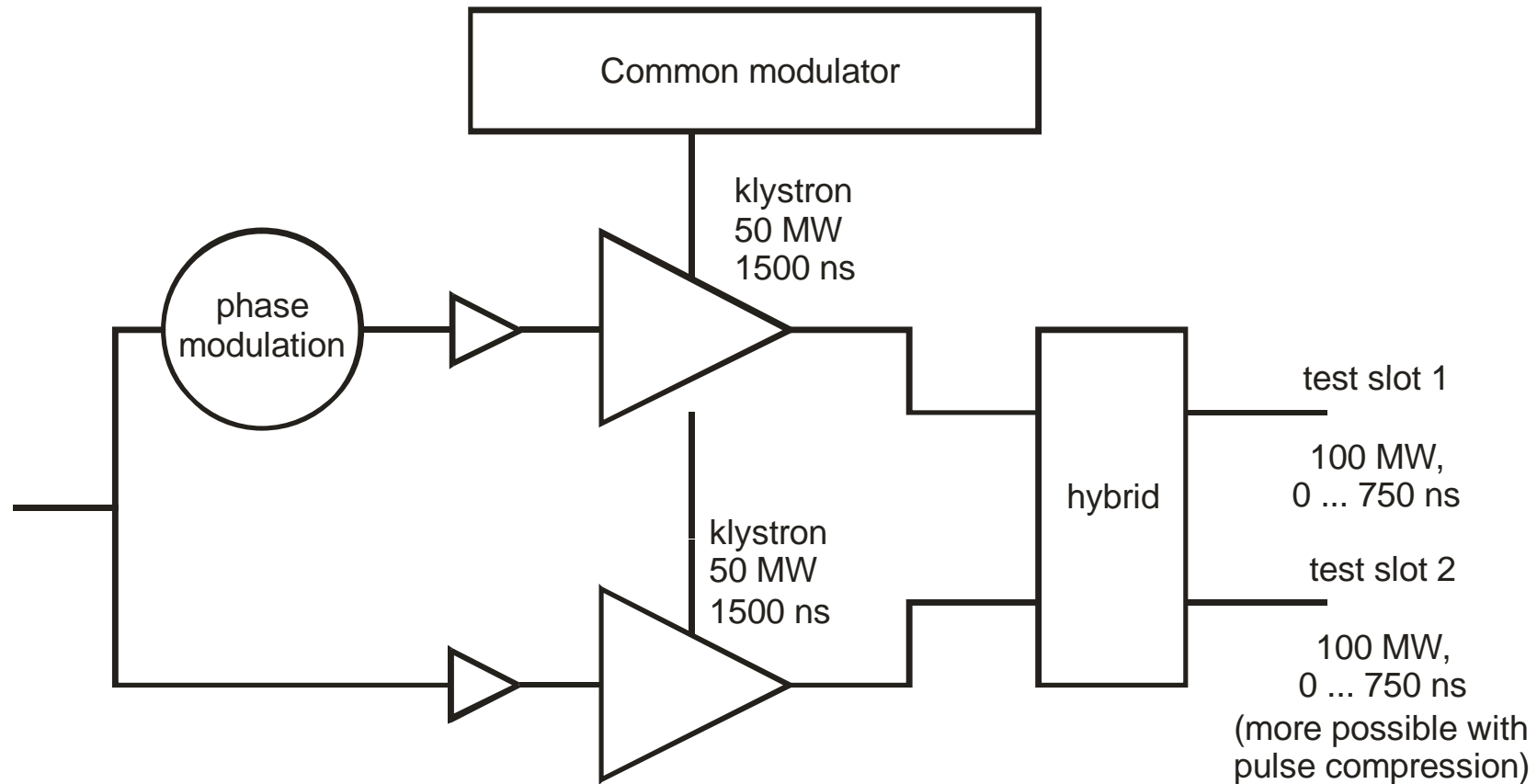
- (new) CLIC and CTF3 frequency: 11.9942 GHz
- Repetition rate: high (50 Hz or higher)
- Power and pulse length: variable
- For example:
 - 200 MW — 100 ns,
 - 100 MW — 350 ns,
 - 80 MW — 500 ns
- This can be implemented using pulse compression



Test facility based on a single klystron



Test facility based on two klystrons



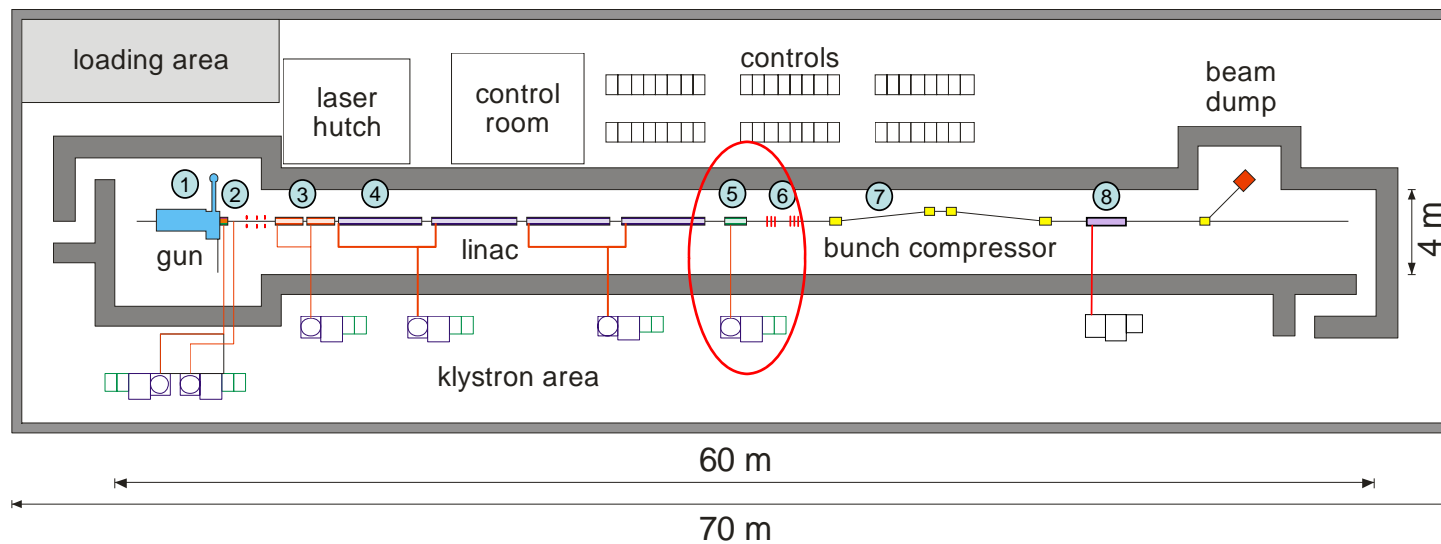
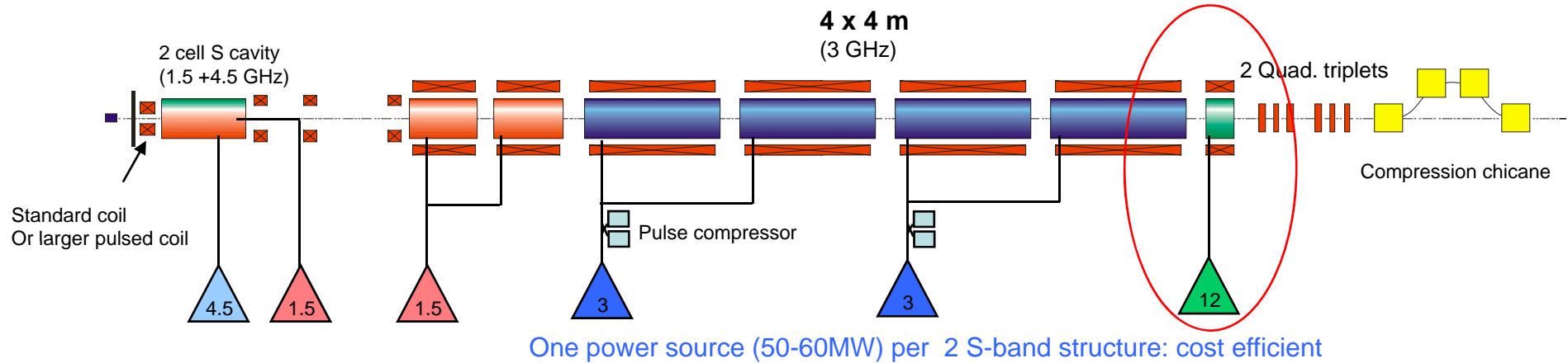
A remarkable coincidence:

Just as we identified our need, so did 3 other labs in Europe:

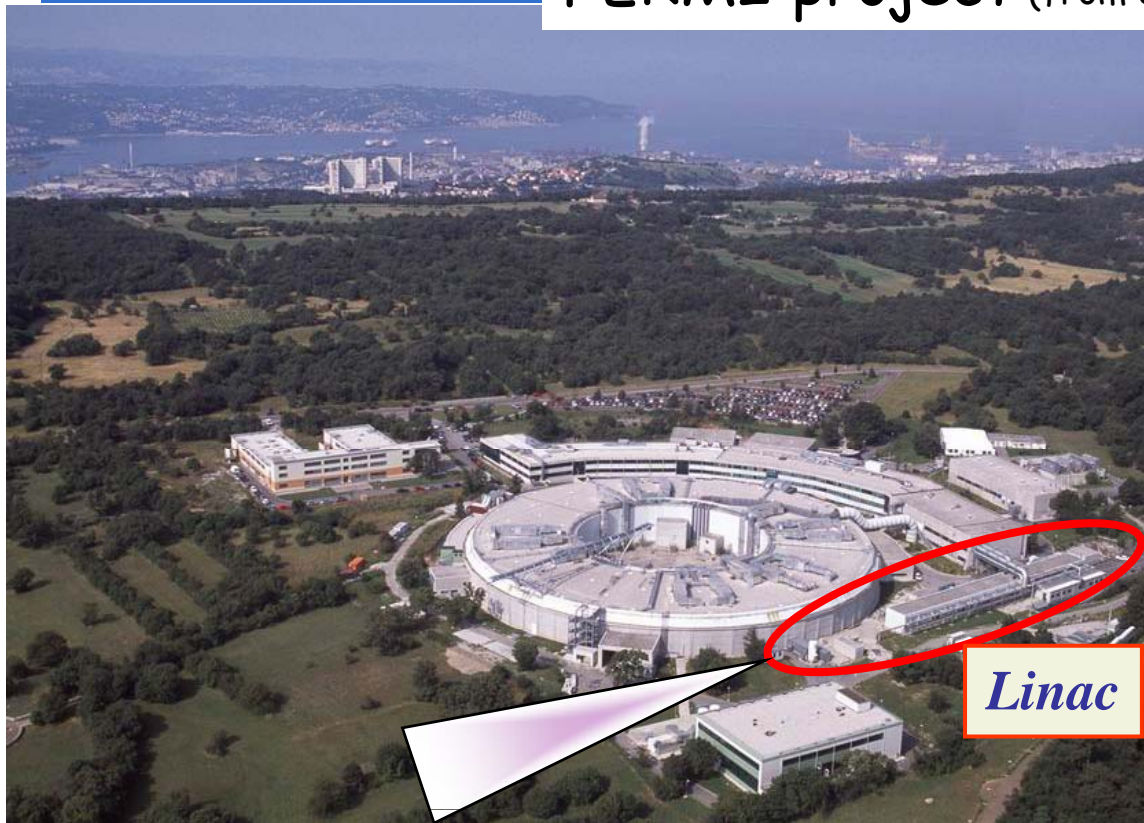
- PSI Villingen for the „PSI-FEL project“
- Sincrotrone Trieste for „FERMI @ Elettra“
- LNF Frascati for SPARC/SPARX

The PSI-FEL project (from M. Pedrozzi's presentation)

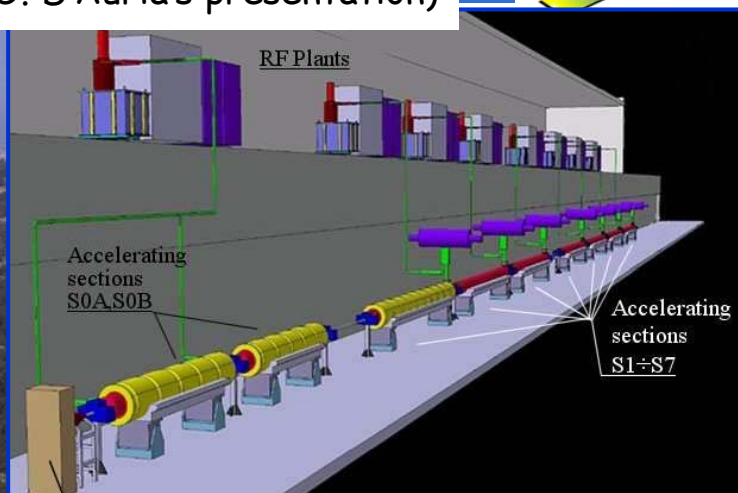
250 MeV injector facility - accelerator layout (Courtesy of René Bakker - in progress)



- (1) HV pulser
- (2) 2 cells-2 freq. cavity
- (3) L-band TW structures
- (4) S-band TW structures
- (5) **X-band harmonic cavity**
- (6) quadrupole triplets
- (7) compression chicane
- (8) deflecting cavity



Linac



- Available:**
- 8 Klystron stations;
 - 9 Accelerating sections:
 - 2 FW_TW 3 m
 - 7 BW_TW 6 m
 - 7 Accelerating sections donated by CERN.



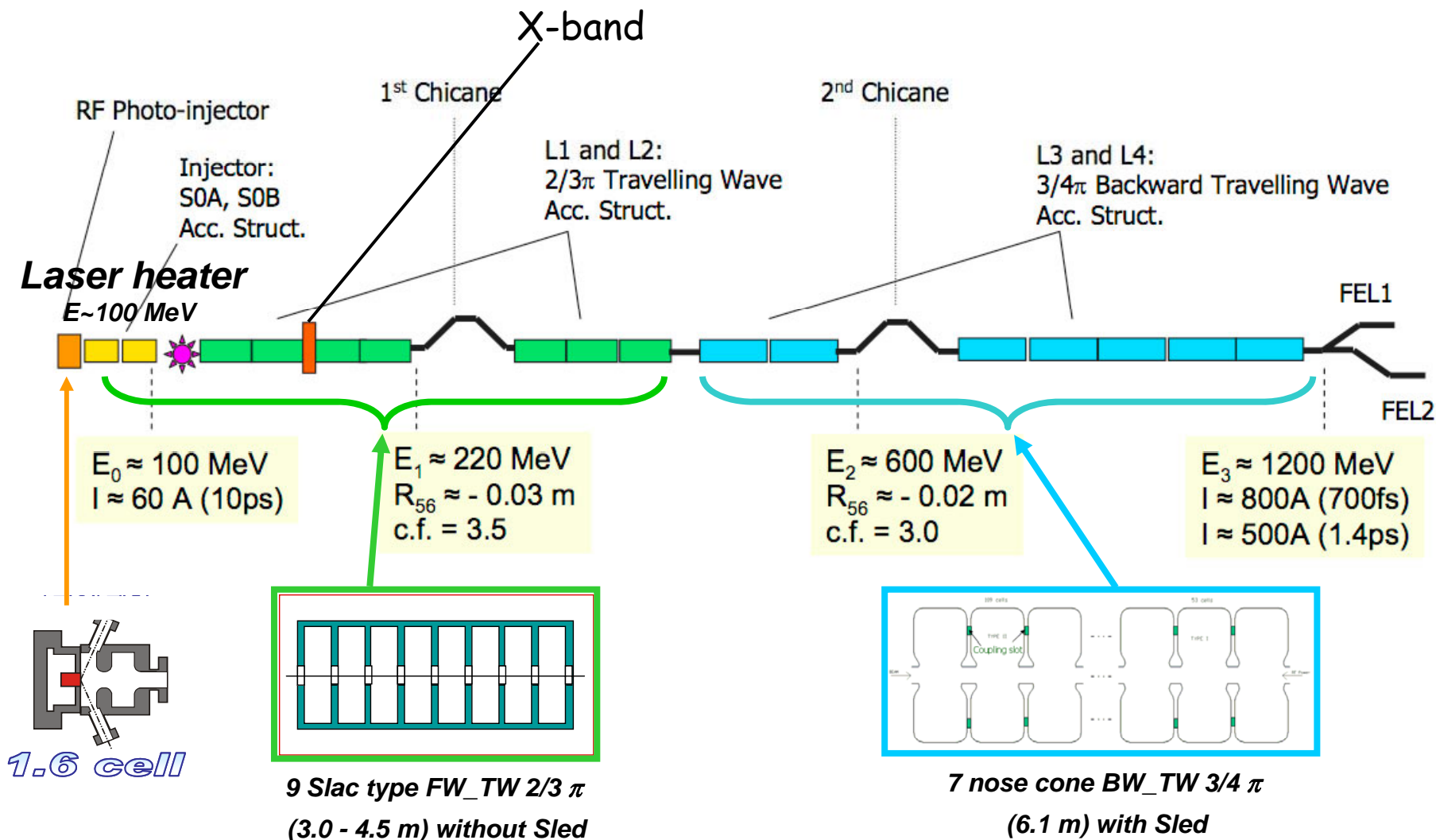
Klystron gallery



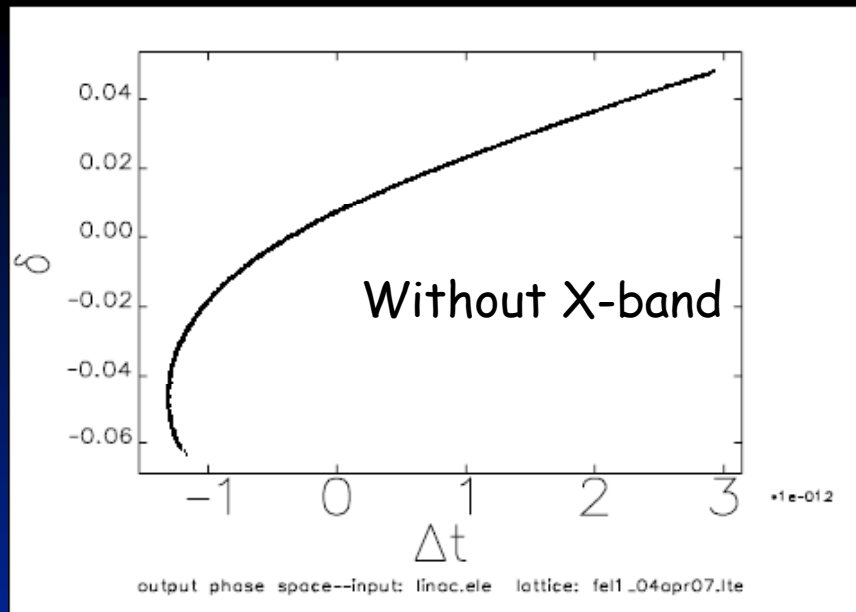
Linac tunnel

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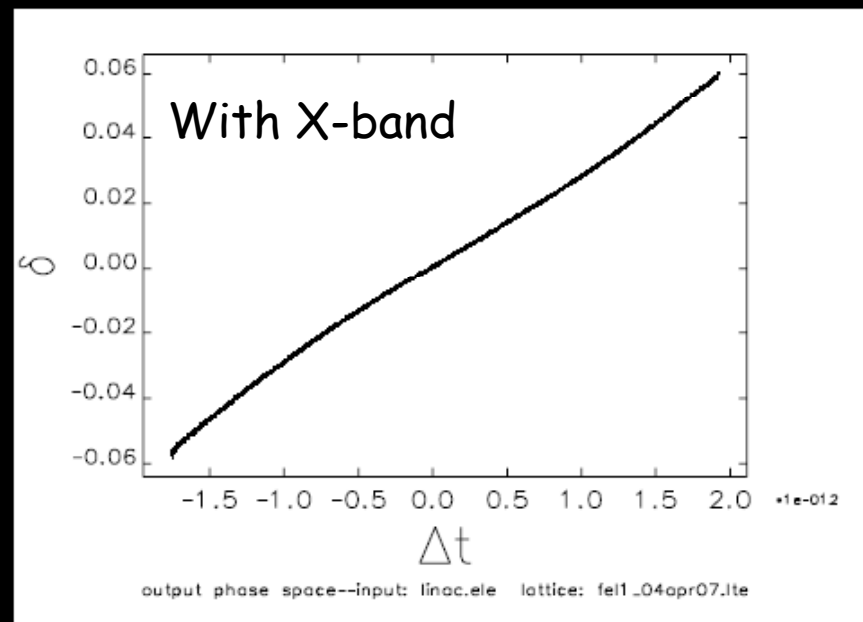
X-Band Klystron Test Stand



Light Sources - why X-band?



Bunch phase space at exit of 1st bunch compressor.



Harmonic system (S-band acceleration) to linearize phase space for better FEL performance

A remarkable coincidence:

Just as we identified our need, so did 3 other labs in Europe:

- PSI Villingen for the „PSI-FEL project“
- Sincrotrone Trieste for „FERMI @ Elettra“
- LNF Frascati for SPARC/SPARX

These labs are looking for initially 20 to 30 MW (for phase space linearization).

It seems like a really good idea to join forces.

So we got together and agreed on common klystron parameters:

11.9942 GHz, 50 MW peak, 1.5 μ s, 50 Hz

This happens to be similar to SLAC's XL4

<i>Parameter</i>	<i>Value</i>	<i>Units</i>
Operating frequency	11.424	GHz
RF pulse length	1.5	μ sec
Peak output power	50	MW
Pulse repetition rate	60	Hz
Efficiency	40	%
Gain	50	dB
Bandwidth	25	MHz
Perveance	1.2	μ Perv
Beam voltage	410	kV

... only the frequency needs a 5 % tweak.

The klystron is well feasible

- European Industry (Thales, E2V, TMD) have no relevant experience.
- SLAC or Toshiba could build such a klystron
 - ◆ and in fact, both have given us some very positive indications including delay and cost.

<i>Indicative estimates</i>	Toshiba		SLAC	
Design and prototype	990 kCHF	15 months	665 kCHF	18 months
Production tube	580 kCHF	10 months after proto	485 kCHF	6 months after proto
Total cost	1570 kCHF		1150 kCHF	

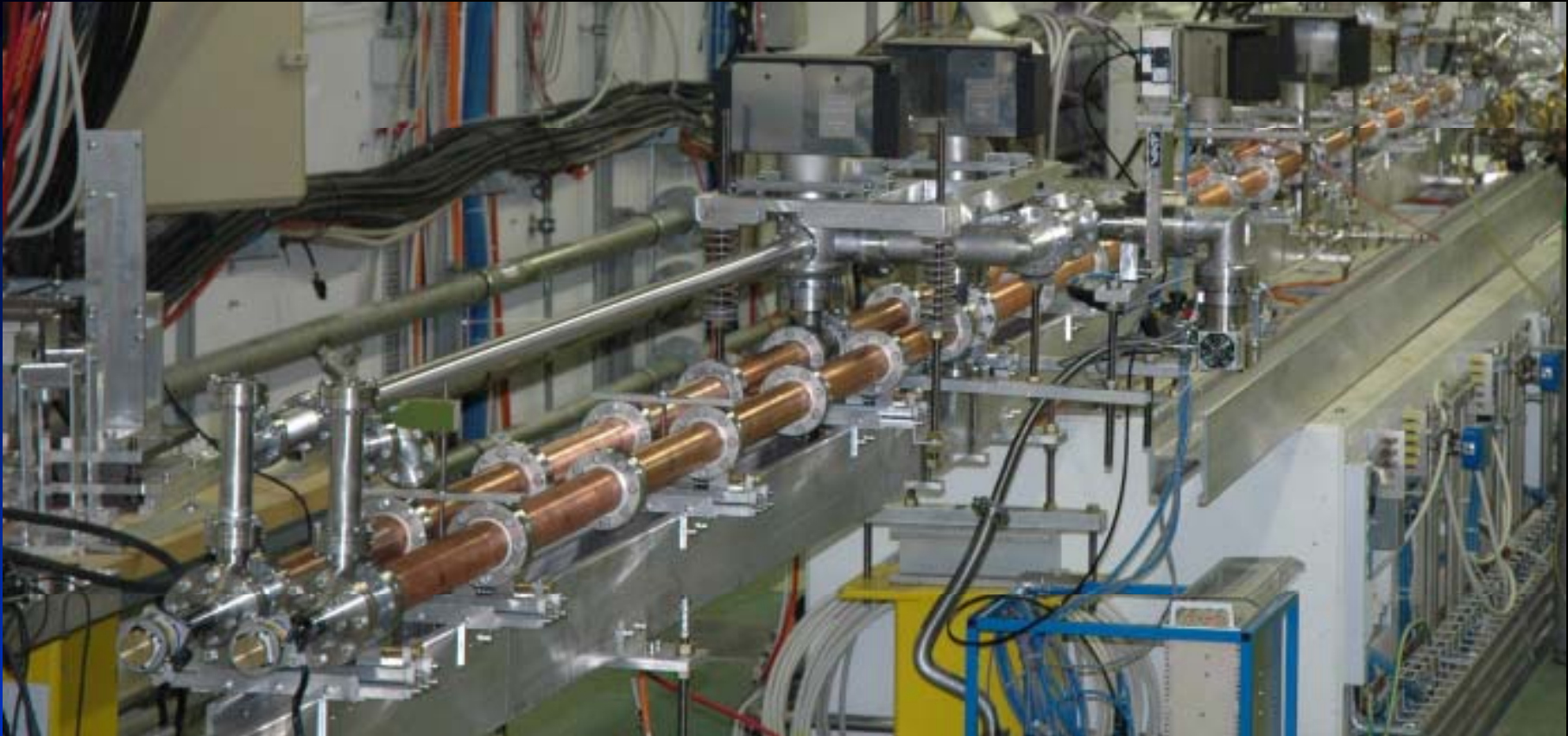
- ◆ The scaling from 11.4 GHz to 12 GHz requires only little change.
- ◆ Important to us (in addition to the technical specification)
 - ★ minimum risk
 - ★ shortest delay
 - ★ reliable operation

Overall "short term" klystron needs in Europe

	2008	2009	2010
CERN	1	(+1)	0
LNF		1	1 (?)
PSI		1 (+1)	
Elettra	1		

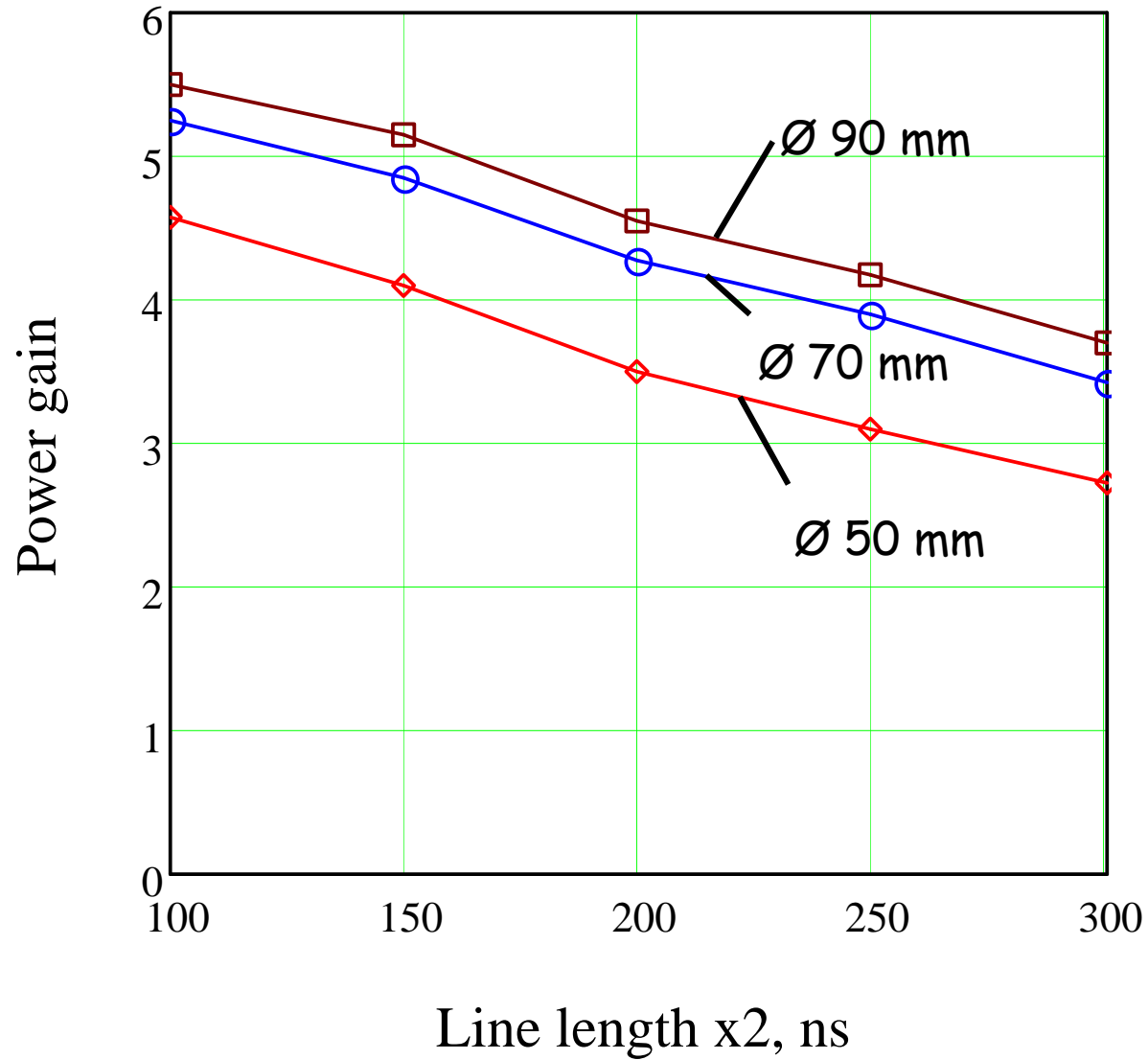
There is an immediate need of 2 klystrons, with an option of 2 to 5 more.

Pulse compression



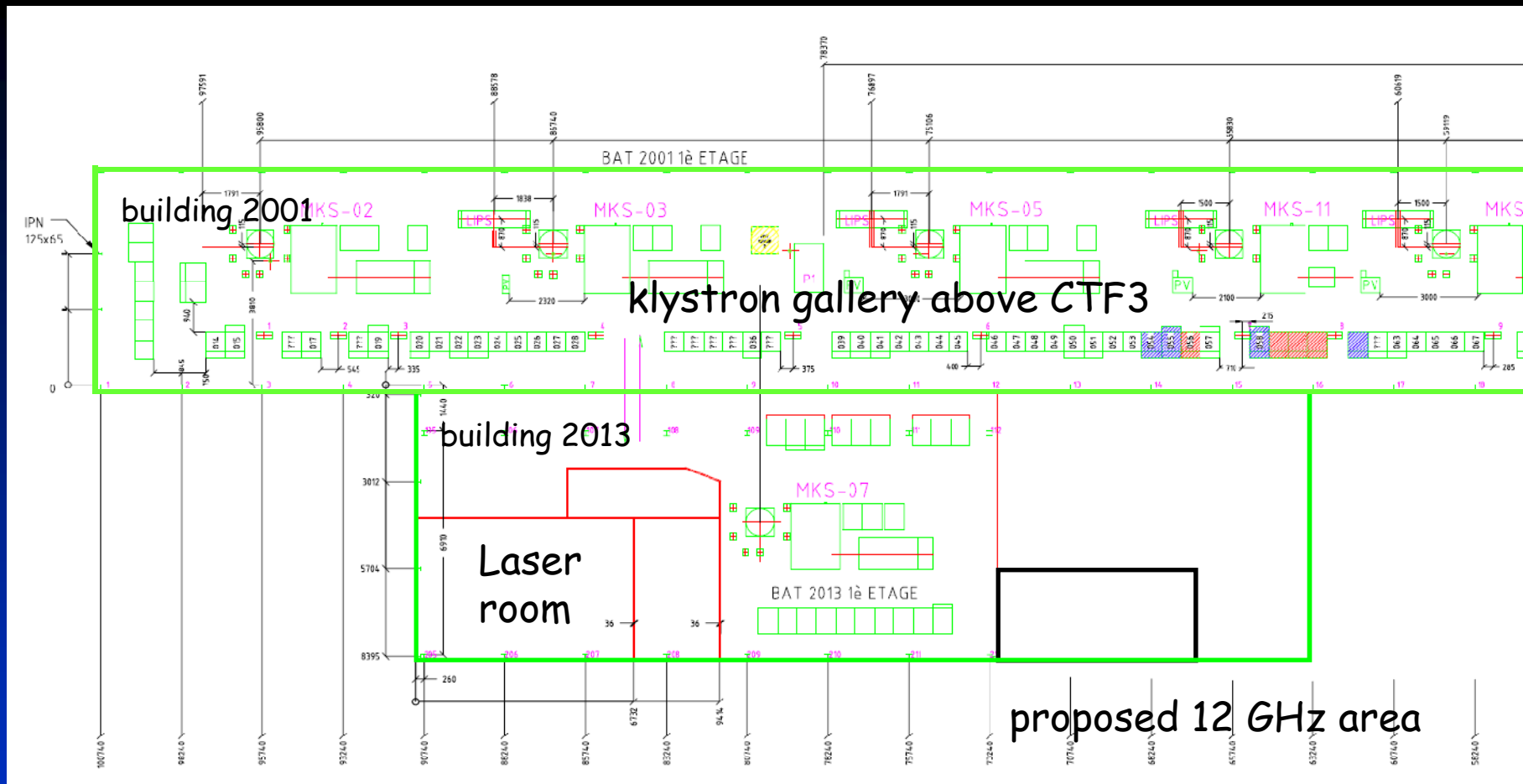
We have TM_{01} line (\varnothing 50 mm) available for up to 160 ns.
This was meant for 30 GHz — for 12 GHz we would prefer \varnothing 90 mm.

Power gain for 1.5 μ s klystron pulse



from Igor

Possible location



Advantages: existing infrastructure (water, electricity, bunker, controls)
proximity to 2BTS

A possible schedule

	2007						2008												2009								
	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	
Klystron Price Enquiry	█	█																									
Finance Committee Approval				█																							
Order Klystron				█																							
Klystron design			█	█	█	█	█	█																			
1st Klystron Manufacture and Delivery									█	█	█	█	█	█	█	█	█	█	█	█	█						
2nd Klystron Manufacture and Delivery																					█	█	█	█	█	█	
Modulator Price Enquiry	█	█																									
Finance Committee Approval				█																							
Modulator Manufacture and Delivery					█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█							
Preparation of Modulator area			█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█								
Procurement and preparation of auxiliaries			█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█								
Preparation of test area			█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█						
Procurement and manufacture of test area equipment			█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█
Low level RF			█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█	█								
START TEST STAND COMISSIONING (single klystron)																					█	█	█	█	█	█	█

Resulting possible number of tests at CERN

From Steffen's talk this morning

	2007	2008	2009	2010	sum
30 GHz	5	3	0	0	8
12 GHz	0	1	4	4	9
11.4 GHz	2	4	4	4	14
Stand alone at CERN	0	0	8	8	16
sum	7	8	16	16	47

Summary

- The XBKTS*) (X-band Klystron Test Stand) is in reach — and it will be implemented.
- There is strong common interest with planned European light-sources (PSI, LNF, Elettra), which will be fully exploited (in a sort of „joint-venture“).
- The facility is based on a klystron very similar to those developed and built for NLC.
- The total cost of a facility is estimated around 2.7 MCHF or 1.6 M€ or 2.2 M\$ plus 4 FTEy.
- It will be operational in early 2009.

*) AKA



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X-Band Klystron Test Stand